

<div>Form 5500</div> <div>Department of the Treasury Internal Revenue Service</div> <div>Department of Labor Employee Benefits Security Administration</div> <div>Pension Benefit Guaranty Corporation</div>	<div>Annual Return/Report of Employee Benefit Plan</div> <div>This form is required to be filed for employee benefit plans under sections 104 and 4065 of the Employee Retirement Income Security Act of 1974 (ERISA) and sections 6047(e), and 6058(a) of the Internal Revenue Code (the Code).</div> <div>▶ Complete all entries in accordance with the instructions to the Form 5500.</div>	<div>OMB Nos. 1210-0110 1210-0089</div> <div>2009</div> <div>This Form is Open to Public Inspection</div>
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Part I	Annual Report Identification Information
For calendar plan year 2009 or fiscal plan year beginning 01/01/2009 and ending 12/31/2009	
A	This return/report is for: <div><div>☐ a multiemployer plan;</div><div>☒ a single-employer plan;</div><div>☐ a multiple-employer plan; or</div><div>☐ a DFE (specify) ____</div></div>
B	This return/report is: <div><div>☐ the first return/report;</div><div>☐ the final return/report;</div><div>☐ an amended return/report;</div><div>☐ a short plan year return/report (less than 12 months).</div></div>
C	If the plan is a collectively-bargained plan, check here. ▶ ☒
D	Check box if filing under: <div><div>☒ Form 5558;</div><div>☐ automatic extension;</div><div>☐ the DFVC program;</div><div>☐ special extension (enter description)</div></div>

Part II	Basic Plan Information—enter all requested information
1a	Name of plan ROBERT BOSCH LLC - NEW RICHMOND PRODUCTION HOURLY RETIREMENT PLAN
1b	Three-digit plan number (PN) ▶ 015
1c	Effective date of plan 07/01/2004
2a	Plan sponsor's name and address (employer, if for a single-employer plan) (Address should include room or suite no.) ROBERT BOSCH LLC 2800 SOUTH 25TH AVENUE BROADVIEW, IL 60155-4594
2b	Employer Identification Number (EIN) 36-2903176
2c	Sponsor's telephone number 708-865-5200
2d	Business code (see instructions) 423100

Caution: A penalty for the late or incomplete filing of this return/report will be assessed unless reasonable cause is established.

Under penalties of perjury and other penalties set forth in the instructions, I declare that I have examined this return/report, including accompanying schedules, statements and attachments, as well as the electronic version of this return/report, and to the best of my knowledge and belief, it is true, correct, and complete.

SIGN HERE	Filed with authorized/valid electronic signature.	10/07/2010	GARY D. GRABARCZYK, FOR BEN COMM
	Signature of plan administrator	Date	Enter name of individual signing as plan administrator
SIGN HERE	Filed with authorized/valid electronic signature.	10/07/2010	GARY D. GRABARCZYK, FOR BEN COMM
	Signature of employer/plan sponsor	Date	Enter name of individual signing as employer or plan sponsor
SIGN HERE			
	Signature of DFE	Date	Enter name of individual signing as DFE

3a Plan administrator's name and address (if same as plan sponsor, enter "Same")

ROBERT BOSCH LLC

2800 SOUTH 25TH AVENUE
BROADVIEW, IL 60155-4594**3b** Administrator's EIN

36-2903176

3c Administrator's telephone number

708-865-5200

4 If the name and/or EIN of the plan sponsor has changed since the last return/report filed for this plan, enter the name, EIN and the plan number from the last return/report:**a** Sponsor's name**4b** EIN**4c** PN**5** Total number of participants at the beginning of the plan year**5**

109

6 Number of participants as of the end of the plan year (welfare plans complete only lines **6a**, **6b**, **6c**, and **6d**).**a** Active participants.....**6a**

75

b Retired or separated participants receiving benefits.....**6b**

19

c Other retired or separated participants entitled to future benefits.....**6c**

15

d Subtotal. Add lines **6a**, **6b**, and **6c**.....**6d**

109

e Deceased participants whose beneficiaries are receiving or are entitled to receive benefits.....**6e**

1

f Total. Add lines **6d** and **6e**.....**6f**

110

g Number of participants with account balances as of the end of the plan year (only defined contribution plans complete this item).....**6g****h** Number of participants that terminated employment during the plan year with accrued benefits that were less than 100% vested.....**6h**

1

7 Enter the total number of employers obligated to contribute to the plan (only multiemployer plans complete this item)**7****8a** If the plan provides pension benefits, enter the applicable pension feature codes from the List of Plan Characteristic Codes in the instructions:

1B 1G 3H

b If the plan provides welfare benefits, enter the applicable welfare feature codes from the List of Plan Characteristic Codes in the instructions:**9a** Plan funding arrangement (check all that apply)(1) ☐

Insurance

(2) ☐

Code section 412(e)(3) insurance contracts

(3) ☒

Trust

(4) ☐

General assets of the sponsor

9b Plan benefit arrangement (check all that apply)(1) ☐

Insurance

(2) ☐

Code section 412(e)(3) insurance contracts

(3) ☒

Trust

(4) ☐

General assets of the sponsor

10 Check all applicable boxes in 10a and 10b to indicate which schedules are attached, and, where indicated, enter the number attached. (See instructions)**a Pension Schedules**(1) ☒**R** (Retirement Plan Information)(2) ☐**MB** (Multiemployer Defined Benefit Plan and Certain Money Purchase Plan Actuarial Information) - signed by the plan actuary(3) ☒**SB** (Single-Employer Defined Benefit Plan Actuarial Information) - signed by the plan actuary**b General Schedules**(1) ☒**H** (Financial Information)(2) ☐**I** (Financial Information – Small Plan)(3) ☐**A** (Insurance Information)(4) ☐**C** (Service Provider Information)(5) ☒**D** (DFE/Participating Plan Information)(6) ☐**G** (Financial Transaction Schedules)

<div>SCHEDULE SB (Form 5500) Department of the Treasury Internal Revenue Service Department of Labor Employee Benefits Security Administration Pension Benefit Guaranty Corporation</div>	<div>Single-Employer Defined Benefit Plan Actuarial Information</div> <div>This schedule is required to be filed under section 104 of the Employee Retirement Income Security Act of 1974 (ERISA) and section 6059 of the Internal Revenue Code (the Code).</div> <div>File as an attachment to Form 5500 or 5500-SF.</div>	<div>OMB No. 1210-0110</div> <div>2009</div> <div>This Form is Open to Public Inspection</div>
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For calendar plan year 2009 or fiscal plan year beginning 01/01/2009 and ending 12/31/2009

Round off amounts to nearest dollar.

Caution: A penalty of \$1,000 will be assessed for late filing of this report unless reasonable cause is established.

A Name of plan ROBERT BOSCH LLC - NEW RICHMOND PRODUCTION HOURLY RETIREMENT PLAN		B Three-digit plan number (PN)	015
C Plan sponsor's name as shown on line 2a of Form 5500 or 5500-SF ROBERT BOSCH LLC		D Employer Identification Number (EIN) 36-2903176	
E Type of plan: ☒ Single ☐ Multiple-A ☐ Multiple-B		F Prior year plan size: ☐ 100 or fewer ☐ 101-500 ☒ More than 500	

Part I Basic Information			
1 Enter the valuation date: Month 01 Day 01 Year 2009			
2 Assets:			
a Market value		2a	554782
b Actuarial value		2b	610260
3 Funding target/participant count breakdown		(1) Number of participants	(2) Funding Target
a For retired participants and beneficiaries receiving payment		3a 11	66122
b For terminated vested participants		3b 5	23474
c For active participants:			
(1) Non-vested benefits		3c(1)	16443
(2) Vested benefits		3c(2)	542665
(3) Total active		3c(3) 93	559108
d Total		3d 109	648704
4 If the plan is at-risk, check the box and complete items (a) and (b) ☐			
a Funding target disregarding prescribed at-risk assumptions		4a	
b Funding target reflecting at-risk assumptions, but disregarding transition rule for plans that have been at-risk for fewer than five consecutive years and disregarding loading factor		4b	
5 Effective interest rate		5	8.21 %
6 Target normal cost		6	115167

Statement by Enrolled Actuary

To the best of my knowledge, the information supplied in this schedule and accompanying schedules, statements and attachments, if any, is complete and accurate. Each prescribed assumption was applied in accordance with applicable law and regulations. In my opinion, each other assumption is reasonable (taking into account the experience of the plan and reasonable expectations) and such other assumptions, in combination, offer my best estimate of anticipated experience under the plan.

SIGN HERE		09/14/2010
	Signature of actuary	Date
NICOLE M. STOPOULOS		08-05133
Type or print name of actuary		Most recent enrollment number
TOWERS WATSON PENNSYLVANIA, INC		312-525-2500
Firm name		Telephone number (including area code)
191 NORTH WACKER DRIVE, SUITE 2100 CHICAGO, IL 60606-1615		
Address of the firm		

If the actuary has not fully reflected any regulation or ruling promulgated under the statute in completing this schedule, check the box and see instructions ☐

For Paperwork Reduction Act Notice and OMB Control Numbers, see the instructions for Form 5500 or 5500-SF.

Schedule SB (Form 5500) 2009
v.092308.1

Part II Beginning of year carryover and prefunding balances		(a) Carryover balance	(b) Prefunding balance
7	Balance at beginning of prior year after applicable adjustments (Item 13 from prior year)	139760	0
8	Portion used to offset prior year's funding requirement (Item 35 from prior year)	99251	0
9	Amount remaining (Item 7 minus item 8).....	40509	0
10	Interest on item 9 using prior year's actual return of <u>-20.31</u> %	-8227	
11	Prior year's excess contributions to be added to prefunding balance:		
a	Excess contributions (Item 38 from prior year)		20107
b	Interest on (a) using prior year's effective rate of <u>6.28</u> %		1263
c	Total available at beginning of current plan year to add to prefunding balance		21370
d	Portion of (c) to be added to prefunding balance.....		0
12	Reduction in balances due to elections or deemed elections.....	0	0
13	Balance at beginning of current year (item 9 + item 10 + item 11d – item 12).....	32282	0

Part III Funding percentages			
14	Funding target attainment percentage.....	14	89.09 %
15	Adjusted funding target attainment percentage.....	15	94.07 %
16	Prior year's funding percentage for purposes of determining whether carryover/prefunding balances may be used to reduce current year's funding requirement.....	16	92.15 %
17	If the current value of the assets of the plan is less than 70 percent of the funding target, enter such percentage.....	17	%

Part IV Contributions and liquidity shortfalls					
18 Contributions made to the plan for the plan year by employer(s) and employees:					
(a) Date (MM-DD-YYYY)	(b) Amount paid by employer(s)	(c) Amount paid by employees	(a) Date (MM-DD-YYYY)	(b) Amount paid by employer(s)	(c) Amount paid by employees
04/15/2009	33411				
05/29/2009	98000				
05/27/2010	120000				
Totals ►			18(b)	251411	18(c) 0

19 Discounted employer contributions – see instructions for small plan with a valuation date after the beginning of the year:		
a Contributions allocated toward unpaid minimum required contribution from prior years.....	19a	0
b Contributions made to avoid restrictions adjusted to valuation date	19b	0
c Contributions allocated toward minimum required contribution for current year adjusted to valuation date.....	19c	235038
20 Quarterly contributions and liquidity shortfalls:		
a Did the plan have a "funding shortfall" for the prior year?	☒ Yes ☐ No	
b If 20a is "Yes," were required quarterly installments for the current year made in a timely manner?	☒ Yes ☐ No	
c If 20a is "Yes," see instructions and complete the following table as applicable:		
Liquidity shortfall as of end of Quarter of this plan year		
(1) 1st	(2) 2nd	(3) 3rd
0	0	0
		(4) 4th 0

Part V Assumptions used to determine funding target and target normal cost

21 Discount rate:				
a Segment rates:	1st segment: %	2nd segment: %	3rd segment: %	☒ N/A, full yield curve used
b Applicable month (enter code)				21b 3
22 Weighted average retirement age				22 62
23 Mortality table(s) (see instructions) ☐ Prescribed - combined ☒ Prescribed - separate ☐ Substitute				

Part VI Miscellaneous items

24 Has a change been made in the non-prescribed actuarial assumptions for the current plan year? If "Yes," see instructions regarding required attachment.	☐ Yes ☒ No
25 Has a method change been made for the current plan year? If "Yes," see instructions regarding required attachment.	☒ Yes ☐ No
26 Is the plan required to provide a Schedule of Active Participants? If "Yes," see instructions regarding required attachment.....	☒ Yes ☐ No
27 If the plan is eligible for (and is using) alternative funding rules, enter applicable code and see instructions regarding attachment.....	27

Part VII Reconciliation of unpaid minimum required contributions for prior years

28 Unpaid minimum required contribution for all prior years	28	0
29 Discounted employer contributions allocated toward unpaid minimum required contributions from prior years (item 19a).....	29	0
30 Remaining amount of unpaid minimum required contributions (item 28 minus item 29)	30	0

Part VIII Minimum required contribution for current year

31 Target normal cost, adjusted, if applicable (see instructions).....	31	115167
32 Amortization installments:	Outstanding Balance	Installment
a Net shortfall amortization installment	0	0
b Waiver amortization installment	0	0
33 If a waiver has been approved for this plan year, enter the date of the ruling letter granting the approval (Month _____ Day _____ Year _____) and the waived amount	33	
34 Total funding requirement before reflecting carryover/prefunding balances (item 31 + item 32a + item 32b – item 33).....	34	115167
	Carryover balance	Prefunding balance
35 Balances used to offset funding requirement	31503	0
36 Additional cash requirement (item 34 minus item 35).....	36	83664
37 Contributions allocated toward minimum required contribution for current year adjusted to valuation date (Item 19c).....	37	235038
38 Interest-adjusted excess contributions for current year (see instructions).....	38	151374
39 Unpaid minimum required contribution for current year (excess, if any, of item 36 over item 37).....	39	0
40 Unpaid minimum required contribution for all years	40	0

a Name of MTIA, CCT, PSA, or 103-12 IE:**b** Name of sponsor of entity listed in (a):**c** EIN-PN**d** Entity
code**e** Dollar value of interest in MTIA, CCT, PSA, or
103-12 IE at end of year (see instructions)**a** Name of MTIA, CCT, PSA, or 103-12 IE:**b** Name of sponsor of entity listed in (a):**c** EIN-PN**d** Entity
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103-12 IE at end of year (see instructions)**a** Name of MTIA, CCT, PSA, or 103-12 IE:**b** Name of sponsor of entity listed in (a):**c** EIN-PN**d** Entity
code**e** Dollar value of interest in MTIA, CCT, PSA, or
103-12 IE at end of year (see instructions)

Part II Information on Participating Plans (to be completed by DFEs)

(Complete as many entries as needed to report all participating plans)

a Plan name**b** Name of
plan sponsor**c** EIN-PN**a** Plan name**b** Name of
plan sponsor**c** EIN-PN**a** Plan name**b** Name of
plan sponsor**c** EIN-PN**a** Plan name**b** Name of
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plan sponsor**c** EIN-PN**a** Plan name**b** Name of
plan sponsor**c** EIN-PN

SCHEDULE H (Form 5500) Department of the Treasury Internal Revenue Service Department of Labor Employee Benefits Security Administration Pension Benefit Guaranty Corporation	Financial Information This schedule is required to be filed under section 104 of the Employee Retirement Income Security Act of 1974 (ERISA), and section 6058(a) of the Internal Revenue Code (the Code). ► File as an attachment to Form 5500.	OMB No. 1210-0110
		2009
		This Form is Open to Public Inspection

For calendar plan year 2009 or fiscal plan year beginning 01/01/2009 and ending 12/31/2009		
A Name of plan ROBERT BOSCH LLC - NEW RICHMOND PRODUCTION HOURLY RETIREMENT PLAN	B Three-digit plan number (PN) ►	015
C Plan sponsor's name as shown on line 2a of Form 5500 ROBERT BOSCH LLC	D Employer Identification Number (EIN) 36-2903176	

Part I	Asset and Liability Statement
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1 Current value of plan assets and liabilities at the beginning and end of the plan year. Combine the value of plan assets held in more than one trust. Report the value of the plan's interest in a commingled fund containing the assets of more than one plan on a line-by-line basis unless the value is reportable on lines 1c(9) through 1c(14). Do not enter the value of that portion of an insurance contract which guarantees, during this plan year, to pay a specific dollar benefit at a future date. **Round off amounts to the nearest dollar.** MTIAs, CCTs, PSAs, and 103-12 IEs do not complete lines 1b(1), 1b(2), 1c(8), 1g, 1h, and 1i. CCTs, PSAs, and 103-12 IEs also do not complete lines 1d and 1e. See instructions.

Assets		(a) Beginning of Year	(b) End of Year
a Total noninterest-bearing cash	1a		
b Receivables (less allowance for doubtful accounts):			
(1) Employer contributions	1b(1)	130000	120000
(2) Participant contributions	1b(2)		
(3) Other.....	1b(3)		
c General investments:			
(1) Interest-bearing cash (include money market accounts & certificates of deposit)	1c(1)		
(2) U.S. Government securities.....	1c(2)		
(3) Corporate debt instruments (other than employer securities):			
(A) Preferred	1c(3)(A)		
(B) All other.....	1c(3)(B)		
(4) Corporate stocks (other than employer securities):			
(A) Preferred	1c(4)(A)		
(B) Common	1c(4)(B)		
(5) Partnership/joint venture interests	1c(5)		
(6) Real estate (other than employer real property)	1c(6)		
(7) Loans (other than to participants)	1c(7)		
(8) Participant loans	1c(8)		
(9) Value of interest in common/collective trusts.....	1c(9)		
(10) Value of interest in pooled separate accounts.....	1c(10)		
(11) Value of interest in master trust investment accounts	1c(11)	427933	722491
(12) Value of interest in 103-12 investment entities	1c(12)		
(13) Value of interest in registered investment companies (e.g., mutual funds).....	1c(13)		
(14) Value of funds held in insurance company general account (unallocated contracts).....	1c(14)		
(15) Other	1c(15)		

1d Employer-related investments:		(a) Beginning of Year	(b) End of Year
(1) Employer securities	1d(1)		
(2) Employer real property	1d(2)		
e Buildings and other property used in plan operation	1e		
f Total assets (add all amounts in lines 1a through 1e)	1f	557933	842491

Liabilities

g Benefit claims payable	1g		
h Operating payables	1h	31025	24567
i Acquisition indebtedness	1i		
j Other liabilities	1j		
k Total liabilities (add all amounts in lines 1g through 1j)	1k	31025	24567

Net Assets

l Net assets (subtract line 1k from line 1f)	1l	526908	817924
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Part II Income and Expense Statement

2 Plan income, expenses, and changes in net assets for the year. Include all income and expenses of the plan, including any trust(s) or separately maintained fund(s) and any payments/receipts to/from insurance carriers. Round off amounts to the nearest dollar. MTIAs, CCTs, PSAs, and 103-12 IEs do not complete lines 2a, 2b(1)(E), 2e, 2f, and 2g.

Income

		(a) Amount	(b) Total
a Contributions:			
(1) Received or receivable in cash from: (A) Employers	2a(1)(A)	251411	
(B) Participants	2a(1)(B)		
(C) Others (including rollovers)	2a(1)(C)		
(2) Noncash contributions	2a(2)		
(3) Total contributions. Add lines 2a(1)(A) , (B) , (C) , and line 2a(2)	2a(3)		251411
b Earnings on investments:			
(1) Interest:			
(A) Interest-bearing cash (including money market accounts and certificates of deposit)	2b(1)(A)		
(B) U.S. Government securities	2b(1)(B)		
(C) Corporate debt instruments	2b(1)(C)		
(D) Loans (other than to participants)	2b(1)(D)		
(E) Participant loans	2b(1)(E)		
(F) Other	2b(1)(F)		
(G) Total interest. Add lines 2b(1)(A) through (F)	2b(1)(G)		0
(2) Dividends: (A) Preferred stock	2b(2)(A)		
(B) Common stock	2b(2)(B)		
(C) Registered investment company shares (e.g. mutual funds)	2b(2)(C)		
(D) Total dividends. Add lines 2b(2)(A) , (B) , and (C)	2b(2)(D)		0
(3) Rents	2b(3)		
(4) Net gain (loss) on sale of assets: (A) Aggregate proceeds	2b(4)(A)		
(B) Aggregate carrying amount (see instructions)	2b(4)(B)		
(C) Subtract line 2b(4)(B) from line 2b(4)(A) and enter result	2b(4)(C)		0

		(a) Amount	(b) Total
2b (5) Unrealized appreciation (depreciation) of assets: (A) Real estate.....	2b(5)(A)		
(B) Other	2b(5)(B)		
(C) Total unrealized appreciation of assets. Add lines 2b(5)(A) and (B)	2b(5)(C)		0
(6) Net investment gain (loss) from common/collective trusts	2b(6)		
(7) Net investment gain (loss) from pooled separate accounts	2b(7)		
(8) Net investment gain (loss) from master trust investment accounts	2b(8)		103319
(9) Net investment gain (loss) from 103-12 investment entities	2b(9)		
(10) Net investment gain (loss) from registered investment companies (e.g., mutual funds).....	2b(10)		
c Other income.....	2c		
d Total income. Add all income amounts in column (b) and enter total.....	2d		354730

Expenses

e Benefit payment and payments to provide benefits:			
(1) Directly to participants or beneficiaries, including direct rollovers	2e(1)	11000	
(2) To insurance carriers for the provision of benefits	2e(2)		
(3) Other	2e(3)		
(4) Total benefit payments. Add lines 2e(1) through (3)	2e(4)		11000
f Corrective distributions (see instructions)	2f		
g Certain deemed distributions of participant loans (see instructions).....	2g		
h Interest expense.....	2h		
i Administrative expenses: (1) Professional fees	2i(1)	46596	
(2) Contract administrator fees	2i(2)	0	
(3) Investment advisory and management fees	2i(3)	1710	
(4) Other	2i(4)		
(5) Total administrative expenses. Add lines 2i(1) through (4)	2i(5)		48306
j Total expenses. Add all expense amounts in column (b) and enter total.....	2j		59306

Net Income and Reconciliation

k Net income (loss). Subtract line 2j from line 2d	2k		295424
l Transfers of assets:			
(1) To this plan.....	2l(1)		
(2) From this plan	2l(2)		4408

Part III Accountant's Opinion

3 Complete lines 3a through 3c if the opinion of an independent qualified public accountant is attached to this Form 5500. Complete line 3d if an opinion is not attached.

a The attached opinion of an independent qualified public accountant for this plan is (see instructions):

(1) ☐ Unqualified (2) ☐ Qualified (3) ☒ Disclaimer (4) ☐ Adverse

b Did the accountant perform a limited scope audit pursuant to 29 CFR 2520.103-8 and/or 103-12(d)? ☒ Yes ☐ No

c Enter the name and EIN of the accountant (or accounting firm) below:

(1) Name: PRICEWATERHOUSECOOPERS, LLP

(2) EIN: 13-4008324

d The opinion of an independent qualified public accountant is **not attached** because:

(1) ☐ This form is filed for a CCT, PSA, or MTIA. (2) ☐ It will be attached to the next Form 5500 pursuant to 29 CFR 2520.104-50.

Part IV Compliance Questions

- 4** CCTs and PSAs do not complete Part IV. MTIAs, 103-12 IEs, and GIAs do not complete 4a, 4e, 4f, 4g, 4h, 4k, 4m, 4n, or 5. 103-12 IEs also do not complete 4j and 4l. MTIAs also do not complete 4l.

During the plan year:

	Yes	No	Amount
a Was there a failure to transmit to the plan any participant contributions within the time period described in 29 CFR 2510.3-102? Continue to answer "Yes" for any prior year failures until fully corrected. (See instructions and DOL's Voluntary Fiduciary Correction Program.).....		X	
b Were any loans by the plan or fixed income obligations due the plan in default as of the close of the plan year or classified during the year as uncollectible? Disregard participant loans secured by participant's account balance. (Attach Schedule G (Form 5500) Part I if "Yes" is checked.).....		X	
c Were any leases to which the plan was a party in default or classified during the year as uncollectible? (Attach Schedule G (Form 5500) Part II if "Yes" is checked.)		X	
d Were there any nonexempt transactions with any party-in-interest? (Do not include transactions reported on line 4a. Attach Schedule G (Form 5500) Part III if "Yes" is checked.).....		X	
e Was this plan covered by a fidelity bond?.....	X		15000000
f Did the plan have a loss, whether or not reimbursed by the plan's fidelity bond, that was caused by fraud or dishonesty?		X	
g Did the plan hold any assets whose current value was neither readily determinable on an established market nor set by an independent third party appraiser?		X	
h Did the plan receive any noncash contributions whose value was neither readily determinable on an established market nor set by an independent third party appraiser?		X	
i Did the plan have assets held for investment? (Attach schedule(s) of assets if "Yes" is checked, and see instructions for format requirements.).....		X	
j Were any plan transactions or series of transactions in excess of 5% of the current value of plan assets? (Attach schedule of transactions if "Yes" is checked, and see instructions for format requirements.).....		X	
k Were all the plan assets either distributed to participants or beneficiaries, transferred to another plan, or brought under the control of the PBGC?.....		X	
l Has the plan failed to provide any benefit when due under the plan?		X	
m If this is an individual account plan, was there a blackout period? (See instructions and 29 CFR 2520.101-3.).....		X	
n If 4m was answered "Yes," check the "Yes" box if you either provided the required notice or one of the exceptions to providing the notice applied under 29 CFR 2520.101-3.		X	

- 5a** Has a resolution to terminate the plan been adopted during the plan year or any prior plan year?
If yes, enter the amount of any plan assets that reverted to the employer this year ☐ Yes ☒ No Amount:

- 5b** If, during this plan year, any assets or liabilities were transferred from this plan to another plan(s), identify the plan(s) to which assets or liabilities were transferred. (See instructions.)

5b(1) Name of plan(s)

5b(2) EIN(s)

5b(3) PN(s)

5b(1) Name of plan(s)	5b(2) EIN(s)	5b(3) PN(s)

SCHEDULE R (Form 5500) Department of the Treasury Internal Revenue Service Department of Labor Employee Benefits Security Administration Pension Benefit Guaranty Corporation	Retirement Plan Information This schedule is required to be filed under section 104 and 4065 of the Employee Retirement Income Security Act of 1974 (ERISA) and section 6058(a) of the Internal Revenue Code (the Code). ▶ File as an attachment to Form 5500.	OMB No. 1210-0110 2009 This Form is Open to Public Inspection.
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For calendar plan year 2009 or fiscal plan year beginning 01/01/2009 and ending 12/31/2009

A Name of plan <u>ROBERT BOSCH LLC - NEW RICHMOND PRODUCTION HOURLY RETIREMENT PLAN</u>	B Three-digit plan number (PN) ▶ <u>015</u>
C Plan sponsor's name as shown on line 2a of Form 5500 <u>ROBERT BOSCH LLC</u>	D Employer Identification Number (EIN) <u>36-2903176</u>

Part I	Distributions
---------------	----------------------

All references to distributions relate only to payments of benefits during the plan year.

1 Total value of distributions paid in property other than in cash or the forms of property specified in the instructions.....	1	<u>0</u>
2 Enter the EIN(s) of payor(s) who paid benefits on behalf of the plan to participants or beneficiaries during the year (if more than two, enter EINs of the two payors who paid the greatest dollar amounts of benefits): EIN(s): <u>36-3046063</u>		
Profit-sharing plans, ESOPs, and stock bonus plans, skip line 3.		
3 Number of participants (living or deceased) whose benefits were distributed in a single sum, during the plan year.....	3	<u>0</u>

Part II	Funding Information (If the plan is not subject to the minimum funding requirements of section 412 of the Internal Revenue Code or ERISA section 302, skip this Part)
----------------	--

4 Is the plan administrator making an election under Code section 412(d)(2) or ERISA section 302(d)(2)?.....	☐ Yes	☐ No	☒ N/A
If the plan is a defined benefit plan, go to line 8.			
5 If a waiver of the minimum funding standard for a prior year is being amortized in this plan year, see instructions and enter the date of the ruling letter granting the waiver. Date: Month _____ Day _____ Year _____ If you completed line 5, complete lines 3, 9, and 10 of Schedule MB and do not complete the remainder of this schedule.			
6 a Enter the minimum required contribution for this plan year	6a		
b Enter the amount contributed by the employer to the plan for this plan year	6b		
c Subtract the amount in line 6b from the amount in line 6a. Enter the result (enter a minus sign to the left of a negative amount).....	6c		
If you completed line 6c, skip lines 8 and 9.			
7 Will the minimum funding amount reported on line 6c be met by the funding deadline?	☐ Yes	☐ No	☐ N/A
8 If a change in actuarial cost method was made for this plan year pursuant to a revenue procedure providing automatic approval for the change or a class ruling letter, does the plan sponsor or plan administrator agree with the change?.....	☐ Yes	☐ No	☒ N/A

Part III	Amendments
-----------------	-------------------

9 If this is a defined benefit pension plan, were any amendments adopted during this plan year that increased or decreased the value of benefits? If yes, check the appropriate box(es). If no, check the "No" box.....	☐ Increase	☐ Decrease	☐ Both	☒ No
--	-----------------------------------	-----------------------------------	-------------------------------	--

Part IV	ESOPs (see instructions). If this is not a plan described under Section 409(a) or 4975(e)(7) of the Internal Revenue Code, skip this Part.
----------------	---

10 Were unallocated employer securities or proceeds from the sale of unallocated securities used to repay any exempt loan?.....	☐ Yes	☐ No
11 a Does the ESOP hold any preferred stock?	☐ Yes	☐ No
b If the ESOP has an outstanding exempt loan with the employer as lender, is such loan part of a "back-to-back" loan? (See instructions for definition of "back-to-back" loan.)	☐ Yes	☐ No
12 Does the ESOP hold any stock that is not readily tradable on an established securities market?	☐ Yes	☐ No

For Paperwork Reduction Act Notice and OMB Control Numbers, see the instructions for Form 5500.

Schedule R (Form 5500) 2009
v.092308.1

Part V Additional Information for Multiemployer Defined Benefit Pension Plans

13 Enter the following information for each employer that contributed more than 5% of total contributions to the plan during the plan year (measured in dollars). See instructions. *Complete as many entries as needed to report all applicable employers.*

a Name of contributing employer

b EIN

c Dollar amount contributed by employer

d Date collective bargaining agreement expires (If employer contributes under more than one collective bargaining agreement, check box ☐ and see instructions regarding required attachment. Otherwise, enter the applicable date.) Month _____ Day _____ Year _____

e Contribution rate information (If more than one rate applies, check this box ☐ and see instructions regarding required attachment. Otherwise, complete items 13e(1) and 13e(2).)

(1) Contribution rate (in dollars and cents) _____

(2) Base unit measure: ☐ Hourly ☐ Weekly ☐ Unit of production ☐ Other (specify): _____

a Name of contributing employer

b EIN

c Dollar amount contributed by employer

d Date collective bargaining agreement expires (If employer contributes under more than one collective bargaining agreement, check box ☐ and see instructions regarding required attachment. Otherwise, enter the applicable date.) Month _____ Day _____ Year _____

e Contribution rate information (If more than one rate applies, check this box ☐ and see instructions regarding required attachment. Otherwise, complete items 13e(1) and 13e(2).)

(1) Contribution rate (in dollars and cents) _____

(2) Base unit measure: ☐ Hourly ☐ Weekly ☐ Unit of production ☐ Other (specify): _____

a Name of contributing employer

b EIN

c Dollar amount contributed by employer

d Date collective bargaining agreement expires (If employer contributes under more than one collective bargaining agreement, check box ☐ and see instructions regarding required attachment. Otherwise, enter the applicable date.) Month _____ Day _____ Year _____

e Contribution rate information (If more than one rate applies, check this box ☐ and see instructions regarding required attachment. Otherwise, complete items 13e(1) and 13e(2).)

(1) Contribution rate (in dollars and cents) _____

(2) Base unit measure: ☐ Hourly ☐ Weekly ☐ Unit of production ☐ Other (specify): _____

a Name of contributing employer

b EIN

c Dollar amount contributed by employer

d Date collective bargaining agreement expires (If employer contributes under more than one collective bargaining agreement, check box ☐ and see instructions regarding required attachment. Otherwise, enter the applicable date.) Month _____ Day _____ Year _____

e Contribution rate information (If more than one rate applies, check this box ☐ and see instructions regarding required attachment. Otherwise, complete items 13e(1) and 13e(2).)

(1) Contribution rate (in dollars and cents) _____

(2) Base unit measure: ☐ Hourly ☐ Weekly ☐ Unit of production ☐ Other (specify): _____

a Name of contributing employer

b EIN

c Dollar amount contributed by employer

d Date collective bargaining agreement expires (If employer contributes under more than one collective bargaining agreement, check box ☐ and see instructions regarding required attachment. Otherwise, enter the applicable date.) Month _____ Day _____ Year _____

e Contribution rate information (If more than one rate applies, check this box ☐ and see instructions regarding required attachment. Otherwise, complete items 13e(1) and 13e(2).)

(1) Contribution rate (in dollars and cents) _____

(2) Base unit measure: ☐ Hourly ☐ Weekly ☐ Unit of production ☐ Other (specify): _____

a Name of contributing employer

b EIN

c Dollar amount contributed by employer

d Date collective bargaining agreement expires (If employer contributes under more than one collective bargaining agreement, check box ☐ and see instructions regarding required attachment. Otherwise, enter the applicable date.) Month _____ Day _____ Year _____

e Contribution rate information (If more than one rate applies, check this box ☐ and see instructions regarding required attachment. Otherwise, complete items 13e(1) and 13e(2).)

(1) Contribution rate (in dollars and cents) _____

(2) Base unit measure: ☐ Hourly ☐ Weekly ☐ Unit of production ☐ Other (specify): _____

- 14** Enter the number of participants on whose behalf no contributions were made by an employer as an employer of the participant for:

a The current year	14a	
b The plan year immediately preceding the current plan year	14b	
c The second preceding plan year	14c	

- 15** Enter the ratio of the number of participants under the plan on whose behalf no employer had an obligation to make an employer contribution during the current plan year to:

a The corresponding number for the plan year immediately preceding the current plan year	15a	
b The corresponding number for the second preceding plan year	15b	

- 16** Information with respect to any employers who withdrew from the plan during the preceding plan year:

a Enter the number of employers who withdrew during the preceding plan year	16a	
b If item 16a is greater than 0, enter the aggregate amount of withdrawal liability assessed or estimated to be assessed against such withdrawn employers	16b	

- 17** If assets and liabilities from another plan have been transferred to or merged with this plan during the plan year, check box and see instructions regarding supplemental information to be included as an attachment. ☐

Part VI Additional Information for Single-Employer and Multiemployer Defined Benefit Pension Plans

- 18** If any liabilities to participants or their beneficiaries under the plan as of the end of the plan year consist (in whole or in part) of liabilities to such participants and beneficiaries under two or more pension plans as of immediately before such plan year, check box and see instructions regarding supplemental information to be included as an attachment. ☐

- 19** If the total number of participants is 1,000 or more, complete items (a) through (c)

a Enter the percentage of plan assets held as:
 Stock: _____% Investment-Grade Debt: _____% High-Yield Debt: _____% Real Estate: _____% Other: _____%

b Provide the average duration of the combined investment-grade and high-yield debt:
☐ 0-3 years ☐ 3-6 years ☐ 6-9 years ☐ 9-12 years ☐ 12-15 years ☐ 15-18 years ☐ 18-21 years ☐ 21 years or more

c What duration measure was used to calculate item 19(b)?
☐ Effective duration ☐ Macaulay duration ☐ Modified duration ☐ Other (specify): _____

Robert Bosch LLC
New Richmond Production
Hourly Retirement Plan

Financial Statements
December 31, 2009 and 2008

Robert Bosch LLC
New Richmond Production Hourly Retirement Plan
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 Note: Supplemental schedules required by Section 2520.103-10 of the Department of Labor's Rules and Regulations for Reporting and Disclosure under the Employee Retirement Income Security Act of 1974 have not been included herein as they are not applicable.	

Report of Independent Auditors

To the Benefit Plans Committee and Participants of the
Robert Bosch LLC New Richmond Production Hourly Retirement Plan

We were engaged to audit the financial statements of the Robert Bosch LLC New Richmond Production Hourly Retirement Plan (the "Plan") at December 31, 2009 and 2008 and for the years then ended, as listed in the accompanying index. These financial statements are the responsibility of the Plan's management.

As permitted by 29 CFR 2520.103-8 of the Department of Labor's Rules and Regulations for Reporting and Disclosure under the Employee Retirement Income Security Act of 1974, the plan administrator instructed us not to perform, and we did not perform, any auditing procedures with respect to the information summarized in Note 4, which was certified by The Northern Trust Company, the trustee of the Plan, except for comparing such information with the related information included in the financial statements. We have been informed by the plan administrator that the trustee holds the Plan's investment assets and executes investment transactions. The plan administrator has obtained a certification from the trustee as of and for the years ended December 31, 2009 and 2008, that the information provided to the plan administrator by the trustee is complete and accurate.

Because of the significance of the information that we did not audit, we are unable to, and do not, express an opinion on the accompanying financial statements taken as a whole. The form and content of the information included in the financial statements, other than that derived from the information certified by the trustee, have been audited by us in accordance with auditing standards generally accepted in the United States of America and, in our opinion, are presented in compliance with the Department of Labor's Rules and Regulations for Reporting and Disclosure under the Employee Retirement Income Security Act of 1974.

PricewaterhouseCoopers LLP

Chicago, Illinois
September 30, 2010

Robert Bosch LLC
New Richmond Production Hourly Retirement Plan
Statements of Net Assets Available for Benefits
December 31, 2009 and 2008

	2009	2008
Assets		
Plan interest in Robert Bosch LLC Master Retirement Trust, at fair value	\$ 722,491	\$ 427,933
Employer contribution receivable	<u>120,000</u>	<u>130,000</u>
	842,491	557,933
Liabilities		
Accrued expenses	<u>24,567</u>	<u>31,025</u>
Net assets available for benefits	<u>\$ 817,924</u>	<u>\$ 526,908</u>

The accompanying notes are an integral part of these financial statements.

Robert Bosch LLC
New Richmond Production Hourly Retirement Plan
Statements of Changes in Net Assets Available for Benefits
Years Ended December 31, 2009 and 2008

	2009	2008
Additions		
Employer contributions	\$ 251,411	\$ 165,000
Plan interest in net investment income (loss) of Robert Bosch LLC Master Retirement Trust	<u>103,319</u>	<u>(114,781)</u>
Total additions	354,730	50,219
Deductions		
Benefit payments	11,000	7,361
Administrative expenses	<u>52,714</u>	<u>68,182</u>
Total deductions	<u>63,714</u>	<u>75,543</u>
Net increase (decrease)	291,016	(25,324)
Net assets available for benefits		
Beginning of year	<u>526,908</u>	<u>552,232</u>
End of year	<u>\$ 817,924</u>	<u>\$ 526,908</u>

The accompanying notes are an integral part of these financial statements.

Robert Bosch LLC
New Richmond Production Hourly Retirement Plan
Notes to Financial Statements
December 31, 2009 and 2008

1. Description of the Plan

The following brief description of the Robert Bosch LLC New Richmond Production Hourly Retirement Plan (the "Plan") is provided for general information purposes only. Participants should refer to the Plan document for a more complete description.

The assets of the Plan are invested in the Robert Bosch LLC Master Retirement Trust ("Master Trust").

General

Effective July 1, 2004, all the stock of Doboy Inc. (the "Employer") was acquired from SIG Holdings USA Inc. ("SIG") by an affiliate of the Company, and the Employer thereby became a member of the Bosch controlled group in the United States. As a result of this transaction, certain employees of the Employer who are represented by Local 1217 of the International Association of Machinists (IAM) (the "Union") became employees of Bosch. Prior to the purchase of the Employer by Bosch, these employees were participants in the Doboy – New Richmond Production Retirement Plan (the "SIG Plan") sponsored by SIG.

The Plan, established July 1, 2004, is a noncontributory, defined-benefit pension plan that is administered by a pension committee composed of representatives of Robert Bosch LLC (the "Company" or "Bosch") and participating subsidiaries and affiliates. The Plan is subject to the provisions of the Employee Retirement Income Security Act of 1974 ("ERISA").

The Plan covers all Union employees of the Doboy Inc. facilities of the Company. All Union employees who were participants in the SIG Plan on June 30, 2004, became participants in the Plan on July 1, 2004. All other Union employees are eligible to participate in the Plan on May 1 or November 1 following completion of one year of eligibility service.

Effective April 2, 2009, the Employer changed its name from Doboy, Inc. to Bosch Packaging Technology, Inc.

Contributions

The Company has agreed to voluntarily contribute such amounts as are necessary to provide assets sufficient to meet the benefits to be paid to Plan participants. The Plan has met the ERISA minimum funding requirements for 2009 and 2008.

Benefit Payments

A participant is eligible for normal retirement benefits on or after the attainment of age 65. The monthly benefit is based upon a participant's credited service and the pension benefit level in effect at termination of employment as follows:

<u>Date of termination of employment</u>	<u>Pension benefit level</u>
On or after July 1, 2004	\$20.00
On or after November 1, 2004	\$20.50

Participants terminating employment on or after November 1, 2004 receive an additional \$0.50 for each year of credited service under SIG.

Robert Bosch LLC
New Richmond Production Hourly Retirement Plan
Notes to Financial Statements
December 31, 2009 and 2008

A participant is eligible for early retirement benefits on or after the attainment of age 55 and before his normal retirement date and the completion of 5 years of vesting service, as defined in the Plan document. Pension benefits will be reduced by a set percentage per year based upon age, as defined in the Plan document, for each year a participant receives benefits before his or her 65th year.

At age 65, a participant is automatically vested. If terminated prior to age 65, a participant with 5 years of service, each of at least 1,000 hours of service, will be vested and therefore entitled to begin receiving retirement benefits as early as attaining the age of 55.

Optional forms of payment are available if elected by the participant as described in the Plan document. A participant that is married at the date of retirement would receive a joint and 50% survivor benefit unless spousal consent is obtained for an alternate benefit payment. Participants' surviving spouses are entitled to death benefits, as defined in the Plan document.

Plan Termination

Although it has not expressed any intent to do so, the Company has the right to terminate the Plan subject to the provisions of ERISA and as described in the Plan document. Should the Plan terminate at some future time, its net assets will generally not be available on a pro rata basis to provide participants' benefits. Whether a particular participant's accumulated plan benefits will be paid depends on the priority of those benefits, the financial condition of the Company, and the level of benefits guaranteed by the Pension Benefits Guaranty Corporation ("PBGC") at that time. Some benefits may be fully or partially provided for by the then-existing assets and the PBGC guarantee, while other benefits may not be provided for at all.

Administrative Expenses

All administrative expenses are paid by the Plan to the extent they are not paid by the Company.

2. Significant Accounting Policies

Basis of Accounting

The financial statements of the Plan have been prepared on the accrual basis of accounting and in conformity with accounting principles generally accepted in the United States of America ("GAAP").

Benefit Payments

Benefits are recorded when paid.

Investment Valuation and Income Recognition

Marketable securities of the Master Trust are stated at fair value. The fair value of the participation units in the common collective trust funds is based on the net asset value of units held on the last business day of the Plan year. Securities such as common stock, preferred stock, and real estate investments trusts, traded on a national securities exchange are valued at the last reported sales price on the last business day of the Plan year; investments traded in the over-the-counter market and listed securities for which no sale was reported on that date are valued at the average of the last reported bid and ask prices. Fixed income securities such as corporate debt instruments and U.S. government securities are valued based on yields currently available on comparable securities of issuers with similar credit ratings. When quoted prices are not available bonds, the bond is valued using matrix pricing or models from reputable pricing vendors.

Robert Bosch LLC
New Richmond Production Hourly Retirement Plan
Notes to Financial Statements
December 31, 2009 and 2008

Investment transactions of the Master Trust are recorded on the trade-date basis. Interest income is recorded on the accrual basis. Dividends are recorded on the ex-dividend date.

Actuarial Present Value of Accumulated Plan Benefits

Accumulated plan benefits (see Note 3) are those estimated future periodic payments, including lump-sum distributions that are attributable under the Plan's provisions to services rendered by the employees to the valuation date. Accumulated plan benefits include benefits expected to be paid to: (a) retired or terminated employees or their beneficiaries; and (b) present employees or their beneficiaries. Benefits payable under all circumstances - retirement, death, disability, and termination of employment - are included to the extent they are deemed attributable to employee service rendered to the valuation date.

Use of Estimates

The preparation of the financial statements in conformity with accounting principles generally accepted in the United States of America requires the Plan administrator to make estimates and assumptions that affect the reported amounts of assets, liabilities and changes therein, disclosure of contingent assets and liabilities, and the actuarial present value of accumulated plan benefits at the date of the financial statements. Actual results could differ from those estimates.

Adoption of New Accounting Pronouncements

The accounting standards described below that were adopted in 2009 affected certain note disclosures but did not impact the statements of net assets available for benefits or the statement of changes in net assets available for benefits.

Fair Value Measurements

In April 2009, the Financial Accounting Standards Board ("FASB") issued authoritative guidance clarifying that fair value is defined as the price that would be received to sell an asset or paid to transfer a liability in an orderly transaction between market participants under current market conditions. This new guidance requires an evaluation of whether there has been a significant decrease in the volume and level of activity for the asset or liability in relation to normal market activity for the asset or liability. This guidance was adopted for the year ended December 31, 2009. The adoption of this guidance did not result in a significant change in the techniques used by the Plan to measure the fair value of its investments.

In August 2009, the FASB issued authoritative guidance clarifying the measurement of the fair value of a liability in circumstances when a quoted price in an active market for an identical liability is not available. The guidance emphasizes that entities should maximize the use of observable inputs in the absence of quoted prices when measuring the fair value of liabilities. This guidance became effective for the Plan as of October 31, 2009 and did not have a significant impact on the Plan.

In September 2009, the FASB issued authoritative guidance that provides further clarification for measuring the fair value of instruments in entities that meet the FASB's definition of an investment company. This guidance permits a company to estimate the fair value of an investment using the net asset value ("NAV") per share of the investment if the NAV is determined in accordance with the FASB's guidance for investment companies as of the company's measurement date. This creates a practical expedient to determining the fair value estimate and allows certain attributes of the investment (such as redemption restrictions) to not be considered in measuring fair value. This guidance became effective for the Plan as of December 31, 2009 and is required to be applied prospectively. The Master Trust contains certain investments, including commingled funds, which

Robert Bosch LLC
New Richmond Production Hourly Retirement Plan
Notes to Financial Statements
December 31, 2009 and 2008

are within the scope of this guidance. However, as the fair value of investments was already determined based on NAV per fund share, this guidance did not result in a significant change in the techniques used by the Plan to measure the fair value of these investments.

In January 2010, the FASB issued authoritative guidance intended to improve disclosures about fair value measurements. The guidance requires entities to disclose significant transfers in and out of fair value hierarchy levels and reasons for the transfers and to present information about purchases, sales, issuances and settlements separately in the reconciliation of fair value measurements using significant unobservable inputs (Level 3). Additionally, the guidance clarifies that a reporting entity should provide fair value measurements for each class of assets and liabilities and disclose the inputs and valuation techniques used for fair value measurements using significant other observable inputs (Level 2) and significant unobservable inputs (Level 3). This guidance is effective for annual periods beginning after December 15, 2009 except for disclosures about purchases, sales, issuances and settlements in the Level 3 reconciliation, which will be effective for annual periods beginning after December 15, 2010. As this guidance provides only disclosure requirements, the adoption of the standard will not impact the Plan's financial statements.

The Company has expanded disclosures in Note 5 and 6 to comply with the aforementioned fair value guidance.

Accounting Standards Codification

In June 2009, the FASB issued authoritative guidance which replaced the previous hierarchy of GAAP and establishes the FASB Codification as the single source of authoritative GAAP recognized by the FASB to be applied by nongovernmental entities. This guidance modifies the GAAP hierarchy to include only two levels of GAAP: authoritative and nonauthoritative. This guidance was effective for the Plan as of September 30, 2009. The adoption of this guidance did not impact the Plan's financial statements since the FASB Codification is not intended to change or alter existing GAAP.

Subsequent Events

In May 2009, the FASB issued authoritative guidance which established general standards of accounting for and disclosure of events that occur after the balance sheet date but before financial statements are issued or available to be issued. The new standard is based on the same principles as those that currently exist in auditing standards and does not change the way subsequent events are assessed. This guidance became effective for the Plan for annual periods ending after June 15, 2009. The Plan has evaluated the events and transactions that have occurred through September 30, 2010, the date the financial statements were available to be issued, and noted no items requiring adjustment to the financial statements or additional disclosures.

Robert Bosch LLC
New Richmond Production Hourly Retirement Plan
Notes to Financial Statements
December 31, 2009 and 2008

3. Accumulated Plan Benefits

An actuary from Towers Watson (formerly Towers Perrin) estimates the actuarial present value of accumulated plan benefits, which is the amount that results from applying actuarial assumptions to adjust the accumulated plan benefits earned by the participants to reflect the time value of money (through discounts for interest) and the probability of payment (by means of decrements such as for death, disability, withdrawal, or retirement) between the valuation date and the expected date of payment.

The actuarial present value of accumulated plan benefits at January 1, 2009 was as follows:

Vested benefits	
Participants currently receiving payments	\$ 69,067
Other participants	595,226
Total vested benefits	664,293
Nonvested benefits	
	17,934
Total actuarial present value of accumulated plan benefits	<u>\$ 682,227</u>

The following summarizes the significant components of the change in the present value of accumulated plan benefits from January 1, 2008 to 2009:

Actuarial present value of accumulated plan benefits as of January 1, 2008	<u>\$ 512,880</u>
Increase during the year attributable to	
Benefits accumulated and actuarial experience gain/loss	117,273
Interest due to change in discount period	40,742
Benefits paid	(7,361)
Assumption changes	18,693
Actuarial present value of accumulated plan benefits as of January 1, 2009	<u>\$ 682,227</u>

Significant assumptions underlying the actuarial computations are as follows:

Interest rate	7.75% as of January 1, 2009 and 8.00% as of January 1, 2008.
Retirement rate	5% by age 55; 10% by age 60; 30% by age 62; 100% by age 65.
Mortality	RP-2000 Combined Table, projected to 2015 with no collar adjustment.

These actuarial assumptions are based on the presumption that the Plan will continue. Were the Plan to terminate, different actuarial assumptions and other factors might be applicable in determining the actuarial present value of accumulated plan benefits.

Robert Bosch LLC
New Richmond Production Hourly Retirement Plan
Notes to Financial Statements
December 31, 2009 and 2008

4. Certification of Financial Information

All investment information disclosed in the accompanying financial statements, including plan interest in Robert Bosch LLC Master Retirement Trust at December 31, 2009 and 2008, plan interest in net investment income (loss) of Robert Bosch LLC Master Retirement Trust for the years then ended, and the investments and investment income (loss) information of the Master Trust presented in Note 5, was obtained or derived from information supplied to the Plan administrator and certified as complete and accurate by The Northern Trust Company, the trustee.

5. Investment in Master Trust

The Plan's investments are in the Master Trust, which was established for the investment of assets of the Plan, and several other Company-sponsored retirement plans. Each participating retirement plan has an undivided interest in the Master Trust. At December 31, 2009 and 2008, the Plan's interest in the net assets of the Master Trust was approximately .07% and .04%, respectively. Investment income and expenses are allocated to the Plan based upon its pro rata share in the net assets of the Master Trust.

The following table presents the fair value of investments for the Master Trust at December 31:

	2009	2008
Investments, at fair value		
Common collective trusts	\$ 676,984,864	\$ 701,865,486
Common stock	374,226,041	279,605,833
Preferred stock	233,015	-
Corporate debt instruments	20,477,046	-
U.S. government securities	25,989,147	-
Real estate investment trust	4,795,205	1,872,868
Interest bearing cash	1,718,763	2,835,852
Other	684,172	890,980
Total investments	<u>1,105,108,253</u>	<u>987,071,019</u>
Accrued income	1,009,941	1,052,551
Net pending trades	683,057	196,388
Net assets	<u>\$ 1,106,801,251</u>	<u>\$ 988,319,958</u>

Investment income (loss) for the Master Trust was as follows:

	2009	2008
Interest and dividend income	\$ 9,494,132	\$ 14,440,546
Net appreciation (depreciation) in fair value of investments	<u>142,066,929</u>	<u>(264,423,209)</u>
	<u>\$ 151,561,061</u>	<u>\$ (249,982,663)</u>

Robert Bosch LLC
New Richmond Production Hourly Retirement Plan
Notes to Financial Statements
December 31, 2009 and 2008

During 2009 and 2008, the Master Trust's investments (including investments bought and sold, as well as held during the year) appreciated (depreciated) in fair value as follows:

	2009	2008
Investments, at fair value		
Common collective trusts	\$ 53,158,493	\$ (49,245,830)
Common stock	88,127,375	(213,333,759)
Preferred stock	(14,671)	(458,196)
Corporate debt instruments	(69,345)	-
U.S. government securities	(82)	-
Real estate investment trust	773,965	(1,159,658)
Other	91,194	(225,766)
	<u>\$ 142,066,929</u>	<u>\$ (264,423,209)</u>

6. Fair Value Measurements

The FASB established a framework to increase consistency and comparability in fair value measurements. That framework provides a fair value hierarchy that prioritizes the inputs to valuation techniques used to measure fair value. The hierarchy gives the highest priority to unadjusted quoted prices in active markets for identical assets or liabilities (Level 1 measurements) and the lowest priority to unobservable inputs (Level 3 measurements). The three levels of the fair value hierarchy are described as follows:

Level 1 Inputs to the valuation methodology are unadjusted quoted prices for identical assets or liabilities in active markets that the Master Trust has the ability to access.

Level 2 Inputs to the valuation methodology include:

- Quoted prices for similar assets or liabilities in active markets;
- Quoted prices for identical or similar assets or liabilities in inactive markets;
- Inputs other than quoted prices that are observable for the asset or liability;
- Inputs that are derived principally from or corroborated by observable market data by correlation or other means.

If the asset or liability has a specified (contractual) term, the Level 2 input must be observable for substantially the full term of the asset or liability.

Level 3 Inputs to the valuation methodology are unobservable and significant to the fair value measurement.

The asset's or liability's fair value measurement level within the fair value hierarchy is based on the lowest level of any input that is significant to the fair value measurement. Valuation techniques used need to maximize the use of observable inputs and minimize the use of unobservable inputs.

Robert Bosch LLC
New Richmond Production Hourly Retirement Plan
Notes to Financial Statements
December 31, 2009 and 2008

For a description of the valuation methodologies used for assets measured at fair value see Investment Valuation and Income Recognition under Note 2.

The preceding methods may produce a fair value calculation that may not be indicative of net realizable value or reflective of future fair values. Furthermore, although the Master Trust believes its valuation methods are appropriate and consistent with other market participants, the use of different methodologies or assumptions to determine the fair value of certain financial instruments could result in a different fair value measurement at the reporting date.

The following tables set forth by level within the fair value hierarchy the Master Trust's investment assets at fair value as of December 31, 2009 and December 31, 2008:

Investments Assets at Fair Value as of December 31, 2009				
	Level 1	Level 2	Level 3	Total
Common collective trusts				
Domestic equity fund	\$ -	\$ 135,750,959	\$ -	\$ 135,750,959
Domestic fixed income fund	-	456,916,492	-	456,916,492
International equity fund	-	38,194,309	-	38,194,309
Real estate property fund	-	31,283,139	-	31,283,139
Short-term investment fund	-	14,839,965	-	14,839,965
Total common collective trusts	-	676,984,864	-	676,984,864
Common stock				
Domestic common stock	233,727,318	-	-	233,727,318
International common stock	140,498,723	-	-	140,498,723
Total common stock	374,226,041	-	-	374,226,041
Preferred stock	233,015	-	-	233,015
Corporate debt instruments				
Corporate debt instruments - preferred	-	15,271,635	-	15,271,635
Corporate debt instruments - other	-	5,205,411	-	5,205,411
Total Corporate debt instruments	-	20,477,046	-	20,477,046
U.S. government securities	-	25,989,147	-	25,989,147
Real estate investment trusts	4,795,205	-	-	4,795,205
Interest bearing cash	1,718,763	-	-	1,718,763
Other	684,172	-	-	684,172
Total Master Trust investments at fair value	\$ 381,657,196	\$ 723,451,057	\$ -	\$ 1,105,108,253

Investments Assets at Fair Value as of December 31, 2008				
	Level 1	Level 2	Level 3	Total
Common collective trusts	\$ -	\$ 701,865,486	\$ -	\$ 701,865,486
Common stock	279,605,833	-	-	279,605,833
Real estate investment trust	1,872,868	-	-	1,872,868
Interest bearing cash	2,835,852	-	-	2,835,852
Other	890,980	-	-	890,980
Total Master Trust investments at fair value	\$ 285,205,533	\$ 701,865,486	\$ -	\$ 987,071,019

Robert Bosch LLC
New Richmond Production Hourly Retirement Plan
Notes to Financial Statements
December 31, 2009 and 2008

Common collective trusts consist of pools of investments used by institutional investors to obtain equity and fixed income market exposures by investing in funds which are intended to mirror indices such as the Standard & Poor's 500 Index, Russell Small Cap Completeness Index, MSCI EAFE Index, and MSCI Emerging Markets Index. They are valued on the basis of the relative interest of each participating investor in the fair value of the underlying assets of each of the respective common collective trusts. The underlying assets are valued based on the NAV as provided by the investment account manager and are classified in level 2 of the fair value hierarchy. Certain of these investments can only be traded within a certain window within each monthly period. Common collective trusts included in the Master Trust and their relative benchmarks include:

<u>Common Collective Trust</u>	<u>Description</u>	<u>Benchmark</u>
Collective Short Term Investment Fund	Short term cash investments	90 day U.S. treasury bill
JPMorgan Strategic Property Fund	Pooled real estate investments	NCREIF Property Index (Lagged)
Lazard	Emerging markets investments	MSCI Emerging Markets GD
Northern Trust Russell 1000 Growth Index Fund	Russell 1000 growth investments	Russell 1000

There are no unfunded commitments related to these funds as of December 31, 2009.

7. Risks and Uncertainties

The Master Trust invests in various investment securities. Investment securities are exposed to various risks such as interest rate, market, and credit risks. Due to the level of risk associated with certain investment securities, it is at least reasonably possible that changes in the values of investment securities will occur in the near term and that such changes would be material to the amounts reported in the Statement of Net Assets Available for Benefits.

Plan contributions are made and the actuarial present value of accumulated plan benefits is reported based on certain assumptions pertaining to interest rates, inflation rates and employee demographics, all of which are subject to change. Due to uncertainties inherent in the estimations and assumptions process, it is at least reasonably possible that changes in these estimates and assumptions in the near term would be material to the financial statements.

Robert Bosch LLC
New Richmond Production Hourly Retirement Plan
Notes to Financial Statements
December 31, 2009 and 2008

8. Tax Status

The Internal Revenue Service has determined and informed the Company by letter dated July 11, 2008, that the Plan and related trust are designed in accordance with applicable sections of the Internal Revenue Code (the "Code"). The Plan has been amended since receiving the determination letter. However, the Plan administrator believes that the Plan is designed and is currently being operated in compliance with the applicable provisions of the Code.

9. Party-in-Interest Transactions

The Master Trust invests in common collective trusts managed by the Trustee or its affiliates and in common collective trusts managed by one of its investment managers, JPMorgan Chase & Co. These transactions qualify as party-in-interest transactions.

**ROBERT BOSCH LLC – NEW RICHMOND
PRODUCTION HOURLY PENSION PLAN
EIN 36-2903176 PLAN 015
2009 Form 5500 Schedule SB, line 19 - Discounted Employer Contributions**

Contributions and Discounted Contributions at beginning of Plan Year

Plan Year period:	1/1/2009 through 12/31/2009
Tax Year period:	1/1/2009 through 12/31/2009
Effective Interest rate	8.20570%

	Date Made	Plan Year Begin	Tax Year End	Contribution Amount	Discounting Period	Discounted Contribution Amount
Contributions	4/15/2009	1/1/2009	12/31/2009	33,411	0.28493	32,668
	5/29/2009	1/1/2009	12/31/2009	98,000	0.40548	94,914
	5/27/2010	1/1/2009	12/31/2009	120,000	1.40000	107,456
Totals for plan year				251,411		235,038
Totals for tax year				251,411		

**ROBERT BOSCH LLC – NEW RICHMOND
PRODUCTION HOURLY PENSION PLAN
EIN 36-2903176 PLAN 015**

Schedule SB, line 22 – Description of Weighted Average Retirement Age

For each active participant, an expected retirement age was calculated weighted in proportion to the probability (as shown in the retirement rates table in the attachment to Schedule SB, Part V – Statement of Actuarial Assumptions/Methods) that the individual would remain an active participant to each age and then retire at that age. The plan's weighted average retirement age of 62 is the arithmetic average of the expected retirement ages of all participants on January 1, 2009.

**ROBERT BOSCH LLC – NEW RICHMOND
PRODUCTION HOURLY PENSION PLAN
EIN 36-2903176 PLAN 015**

Schedule SB, line 25 – Change in Method

Below is a summary of significant changes that were made.

Aspect of the Valuation	Old	New
Actuarial Value of Assets	Market Value	Equal to a two-year smoothed value of assets including receivable contributions as prescribed under IRS regulation. The actuarial value must be within 10% of market value
Valuation Interest Rate	IRS prescribed yield curve, based on bond yields through the valuation date	IRS prescribed yield curve, based on bond yields applicable for the month of October preceding the valuation date
Target Normal Cost	Target Normal Cost not increased by plan-related expenses	Target Normal Cost increased by plan-related expenses, limited to 5% of Fair Value of Assets, as provided under the PPA

The valuation software used to produce the actuarial information submitted on this schedule has been refined to reflect evolving understanding of PPA requirements, and such modifications may be considered to be a method change. The percentage changes in funding target, target normal cost and plan assets due to the refinements in the software are each less than 2% (disregarding the effects of any changes that are automatically approved under final IRC 430 regulations), and the modifications to the software were designed to produce results no less accurate than the results produced by the software prior to the change. Therefore the change in funding method due to a change in valuation software receives automatic approval under IRS Announcement 2010-3.

Robert Bosch LLC
New Richmond Production Hourly Pension Plan
EIN 36-2903176 PN 015
Schedule SB, line 26 - Schedule of Active Participant Data

[illegible]

SCHEDULE SB (Form 5500) <small>Department of the Treasury Internal Revenue Service</small> <small>Department of Labor Employee Benefits Security Administration Pension Benefit Guaranty Corporation</small>	Single-Employer Defined Benefit Plan Actuarial Information This schedule is required to be filed under section 104 of the Employee Retirement Income Security Act of 1974 (ERISA) and section 6059 of the Internal Revenue Code (the Code). ► File as an attachment to Form 5500 or 5500-SF.	OMB No. 1210-0110 2009 This Form is Open to Public Inspection
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For calendar plan year 2009 or fiscal plan year beginning 01/01/2009 and ending 12/31/2009

► **Round off amounts to nearest dollar.**

► **Caution:** A penalty of \$1,000 will be assessed for late filing of this report unless reasonable cause is established.

A Name of plan Robert Bosch LLC - New Richmond Prod Hrly Pen Pn	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:60%;">B Three-digit plan number (PN) ►</td> <td style="width:40%; text-align: center;">015</td> </tr> </table>	B Three-digit plan number (PN) ►	015
B Three-digit plan number (PN) ►	015		
C Plan sponsor's name as shown on line 2a of Form 5500 or 5500-SF ROBERT BOSCH LLC	D Employer Identification Number (EIN) 36-2903176		
E Type of plan: ☒ Single ☐ Multiple-A ☐ Multiple-B			
F Prior year plan size: ☐ 100 or fewer ☐ 101-500 ☒ More than 500			

Part I Basic Information			
1 Enter the valuation date: Month <u>1</u> Day <u>1</u> Year <u>2009</u>			
2 Assets:			
a Market value.....	2a		554,782
b Actuarial value.....	2b		610,260
3 Funding target/participant count breakdown		(1) Number of participants	(2) Funding Target
a For retired participants and beneficiaries receiving payment	3a	11	66,122
b For terminated vested participants	3b	5	23,474
c For active participants:			
(1) Non-vested benefits.....	3c(1)		16,443
(2) Vested benefits.....	3c(2)		542,665
(3) Total active	3c(3)	93	559,108
d Total.....	3d	109	648,704
4 If the plan is at-risk, check the box and complete items (a) and (b) ☐			
a Funding target disregarding prescribed at-risk assumptions	4a		
b Funding target reflecting at-risk assumptions, but disregarding transition rule for plans that have been at-risk for fewer than five consecutive years and disregarding loading factor	4b		
5 Effective interest rate.....	5		8.21 %
6 Target normal cost.....	6		115,167

Statement by Enrolled Actuary

To the best of my knowledge, the information supplied in this schedule and accompanying schedules, statements and attachments, if any, is complete and accurate. Each prescribed assumption was applied in accordance with applicable law and regulations. In my opinion, each other assumption is reasonable (taking into account the experience of the plan and reasonable expectations) and such other assumptions, in combination, offer my best estimate of anticipated experience under the plan.

SIGN HERE	NICOLE M. STOPOULOS <i>NMS</i> _____ Signature of actuary	<i>Sept. 14, 2010</i> _____ Date
	NICOLE M. STOPOULOS _____ Type or print name of actuary	08-05133 _____ Most recent enrollment number
	TOWERS WATSON PENNSYLVANIA, INC _____ Firm name	(312) 525-2500 _____ Telephone number (including area code)
	191 NORTH WACKER DRIVE, SUITE 2100 CHICAGO IL 60606-1615 _____ Address of the firm	

If the actuary has not fully reflected any regulation or ruling promulgated under the statute in completing this schedule, check the box and see instructions ☐

For Paperwork Reduction Act Notice and OMB Control Numbers, see the instructions for Form 5500 or 5500-SF.

Schedule SB (Form 5500) 2009
v.092308.1

Part II Beginning of year carryover and prefunding balances

	(a) Carryover balance	(b) Prefunding balance
7 Balance at beginning of prior year after applicable adjustments (Item 13 from prior year)	139,760	0
8 Portion used to offset prior year's funding requirement (Item 35 from prior year)	99,251	0
9 Amount remaining (Item 7 minus item 8)	40,509	0
10 Interest on item 9 using prior year's actual return of <u>(20.31)%</u>	(8,227)	
11 Prior year's excess contributions to be added to prefunding balance:		
a Excess contributions (Item 38 from prior year)		20,107
b Interest on (a) using prior year's effective rate of <u>6.28 %</u>		1,263
c Total available at beginning of current plan year to add to prefunding balance		21,370
d Portion of (c) to be added to prefunding balance		0
12 Reduction in balances due to elections or deemed elections	0	0
13 Balance at beginning of current year (Item 9 + item 10 + item 11d - item 12)	32,282	0

Part III Funding percentages

14 Funding target attainment percentage	14	89.10 %
15 Adjusted funding target attainment percentage	15	94.07 %
16 Prior year's funding percentage for purposes of determining whether carryover/prefunding balances may be used to reduce current year's funding requirement	16	92.15 %
17 If the current value of the assets of the plan is less than 70 percent of the funding target, enter such percentage	17	%

Part IV Contributions and liquidity shortfalls

18 Contributions made to the plan for the plan year by employer(s) and employees:					
(a) Date (MM-DD-YYYY)	(b) Amount paid by employer(s)	(c) Amount paid by employees	(a) Date (MM-DD-YYYY)	(b) Amount paid by employer(s)	(c) Amount paid by employees
04/15/2009	33,411				
05/29/2009	98,000				
05/27/2010	120,000				
Totals ▶			18(b)	251,411	18(c) 0

19 Discounted employer contributions - see instructions for small plan with a valuation date after the beginning of the year:	
a Contributions allocated toward unpaid minimum required contribution from prior years	19a 0
b Contributions made to avoid restrictions adjusted to valuation date	19b 0
c Contributions allocated toward minimum required contribution for current year adjusted to valuation date	19c 235,038

20 Quarterly contributions and liquidity shortfalls:	
a Did the plan have a "funding shortfall" for the prior year?	☒ Yes ☐ No
b If 20a is "Yes," were required quarterly installments for the current year made in a timely manner?	☒ Yes ☐ No
c If 20a is "Yes," see instructions and complete the following table as applicable:	

Liquidity shortfall as of end of Quarter of this plan year

(1) 1st	(2) 2nd	(3) 3rd	(4) 4th
0	0	0	0

Part V Assumptions used to determine funding target and target normal cost**21** Discount rate:**a** Segment rates:1st segment:
%2nd segment:
%3rd segment:
%☒ N/A, full yield curve used**b** Applicable month (enter code)**21b**

3

22 Weighted average retirement age**22**

62

23 Mortality table(s) (see instructions) ☐ Prescribed - combined☒ Prescribed - separate☐ Substitute**Part VI Miscellaneous items****24** Has a change been made in the non-prescribed actuarial assumptions for the current plan year? If "Yes," see instructions regarding required attachment. ☐ Yes ☒ No**25** Has a method change been made for the current plan year? If "Yes," see instructions regarding required attachment. ☒ Yes ☐ No**26** Is the plan required to provide a Schedule of Active Participants? If "Yes," see instructions regarding required attachment. ☒ Yes ☐ No**27** If the plan is eligible for (and is using) alternative funding rules, enter applicable code and see instructions regarding attachment.**27****Part VII Reconciliation of unpaid minimum required contributions for prior years****28** Unpaid minimum required contribution for all prior years **28** 0**29** Discounted employer contributions allocated toward unpaid minimum required contributions from prior years (item 19a) **29** 0**30** Remaining amount of unpaid minimum required contributions (item 28 minus item 29) **30** 0**Part VIII Minimum required contribution for current year****31** Target normal cost, adjusted, if applicable (see instructions) **31** 115,167**32** Amortization installments:

Outstanding Balance

Installment

a Net shortfall amortization installment

0

0

b Waiver amortization installment

0

0

33 If a waiver has been approved for this plan year, enter the date of the ruling letter granting the approval (Month _____ Day _____ Year _____) and the waived amount**33****34** Total funding requirement before reflecting carryover/prefunding balances (item 31 + item 32a + item 32b - item 33)**34**

115,167

	Carryover balance	Prefunding balance	Total balance
35 Balances used to offset funding requirement	31,503	0	31,503

36 Additional cash requirement (item 34 minus item 35) **36** 83,664**37** Contributions allocated toward minimum required contribution for current year adjusted to valuation date (Item 19c) **37** 235,038**38** Interest-adjusted excess contributions for current year (see instructions) **38** 151,374**39** Unpaid minimum required contribution for current year (excess, if any, of item 36 over item 37) **39** 0**40** Unpaid minimum required contribution for all years **40** 0

Actuarial Assumptions (cont'd.)

Economic Assumptions	New Richmond Hourly
<p>Funding Target</p> <ul style="list-style-type: none"> ▶ Interest Rate <ul style="list-style-type: none"> Applicable Month Yield curve basis Transition from current liability rates ▶ Funding interest rates <ul style="list-style-type: none"> 10-year rate 20-year rate 30-year rate ▶ Effective interest rate ▶ Salary Increases ▶ Wage Base ▶ Index Limit on Pay & Benefits ▶ Lump Sum Conversion Basis <ul style="list-style-type: none"> ▶ Interest Rate ▶ Mortality Table ▶ Cash Balance Interest Crediting Rate 	<p>October 2008 Full yield curve No</p> <p>8.81% 8.22% 7.50%</p> <p>8.21% N/A N/A N/A N/A N/A N/A</p>

Actuarial Assumptions (cont'd.)

Demographic Assumptions	New Richmond Hourly
■ Mortality - PPA	IRS required mortality table for 2009 funding valuation
■ Termination (Sample Rates: 5 years of service or more)*	
▶ Age 25	8.8%
▶ Age 40	4.4%
▶ Age 50	3.2%
▶ Age 55	3.0%
■ Disability (Sample Rates: Male / Female)	
▶ Age 25	0.10% / 0.06%
▶ Age 40	0.26% / 0.24%
▶ Age 50	0.65% / 0.56%
▶ Age 55	1.13% / 0.91%
■ Retirement (Sample Rates)	
▶ Age 55	
▶ Age 60	10%
▶ Age 62	30%
▶ Age 65	100%
▶ Age 70	100%
■ Retirement (Sample rates: 30 years of service or more)	
▶ Age 55	5%
▶ Age 60	10%
▶ Age 62	30%
▶ Age 65	100%
▶ Age 70	100%
■ Weighted Average Retirement Age (Less than 30 years of service)	62
■ Administrative Expenses	
▶ Funding Target	2008 Actual Trust Expenses limited to 5% of Fair Value of Assets
■ Percentage Married	
▶ Males	80%
▶ Females	80%
■ Spouse age	Wives 3 years younger than husbands
■ Form of payment	Normal

* Rates may differ for those with less than 5 years of service

Actuarial Assumptions (cont'd.)

Actuarial Methods

- Contribution Purposes
 - ▶ Normal cost and funding target
 - ▶ Actuarial value of assets

New Richmond Hourly
Present value of accrued benefits
Actuarial value of assets including receivable contributions

Benefits Not Valued

All benefits summarized in the plan provisions section have been valued.

Changes in Methods and
Assumptions Since Last Year

For contribution purposes:
The funding interest rate was changed from the full corporate bond yield curve as of January 2008 to the full corporate bond yield as of October 2008, as provided under the Pension Protection Act of 2006 (PPA).
The required mortality table used to calculate the funding target and target normal cost was updated to include one additional year of projected mortality improvements.
The method used to calculate the minimum contribution was changed to include plan-related expenses, as provided under the PPA.
The actuarial value of assets including contributions receivable was changed from market value to a smoothed value of assets under PPA. Investment gains and losses in excess of expected return are smoothed over 2 years subject to a 10% corridor around Market Value.

Data Sources

Towers Perrin used asset data supplied by the trustee. The Company furnished participant data, the dates and amounts of the prior year contributions as well as the accrued pension cost at year-end.
Data was reviewed for reasonableness and consistency, but no audit was performed. Towers Perrin is not aware of any errors or omissions in the data that would significantly affect the valuation results.

**ROBERT BOSCH LLC – NEW RICHMOND
PRODUCTION HOURLY PENSION PLAN
EIN 36-2903176 PLAN 015**

Schedule SB, Part V – Statement of Actuarial Assumptions and Methods

The following items offer more detail with regard to the Actuarial Assumptions and Methods attachment.

- The actuarial valuation for the 2009 plan year used the “static” annuitant and non-annuitant mortality tables prescribed by the IRS for the plan year, per Reg. 1.430(h)(3)-1(e).
- The following table summarizes the optional form of payment assumptions used in the actuarial valuation with regard to the form of payment that plan participants are expected to select.

<u>Optional Form of payment</u>	<u>Payment method assumption</u>
Single life annuity	20%
Joint and 50% survivor annuity	80%
Joint and 66 2/3% survivor annuity	0%
Joint and 75% survivor annuity	0%
Ten-year certain an life annuity	0%

- The valuation interest rate is the IRS prescribed yield curve, based on bond yields applicable for the month of October preceding the valuation date.
- The actuarial value of assets is equal to a two-year smoothed value of assets including receivable contributions as prescribed under IRS regulation. The actuarial value must be within 10% of market value.

Plan Provisions — New Richmond Production Hourly Retirement Plan

Effective Date	Effective July 1, 2004. The plan was restated effective January 1, 2007 and was last amended effective January 31, 2008.
Participant	Each Employee who was a participant in the SIG Plan on June 30, 2004 shall become a Participant in this Plan on the Effective Date. In addition, each Employee who was not a participant in the SIG Plan on June 30, 2004, but who completes one year of Eligibility Service on or before January 1, 2005 shall enter the Plan as a Participant on January 1, 2005, provided that he is an Employee on that date. New hires are eligible to participate on 1/1 or 7/1 next following completion of 1,000 hours in any anniversary year.
Definitions	
Credited service	Service after June 30, 2004 measured in whole and fractional years based on hours. A full year of credited service is granted if the employee works 2,000 or more hours in one Plan Year. Total credited service (including SIG service) cannot exceed 45 years.
SIG Credited service	Credited Service with SIG Dobby Inc. as of June 30, 2004 as defined in the SIG Plan for participants who were employees as of the Effective Date.
Vesting service	Plan Years in which an employee is credited with 1,000 or more Hours of Service including vesting service credited under the SIG Plan as outlined in the plan document.
Eligibility for Benefits	
Normal retirement	A participant is eligible for normal retirement on or after the attainment of age 65.
Early retirement	A participant is eligible for early retirement on or after the attainment of age 55 and after the completion of 5 years of Vesting Service and before his Normal Retirement Date.
Deferred vested pension	A participant is entitled to a vested pension benefit payable as early as age 55 if he terminates for any reason other than death on or after the completion of 5 years of Vesting Service.
Preretirement death	A participant's spouse is eligible for pension benefits if the participant had attained the right to a vested pension and died before any payments commenced if married at least one year prior to date of death.
Postretirement death	No benefits shall be paid from the Plan to any person after the death of a participant unless so specified by form of payment chosen.
Disability benefit	A participant is eligible for disability benefits on or after the completion of 5 years of Vesting Service and is determined by the Social Security Administrator to have become Totally and Permanently Disabled during the course of his employment.

Forms of Payment

Normal form	The normal form of payment for a single employee is a life annuity. The normal form of a payment for a married employee is a Joint plus 50% Survivor Annuity, actuarially reduced from a life annuity.
Optional form	Optional forms of payment may be taken on an actuarially reduced basis if the participant elects out of the Normal Form. This includes a single life annuity, a 10 year certain and life annuity, a Joint and 50% Survivor Annuity, a Joint and 66 2/3% Survivor Annuity and a Joint and 75% Survivor Annuity.

Amounts of Benefits

Normal retirement	For participants separating on or after November 1, 2004, the Accrued Retirement Benefit is the sum of (a) and (b) as follows: (a) \$20.50 for each full and fractional year of Credited Service earned after July 1, 2004. (b) \$0.50 for each full and fractional year of SIG Credited Service as of June 30, 2004.
Early retirement	The benefit calculated as for normal retirement above based on Credited Service at termination. This amount shall be reduced by 1/2% for each complete calendar month prior to the participant's Normal Retirement Date.
Deferred vested pension	The benefit calculated as for normal retirement above based on Credited Service at termination. For benefits commencing prior to age 65, the benefit is reduced using same factors as early retirement.
Preretirement death	A monthly benefit payable to the spouse of a participant for the duration of the spouse's life commencing at the earliest age at which the participant could have commenced receiving benefits in the amount of 50% of the benefit as for normal retirement reduced for early commencement and for payment in the joint and 50% survivor form.
Disability	The benefit calculated as for normal retirement above based on Credited Service to date of disability.

Changes in Plan Provisions Since Prior Year

Plan changes have not changed since the prior year, except to reflect current year changes in the Internal Revenue Code maximum on benefits and pay.

**ROBERT BOSCH LLC – NEW RICHMOND
PRODUCTION HOURLY PENSION PLAN
EIN 36-2903176 PLAN 015**

Schedule SB, Part V – Summary of Plan Provisions

Benefits are generally converted from the normal form of payment to the optional form of payment on an actuarially equivalent basis, which varies depending on the plan formula. Benefits accrued under multiple prior plan formulas may be converted using multiple bases.

The following actuarial equivalence bases apply to the New Richmond Production Hourly Pension Plan:

<u>Mortality</u>	<u>Interest</u>
417(e)(3) Applicable Mortality Table	6.0%

Note that this summary is intended to be a reasonably representative sample of the optional form conversion factors for the plan. It is not intended to be an exhaustive list of all the factors used in the conversion of benefits from the normal form of payment to any optional form of payment offered by the plan.

**ROBERT BOSCH LLC – NEW RICHMOND
PRODUCTION HOURLY PENSION PLAN
EIN 36-2903176 PLAN 015**

Attachments to 2009 Schedule SB (Form 5500)

Line 19 — Discounted Employer Contributions

Line 22 — Description of Weighted Average Retirement Age

Part V — Statement of Actuarial Assumptions and Methods

Part V — Summary of Plan Provisions

Line 25 — Change in Method

Line 26 — Schedule of Active Participant Data

As of January 1, 2010 Towers Perrin changed its name to Towers Watson Pennsylvania, Inc.

Nicole M. Stopoulos
Enrollment Number 08-05133
Towers Watson Pennsylvania, Inc.
191 North Wacker Drive
Suite 2100
Chicago, IL 60606-1615
(312) 525-2500