

<p>Form 5500</p> <p>Department of the Treasury Internal Revenue Service</p> <hr/> <p>Department of Labor Employee Benefits Security Administration</p> <hr/> <p>Pension Benefit Guaranty Corporation</p>	<p>Annual Return/Report of Employee Benefit Plan</p> <p>This form is required to be filed for employee benefit plans under sections 104 and 4065 of the Employee Retirement Income Security Act of 1974 (ERISA) and sections 6057(b) and 6058(a) of the Internal Revenue Code (the Code).</p> <p>▶ Complete all entries in accordance with the instructions to the Form 5500.</p>	<p>OMB Nos. 1210-0110 1210-0089</p> <hr/> <p style="font-size: 24pt; font-weight: bold;">2024</p> <hr/> <p>This Form is Open to Public Inspection</p>
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Part I Annual Report Identification Information
 For calendar plan year 2024 or fiscal plan year beginning 01/01/2024 and ending 12/31/2024

A This return/report is for: a multiemployer plan a multiple-employer plan (Filers checking this box must provide participating employer information in accordance with the form instructions.)

a single-employer plan a DFE (specify) _____

B This return/report is: the first return/report the final return/report

an amended return/report a short plan year return/report (less than 12 months)

C If the plan is a collectively-bargained plan, check here. ▶

D Check box if filing under: Form 5558 automatic extension the DFVC program

special extension (enter description)

E If this is a retroactively adopted plan permitted by SECURE Act section 201, check here. ▶

Part II Basic Plan Information—enter all requested information

<p>1a Name of plan <u>HOURLY EMPLOYEES PENSION PLAN (MULTIPLANT)</u></p>	<p>1b Three-digit plan number (PN) ▶ <u>040</u></p>
<p>2a Plan sponsor's name (employer, if for a single-employer plan) Mailing address (include room, apt., suite no. and street, or P.O. Box) City or town, state or province, country, and ZIP or foreign postal code (if foreign, see instructions) <u>PILKINGTON NORTH AMERICA, INC.</u></p> <p><u>811 MADISON AVENUE</u> <u>TOLEDO, OH 43604</u></p>	<p>1c Effective date of plan <u>01/14/1950</u></p> <p>2b Employer Identification Number (EIN) <u>34-1506654</u></p> <p>2c Plan Sponsor's telephone number <u>419-247-3731</u></p> <p>2d Business code (see instructions) <u>327210</u></p>

Caution: A penalty for the late or incomplete filing of this return/report will be assessed unless reasonable cause is established.

Under penalties of perjury and other penalties set forth in the instructions, I declare that I have examined this return/report, including accompanying schedules, statements and attachments, as well as the electronic version of this return/report, and to the best of my knowledge and belief, it is true, correct, and complete.

SIGN HERE	Filed with authorized/valid electronic signature.	10/15/2025	ROBERTA WEISZ
	Signature of plan administrator	Date	Enter name of individual signing as plan administrator
SIGN HERE			
	Signature of employer/plan sponsor	Date	Enter name of individual signing as employer or plan sponsor
SIGN HERE			
	Signature of DFE	Date	Enter name of individual signing as DFE

3a Plan administrator's name and address <input checked="" type="checkbox"/> Same as Plan Sponsor	3b Administrator's EIN	
	3c Administrator's telephone number	
4 If the name and/or EIN of the plan sponsor or the plan name has changed since the last return/report filed for this plan, enter the plan sponsor's name, EIN, the plan name and the plan number from the last return/report: a Sponsor's name c Plan Name	4b EIN	
	4d PN	
5 Total number of participants at the beginning of the plan year	5	1425
6 Number of participants as of the end of the plan year unless otherwise stated (welfare plans complete only lines 6a(1) , 6a(2) , 6b , 6c , and 6d). a(1) Total number of active participants at the beginning of the plan year a(2) Total number of active participants at the end of the plan year b Retired or separated participants receiving benefits..... c Other retired or separated participants entitled to future benefits d Subtotal. Add lines 6a(2) , 6b , and 6c e Deceased participants whose beneficiaries are receiving or are entitled to receive benefits. f Total. Add lines 6d and 6e g(1) Number of participants with account balances as of the beginning of the plan year (only defined contribution plans complete this item) g(2) Number of participants with account balances as of the end of the plan year (only defined contribution plans complete this item) h Number of participants who terminated employment during the plan year with accrued benefits that were less than 100% vested.....	6a(1)	18
	6a(2)	15
	6b	1054
	6c	154
	6d	1223
	6e	139
	6f	1362
	6g(1)	
6g(2)		
6h		0
7 Enter the total number of employers obligated to contribute to the plan (only multiemployer plans complete this item)	7	

8a If the plan provides pension benefits, enter the applicable pension feature codes from the List of Plan Characteristics Codes in the instructions:
1B

b If the plan provides welfare benefits, enter the applicable welfare feature codes from the List of Plan Characteristics Codes in the instructions:

9a Plan funding arrangement (check all that apply)	9b Plan benefit arrangement (check all that apply)
(1) <input type="checkbox"/> Insurance	(1) <input type="checkbox"/> Insurance
(2) <input type="checkbox"/> Code section 412(e)(3) insurance contracts	(2) <input type="checkbox"/> Code section 412(e)(3) insurance contracts
(3) <input checked="" type="checkbox"/> Trust	(3) <input checked="" type="checkbox"/> Trust
(4) <input type="checkbox"/> General assets of the sponsor	(4) <input type="checkbox"/> General assets of the sponsor

10 Check all applicable boxes in 10a and 10b to indicate which schedules are attached, and, where indicated, enter the number attached. (See instructions)

a Pension Schedules		b General Schedules	
(1) <input checked="" type="checkbox"/> R (Retirement Plan Information)		(1) <input checked="" type="checkbox"/> H (Financial Information)	
(2) <input type="checkbox"/> MB (Multiemployer Defined Benefit Plan and Certain Money Purchase Plan Actuarial Information) - signed by the plan actuary		(2) <input type="checkbox"/> I (Financial Information – Small Plan)	
(3) <input checked="" type="checkbox"/> SB (Single-Employer Defined Benefit Plan Actuarial Information) - signed by the plan actuary		(3) <input type="checkbox"/> A (Insurance Information) – Number Attached <u>0</u>	
(4) <input type="checkbox"/> DCG (Individual Plan Information) – Number Attached _____		(4) <input checked="" type="checkbox"/> C (Service Provider Information)	
(5) <input type="checkbox"/> MEP (Multiple-Employer Retirement Plan Information)		(5) <input checked="" type="checkbox"/> D (DFE/Participating Plan Information)	
		(6) <input type="checkbox"/> G (Financial Transaction Schedules)	

Part III Form M-1 Compliance Information (to be completed by welfare benefit plans)

11a If the plan provides welfare benefits, was the plan subject to the Form M-1 filing requirements during the plan year? (See instructions and 29 CFR 2520.101-2.) Yes No

If "Yes" is checked, complete lines 11b and 11c.

11b Is the plan currently in compliance with the Form M-1 filing requirements? (See instructions and 29 CFR 2520.101-2.) Yes No

11c Enter the Receipt Confirmation Code for the 2024 Form M-1 annual report. If the plan was not required to file the 2024 Form M-1 annual report, enter the Receipt Confirmation Code for the most recent Form M-1 that was required to be filed under the Form M-1 filing requirements. (Failure to enter a valid Receipt Confirmation Code will subject the Form 5500 filing to rejection as incomplete.)

Receipt Confirmation Code _____

SCHEDULE SB (Form 5500) <small>Department of the Treasury Internal Revenue Service</small> <small>Department of Labor Employee Benefits Security Administration</small> <small>Pension Benefit Guaranty Corporation</small>	Single-Employer Defined Benefit Plan Actuarial Information This schedule is required to be filed under section 104 of the Employee Retirement Income Security Act of 1974 (ERISA) and section 6059 of the Internal Revenue Code (the Code). ▶ File as an attachment to Form 5500 or 5500-SF.	<small>OMB No. 1210-0110</small> 2024 This Form is Open to Public Inspection
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For calendar plan year 2024 or fiscal plan year beginning 01/01/2024 and ending 12/31/2024

▶ **Round off amounts to nearest dollar.**
 ▶ **Caution:** A penalty of \$1,000 will be assessed for late filing of this report unless reasonable cause is established.

A Name of plan <u>HOURLY EMPLOYEES PENSION PLAN (MULTIPLANT)</u>	B Three-digit plan number (PN) ▶	<u>040</u>
C Plan sponsor's name as shown on line 2a of Form 5500 or 5500-SF <u>PILKINGTON NORTH AMERICA, INC.</u>	D Employer Identification Number (EIN) <u>34-1506654</u>	
E Type of plan: <input checked="" type="checkbox"/> Single <input type="checkbox"/> Multiple-A <input type="checkbox"/> Multiple-B	F Prior year plan size: <input type="checkbox"/> 100 or fewer <input type="checkbox"/> 101-500 <input checked="" type="checkbox"/> More than 500	

Part I Basic Information

1	Enter the valuation date: Month <u>01</u> Day <u>01</u> Year <u>2024</u>		
2	Assets:		
	a Market value	2a	<u>40166440</u>
	b Actuarial value	2b	<u>44183084</u>
3	Funding target/participant count breakdown	(1) Number of participants	(2) Vested Funding Target
	a For retired participants and beneficiaries receiving payment	<u>1232</u>	<u>39013323</u>
	b For terminated vested participants	<u>175</u>	<u>5362784</u>
	c For active participants	<u>18</u>	<u>560940</u>
	d Total	<u>1425</u>	<u>44937047</u>
4	If the plan is in at-risk status, check the box and complete lines (a) and (b)..... <input type="checkbox"/>		
	a Funding target disregarding prescribed at-risk assumptions	4a	
	b Funding target reflecting at-risk assumptions, but disregarding transition rule for plans that have been in at-risk status for fewer than five consecutive years and disregarding loading factor	4b	
5	Effective interest rate	5	<u>4.96 %</u>
6	Target normal cost		
	a Present value of current plan year accruals	6a	<u>0</u>
	b Expected plan-related expenses	6b	<u>566000</u>
	c Target normal cost	6c	<u>566000</u>

Statement by Enrolled Actuary
 To the best of my knowledge, the information supplied in this schedule and accompanying schedules, statements and attachments, if any, is complete and accurate. Each prescribed assumption was applied in accordance with applicable law and regulations. In my opinion, each other assumption is reasonable (taking into account the experience of the plan and reasonable expectations) and such other assumptions, in combination, offer my best estimate of anticipated experience under the plan.

SIGN HERE		
	Signature of actuary	<u>09/19/2025</u> Date
	<u>PAMELA D. SEEGARS</u> Type or print name of actuary	<u>23-06348</u> Most recent enrollment number
	<u>AON CONSULTING, INC.</u> Firm name	<u>404-261-3400</u> Telephone number (including area code)
	<u>MSC # 17838 PO BOX 551343 ATLANTA, GA 30355</u> Address of the firm	

If the actuary has not fully reflected any regulation or ruling promulgated under the statute in completing this schedule, check the box and see instructions

Part II Beginning of Year Carryover and Prefunding Balances		(a) Carryover balance	(b) Prefunding balance
7	Balance at beginning of prior year after applicable adjustments (line 13 from prior year)	0	306949
8	Portion elected for use to offset prior year's funding requirement (line 35 from prior year)	0	306949
9	Amount remaining (line 7 minus line 8)	0	0
10	Interest on line 9 using prior year's actual return of <u>6.61</u> %	0	0
11	Prior year's excess contributions to be added to prefunding balance:		
a	Present value of excess contributions (line 38a from prior year)		1537536
b(1)	Interest on the excess, if any, of line 38a over line 38b from prior year Schedule SB, using prior year's effective interest rate of <u>5.08</u> %		62514
b(2)	Interest on line 38b from prior year Schedule SB, using prior year's actual return		20289
c	Total available at beginning of current plan year to add to prefunding balance		1620339
d	Portion of (c) to be added to prefunding balance		1620339
12	Other reductions in balances due to elections or deemed elections	0	0
13	Balance at beginning of current year (line 9 + line 10 + line 11d – line 12)	0	1620339

Part III Funding Percentages			
14	Funding target attainment percentage	14	94.71 %
15	Adjusted funding target attainment percentage	15	97.24 %
16	Prior year's funding percentage for purposes of determining whether carryover/prefunding balances may be used to reduce current year's funding requirement	16	90.37 %
17	If the current value of the assets of the plan is less than 70 percent of the funding target, enter such percentage	17	%

Part IV Contributions and Liquidity Shortfalls		18 Contributions made to the plan for the plan year by employer(s) and employees:					
(a) Date (MM-DD-YYYY)	(b) Amount paid by employer(s)	(c) Amount paid by employees	(a) Date (MM-DD-YYYY)	(b) Amount paid by employer(s)	(c) Amount paid by employees		
Totals ▶			18(b)	0	18(c)	0	

19 Discounted employer contributions – see instructions for small plan with a valuation date after the beginning of the year:

a Contributions allocated toward unpaid minimum required contributions from prior years	19a	0
b Contributions made to avoid restrictions adjusted to valuation date	19b	0
c Contributions allocated toward minimum required contribution for current year adjusted to valuation date	19c	0

20 Quarterly contributions and liquidity shortfalls:

a Did the plan have a "funding shortfall" for the prior year? Yes No

b If line 20a is "Yes," were required quarterly installments for the current year made in a timely manner? Yes No

c If line 20a is "Yes," see instructions and complete the following table as applicable:

Liquidity shortfall as of end of quarter of this plan year			
(1) 1st	(2) 2nd	(3) 3rd	(4) 4th
0	0	0	0

Part V Assumptions Used to Determine Funding Target and Target Normal Cost			
21 Discount rate:			
a Segment rates:	1st segment: 4.75 %	2nd segment: 4.87 %	<input type="checkbox"/> N/A, full yield curve used
b Applicable month (enter code)			21b 4
22 Weighted average retirement age			22 62
23 Mortality table(s) (see instructions) <input type="checkbox"/> Prescribed - combined <input type="checkbox"/> Prescribed - separate <input checked="" type="checkbox"/> Substitute			

Part VI Miscellaneous Items	
24 Has a change been made in the non-prescribed actuarial assumptions for the current plan year? If "Yes," see instructions regarding required attachment..... <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
25 Has a method change been made for the current plan year? If "Yes," see instructions regarding required attachment..... <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	
26 Demographic and benefit information	
a Is the plan required to provide a Schedule of Active Participants? If "Yes," see instructions regarding required attachment. <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
b Is the plan required to provide a projection of expected benefit payments? If "Yes," see instructions regarding required attachment ... <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
27 If the plan is subject to alternative funding rules, enter applicable code and see instructions regarding attachment.....	27

Part VII Reconciliation of Unpaid Minimum Required Contributions For Prior Years	
28 Unpaid minimum required contributions for all prior years	28 0
29 Discounted employer contributions allocated toward unpaid minimum required contributions from prior years (line 19a).....	29 0
30 Remaining amount of unpaid minimum required contributions (line 28 minus line 29).....	30 0

Part VIII Minimum Required Contribution For Current Year			
31 Target normal cost and excess assets (see instructions):			
a Target normal cost (line 6c)	31a	566000	
b Excess assets, if applicable, but not greater than line 31a	31b	0	
32 Amortization installments:	Outstanding Balance	Installment	
a Net shortfall amortization installment	2374614	235750	
b Waiver amortization installment.....	0	0	
33 If a waiver has been approved for this plan year, enter the date of the ruling letter granting the approval (Month _____ Day _____ Year _____) and the waived amount	33		
34 Total funding requirement before reflecting carryover/prefunding balances (lines 31a - 31b + 32a + 32b - 33).....	34	801750	
	Carryover balance	Prefunding balance	Total balance
35 Balances elected for use to offset funding requirement	0	801750	801750
36 Additional cash requirement (line 34 minus line 35)	36	0	
37 Contributions allocated toward minimum required contribution for current year adjusted to valuation date (line 19c)	37	0	
38 Present value of excess contributions for current year (see instructions)			
a Total (excess, if any, of line 37 over line 36)	38a	0	
b Portion included in line 38a attributable to use of prefunding and funding standard carryover balances.....	38b	0	
39 Unpaid minimum required contribution for current year (excess, if any, of line 36 over line 37)	39	0	
40 Unpaid minimum required contributions for all years	40	0	

Part IX Pension Funding Relief Under the American Rescue Plan Act of 2021 (See Instructions)	
41 If an election was made to use the extended amortization rule for a plan year beginning on or before December 31, 2021, check the box to indicate the first plan year for which the rule applies. <input type="checkbox"/> 2019 <input type="checkbox"/> 2020 <input type="checkbox"/> 2021	

SCHEDULE C (Form 5500) <small>Department of the Treasury Internal Revenue Service</small> <small>Department of Labor Employee Benefits Security Administration</small> <small>Pension Benefit Guaranty Corporation</small>	Service Provider Information This schedule is required to be filed under section 104 of the Employee Retirement Income Security Act of 1974 (ERISA). ▶ File as an attachment to Form 5500.	<small>OMB No. 1210-0110</small> 2024 This Form is Open to Public Inspection.
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For calendar plan year 2024 or fiscal plan year beginning **01/01/2024** and ending **12/31/2024**

A Name of plan HOURLY EMPLOYEES PENSION PLAN (MULTIPLANT)	B Three-digit plan number (PN) ▶	040
C Plan sponsor's name as shown on line 2a of Form 5500 PILKINGTON NORTH AMERICA, INC.	D Employer Identification Number (EIN) 34-1506654	

Part I Service Provider Information (see instructions)

You must complete this Part, in accordance with the instructions, to report the information required for **each person** who received, directly or indirectly, \$5,000 or more in total compensation (i.e., money or anything else of monetary value) in connection with services rendered to the plan or the person's position with the plan during the plan year. If a person received **only** eligible indirect compensation for which the plan received the required disclosures, you are required to answer line 1 but are not required to include that person when completing the remainder of this Part.

1 Information on Persons Receiving Only Eligible Indirect Compensation

a Check "Yes" or "No" to indicate whether you are excluding a person from the remainder of this Part because they received only eligible indirect compensation for which the plan received the required disclosures (see instructions for definitions and conditions)..... Yes No

b If you answered line 1a "Yes," enter the name and EIN or address of each person providing the required disclosures for the service providers who received only eligible indirect compensation. Complete as many entries as needed (see instructions).

(b) Enter name and EIN or address of person who provided you disclosures on eligible indirect compensation

EMPOWER ANNUITY INSURANCE COMPANY

06-1050034

(b) Enter name and EIN or address of person who provided you disclosures on eligible indirect compensation

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2. Information on Other Service Providers Receiving Direct or Indirect Compensation. Except for those persons for whom you answered "Yes" to line 1a above, complete as many entries as needed to list each person receiving, directly or indirectly, \$5,000 or more in total compensation (i.e., money or anything else of value) in connection with services rendered to the plan or their position with the plan during the plan year. (See instructions).

(a) Enter name and EIN or address (see instructions)

EMPOWER ANNUITY INSURANCE COMPANY

06-1050034

(b) Service Code(s)	(c) Relationship to employer, employee organization, or person known to be a party-in-interest	(d) Enter direct compensation paid by the plan. If none, enter -0-.	(e) Did service provider receive indirect compensation? (sources other than plan or plan sponsor)	(f) Did indirect compensation include eligible indirect compensation, for which the plan received the required disclosures?	(g) Enter total indirect compensation received by service provider excluding eligible indirect compensation for which you answered "Yes" to element (f). If none, enter -0-.	(h) Did the service provider give you a formula instead of an amount or estimated amount?
12 15 38 64	NONE	71243	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	0	Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>

(a) Enter name and EIN or address (see instructions)

(b) Service Code(s)	(c) Relationship to employer, employee organization, or person known to be a party-in-interest	(d) Enter direct compensation paid by the plan. If none, enter -0-.	(e) Did service provider receive indirect compensation? (sources other than plan or plan sponsor)	(f) Did indirect compensation include eligible indirect compensation, for which the plan received the required disclosures?	(g) Enter total indirect compensation received by service provider excluding eligible indirect compensation for which you answered "Yes" to element (f). If none, enter -0-.	(h) Did the service provider give you a formula instead of an amount or estimated amount?
			Yes <input type="checkbox"/> No <input type="checkbox"/>	Yes <input type="checkbox"/> No <input type="checkbox"/>		Yes <input type="checkbox"/> No <input type="checkbox"/>

(a) Enter name and EIN or address (see instructions)

(b) Service Code(s)	(c) Relationship to employer, employee organization, or person known to be a party-in-interest	(d) Enter direct compensation paid by the plan. If none, enter -0-.	(e) Did service provider receive indirect compensation? (sources other than plan or plan sponsor)	(f) Did indirect compensation include eligible indirect compensation, for which the plan received the required disclosures?	(g) Enter total indirect compensation received by service provider excluding eligible indirect compensation for which you answered "Yes" to element (f). If none, enter -0-.	(h) Did the service provider give you a formula instead of an amount or estimated amount?
			Yes <input type="checkbox"/> No <input type="checkbox"/>	Yes <input type="checkbox"/> No <input type="checkbox"/>		Yes <input type="checkbox"/> No <input type="checkbox"/>

Part I Service Provider Information (continued)

3. If you reported on line 2 receipt of indirect compensation, other than eligible indirect compensation, by a service provider, and the service provider is a fiduciary or provides contract administrator, consulting, custodial, investment advisory, investment management, broker, or recordkeeping services, answer the following questions for (a) each source from whom the service provider received \$1,000 or more in indirect compensation and (b) each source for whom the service provider gave you a formula used to determine the indirect compensation instead of an amount or estimated amount of the indirect compensation. Complete as many entries as needed to report the required information for each source.

(a) Enter service provider name as it appears on line 2	(b) Service Codes (see instructions)	(c) Enter amount of indirect compensation
(d) Enter name and EIN (address) of source of indirect compensation	(e) Describe the indirect compensation, including any formula used to determine the service provider's eligibility for or the amount of the indirect compensation.	
(a) Enter service provider name as it appears on line 2	(b) Service Codes (see instructions)	(c) Enter amount of indirect compensation
(d) Enter name and EIN (address) of source of indirect compensation	(e) Describe the indirect compensation, including any formula used to determine the service provider's eligibility for or the amount of the indirect compensation.	
(a) Enter service provider name as it appears on line 2	(b) Service Codes (see instructions)	(c) Enter amount of indirect compensation
(d) Enter name and EIN (address) of source of indirect compensation	(e) Describe the indirect compensation, including any formula used to determine the service provider's eligibility for or the amount of the indirect compensation.	

Part II Service Providers Who Fail or Refuse to Provide Information

4 Provide, to the extent possible, the following information for each service provider who failed or refused to provide the information necessary to complete this Schedule.

(a) Enter name and EIN or address of service provider (see instructions)	(b) Nature of Service Code(s)	(c) Describe the information that the service provider failed or refused to provide

(a) Enter name and EIN or address of service provider (see instructions)	(b) Nature of Service Code(s)	(c) Describe the information that the service provider failed or refused to provide

(a) Enter name and EIN or address of service provider (see instructions)	(b) Nature of Service Code(s)	(c) Describe the information that the service provider failed or refused to provide

(a) Enter name and EIN or address of service provider (see instructions)	(b) Nature of Service Code(s)	(c) Describe the information that the service provider failed or refused to provide

(a) Enter name and EIN or address of service provider (see instructions)	(b) Nature of Service Code(s)	(c) Describe the information that the service provider failed or refused to provide

(a) Enter name and EIN or address of service provider (see instructions)	(b) Nature of Service Code(s)	(c) Describe the information that the service provider failed or refused to provide

Part III Termination Information on Accountants and Enrolled Actuaries (see instructions)
 (complete as many entries as needed)

a Name:	PLANTE & MORAN, PLLC	b EIN:	38-1357951
c Position:	AUDITOR		
d Address:	3434 GRANITE CIRCLE TOLEDO, OH 43617	e Telephone:	419-843-6000

Explanation: DUE TO MERGER A NEW EIN WAS ISSUED

a Name:		b EIN:	
c Position:			
d Address:		e Telephone:	

Explanation:

a Name:		b EIN:	
c Position:			
d Address:		e Telephone:	

Explanation:

a Name:		b EIN:	
c Position:			
d Address:		e Telephone:	

Explanation:

a Name:		b EIN:	
c Position:			
d Address:		e Telephone:	

Explanation:

SCHEDULE D (Form 5500) <small>Department of the Treasury Internal Revenue Service</small> <small>Department of Labor Employee Benefits Security Administration</small>	DFE/Participating Plan Information This schedule is required to be filed under section 104 of the Employee Retirement Income Security Act of 1974 (ERISA). ▶ File as an attachment to Form 5500.	<small>OMB No. 1210-0110</small> 2024 This Form is Open to Public Inspection.
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For calendar plan year 2024 or fiscal plan year beginning 01/01/2024 and ending 12/31/2024

A Name of plan <u>HOURLY EMPLOYEES PENSION PLAN (MULTIPLANT)</u>	B Three-digit plan number (PN)	<u>040</u>
C Plan or DFE sponsor's name as shown on line 2a of Form 5500 <u>PILKINGTON NORTH AMERICA, INC.</u>	D Employer Identification Number (EIN) <u>34-1506654</u>	

Part I	Information on interests in MTIAs, CCTs, PSAs, and 103-12 IEs (to be completed by plans and DFEs) (Complete as many entries as needed to report all interests in DFEs)
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a Name of MTIA, CCT, PSA, or 103-12 IE: <u>DEFINED BENEFIT MASTER RTRMT TRUST</u>		
b Name of sponsor of entity listed in (a): <u>PILKINGTON NORTH AMERICA, INC</u>		
c EIN-PN <u>36-7045794-001</u>	d Entity code <u>M</u>	e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions) <u>36093474</u>
a Name of MTIA, CCT, PSA, or 103-12 IE:		
b Name of sponsor of entity listed in (a):		
c EIN-PN	d Entity code	e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)
a Name of MTIA, CCT, PSA, or 103-12 IE:		
b Name of sponsor of entity listed in (a):		
c EIN-PN	d Entity code	e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)
a Name of MTIA, CCT, PSA, or 103-12 IE:		
b Name of sponsor of entity listed in (a):		
c EIN-PN	d Entity code	e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)
a Name of MTIA, CCT, PSA, or 103-12 IE:		
b Name of sponsor of entity listed in (a):		
c EIN-PN	d Entity code	e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)
a Name of MTIA, CCT, PSA, or 103-12 IE:		
b Name of sponsor of entity listed in (a):		
c EIN-PN	d Entity code	e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)

a Name of MTIA, CCT, PSA, or 103-12 IE:

b Name of sponsor of entity listed in (a):

c EIN-PN

d Entity code

e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)

a Name of MTIA, CCT, PSA, or 103-12 IE:

b Name of sponsor of entity listed in (a):

c EIN-PN

d Entity code

e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)

a Name of MTIA, CCT, PSA, or 103-12 IE:

b Name of sponsor of entity listed in (a):

c EIN-PN

d Entity code

e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)

a Name of MTIA, CCT, PSA, or 103-12 IE:

b Name of sponsor of entity listed in (a):

c EIN-PN

d Entity code

e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)

a Name of MTIA, CCT, PSA, or 103-12 IE:

b Name of sponsor of entity listed in (a):

c EIN-PN

d Entity code

e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)

a Name of MTIA, CCT, PSA, or 103-12 IE:

b Name of sponsor of entity listed in (a):

c EIN-PN

d Entity code

e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)

a Name of MTIA, CCT, PSA, or 103-12 IE:

b Name of sponsor of entity listed in (a):

c EIN-PN

d Entity code

e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)

a Name of MTIA, CCT, PSA, or 103-12 IE:

b Name of sponsor of entity listed in (a):

c EIN-PN

d Entity code

e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)

a Name of MTIA, CCT, PSA, or 103-12 IE:

b Name of sponsor of entity listed in (a):

c EIN-PN

d Entity code

e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)

a Name of MTIA, CCT, PSA, or 103-12 IE:

b Name of sponsor of entity listed in (a):

c EIN-PN

d Entity code

e Dollar value of interest in MTIA, CCT, PSA, or 103-12 IE at end of year (see instructions)

SCHEDULE H (Form 5500) <small>Department of the Treasury Internal Revenue Service</small> <small>Department of Labor Employee Benefits Security Administration</small> <small>Pension Benefit Guaranty Corporation</small>	Financial Information This schedule is required to be filed under section 104 of the Employee Retirement Income Security Act of 1974 (ERISA), and section 6058(a) of the Internal Revenue Code (the Code). ▶ File as an attachment to Form 5500.	<small>OMB No. 1210-0110</small> 2024 This Form is Open to Public Inspection
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For calendar plan year 2024 or fiscal plan year beginning 01/01/2024 and ending 12/31/2024	
A Name of plan HOURLY EMPLOYEES PENSION PLAN (MULTIPLANT)	B Three-digit plan number (PN) ▶ 040
C Plan sponsor's name as shown on line 2a of Form 5500 PILKINGTON NORTH AMERICA, INC.	D Employer Identification Number (EIN) 34-1506654

Part I	Asset and Liability Statement
---------------	--------------------------------------

1 Current value of plan assets and liabilities at the beginning and end of the plan year. Combine the value of plan assets held in more than one trust. Report the value of the plan's interest in a commingled fund containing the assets of more than one plan on a line-by-line basis unless the value is reportable on lines 1c(9) through 1c(14). Do not enter the value of that portion of an insurance contract which guarantees, during this plan year, to pay a specific dollar benefit at a future date. **Round off amounts to the nearest dollar.** MTIAs, CCTs, PSAs, and 103-12 IEs do not complete lines 1b(1), 1b(2), 1c(8), 1g, 1h, and 1i. CCTs, PSAs, and 103-12 IEs also do not complete lines 1d and 1e. See instructions.

		(a) Beginning of Year	(b) End of Year
Assets			
a Total noninterest-bearing cash	1a		
b Receivables (less allowance for doubtful accounts):			
(1) Employer contributions	1b(1)	2700000	0
(2) Participant contributions	1b(2)		
(3) Other	1b(3)		
c General investments:			
(1) Interest-bearing cash (include money market accounts & certificates of deposit)	1c(1)		
(2) U.S. Government securities	1c(2)		
(3) Corporate debt instruments (other than employer securities):			
(A) Preferred	1c(3)(A)		
(B) All other	1c(3)(B)		
(4) Corporate stocks (other than employer securities):			
(A) Preferred	1c(4)(A)		
(B) Common	1c(4)(B)		
(5) Partnership/joint venture interests	1c(5)		
(6) Real estate (other than employer real property)	1c(6)		
(7) Loans (other than to participants)	1c(7)		
(8) Participant loans	1c(8)		
(9) Value of interest in common/collective trusts	1c(9)		
(10) Value of interest in pooled separate accounts	1c(10)		
(11) Value of interest in master trust investment accounts	1c(11)	37522550	36093474
(12) Value of interest in 103-12 investment entities	1c(12)		
(13) Value of interest in registered investment companies (e.g., mutual funds)	1c(13)		
(14) Value of funds held in insurance company general account (unallocated contracts)	1c(14)		
(15) Other	1c(15)		

1d Employer-related investments:		(a) Beginning of Year	(b) End of Year
(1) Employer securities.....	1d(1)		
(2) Employer real property.....	1d(2)		
e Buildings and other property used in plan operation.....	1e		
f Total assets (add all amounts in lines 1a through 1e).....	1f	40222550	36093474
Liabilities			
g Benefit claims payable.....	1g		
h Operating payables.....	1h		
i Acquisition indebtedness.....	1i		
j Other liabilities.....	1j		
k Total liabilities (add all amounts in lines 1g through 1j).....	1k	0	0
Net Assets			
l Net assets (subtract line 1k from line 1f).....	1l	40222550	36093474

Part II Income and Expense Statement

2 Plan income, expenses, and changes in net assets for the year. Include all income and expenses of the plan, including any trust(s) or separately maintained fund(s) and any payments/receipts to/from insurance carriers. Round off amounts to the nearest dollar. MTIAs, CCTs, PSAs, and 103-12 IEs do not complete lines 2a, 2b(1)(E), 2e, 2f, and 2g.

Income		(a) Amount	(b) Total
a Contributions:			
(1) Received or receivable in cash from: (A) Employers.....	2a(1)(A)	0	
(B) Participants.....	2a(1)(B)		
(C) Others (including rollovers).....	2a(1)(C)		
(2) Noncash contributions.....	2a(2)		
(3) Total contributions. Add lines 2a(1)(A) , (B) , (C) , and line 2a(2)	2a(3)		0
b Earnings on investments:			
(1) Interest:			
(A) Interest-bearing cash (including money market accounts and certificates of deposit).....	2b(1)(A)		
(B) U.S. Government securities.....	2b(1)(B)		
(C) Corporate debt instruments.....	2b(1)(C)		
(D) Loans (other than to participants).....	2b(1)(D)		
(E) Participant loans.....	2b(1)(E)		
(F) Other.....	2b(1)(F)		
(G) Total interest. Add lines 2b(1)(A) through (F)	2b(1)(G)		0
(2) Dividends:			
(A) Preferred stock.....	2b(2)(A)		
(B) Common stock.....	2b(2)(B)		
(C) Registered investment company shares (e.g. mutual funds).....	2b(2)(C)		
(D) Total dividends. Add lines 2b(2)(A) , (B) , and (C)	2b(2)(D)		0
(3) Rents.....	2b(3)		
(4) Net gain (loss) on sale of assets:			
(A) Aggregate proceeds.....	2b(4)(A)		
(B) Aggregate carrying amount (see instructions).....	2b(4)(B)		
(C) Subtract line 2b(4)(B) from line 2b(4)(A) and enter result.....	2b(4)(C)		
(5) Unrealized appreciation (depreciation) of assets:			
(A) Real estate.....	2b(5)(A)		
(B) Other.....	2b(5)(B)		
(C) Total unrealized appreciation of assets. Add lines 2b(5)(A) and (B)	2b(5)(C)		

		(a) Amount	(b) Total
(6) Net investment gain (loss) from common/collective trusts	2b(6)		
(7) Net investment gain (loss) from pooled separate accounts	2b(7)		
(8) Net investment gain (loss) from master trust investment accounts	2b(8)		1706917
(9) Net investment gain (loss) from 103-12 investment entities	2b(9)		
(10) Net investment gain (loss) from registered investment companies (e.g., mutual funds)	2b(10)		
c Other income	2c		-280571
d Total income. Add all income amounts in column (b) and enter total	2d		1426346

Expenses

e Benefit payment and payments to provide benefits:			
(1) Directly to participants or beneficiaries, including direct rollovers	2e(1)	5357577	
(2) To insurance carriers for the provision of benefits	2e(2)		
(3) Other	2e(3)		
(4) Total benefit payments. Add lines 2e(1) through (3)	2e(4)		5357577
f Corrective distributions (see instructions)	2f		
g Certain deemed distributions of participant loans (see instructions)	2g		
h Interest expense	2h		
i Administrative expenses:			
(1) Salaries and allowances	2i(1)		
(2) Contract administrator fees	2i(2)	71243	
(3) Recordkeeping fees	2i(3)		
(4) IQPA audit fees	2i(4)		
(5) Investment advisory and investment management fees	2i(5)	125391	
(6) Bank or trust company trustee/custodial fees	2i(6)		
(7) Actuarial fees	2i(7)		
(8) Legal fees	2i(8)		
(9) Valuation/appraisal fees	2i(9)		
(10) Other trustee fees and expenses	2i(10)		
(11) Other expenses	2i(11)	1211	
(12) Total administrative expenses. Add lines 2i(1) through (11)	2i(12)		197845
j Total expenses. Add all expense amounts in column (b) and enter total	2j		5555422

Net Income and Reconciliation

k Net income (loss). Subtract line 2j from line 2d	2k		-4129076
l Transfers of assets:			
(1) To this plan	2l(1)		
(2) From this plan	2l(2)		

Part III Accountant's Opinion

3 Complete lines 3a through 3c if the opinion of an independent qualified public accountant is attached to this Form 5500. Complete line 3d if an opinion is not attached.

a The attached opinion of an independent qualified public accountant for this plan is (see instructions):

(1) Unmodified (2) Qualified (3) Disclaimer (4) Adverse

b Check the appropriate box(es) to indicate whether the IQPA performed an ERISA section 103(a)(3)(C) audit. Check both boxes (1) and (2) if the audit was performed pursuant to both 29 CFR 2520.103-8 and 29 CFR 2520.103-12(d). Check box (3) if pursuant to neither.

(1) DOL Regulation 2520.103-8 (2) DOL Regulation 2520.103-12(d) (3) neither DOL Regulation 2520.103-8 nor DOL Regulation 2520.103-12(d).

c Enter the name and EIN of the accountant (or accounting firm) below:

(1) Name: **PLANTE & MORAN, PLLC**

(2) EIN: **33-1498605**

d The opinion of an independent qualified public accountant is **not attached** as part of Schedule H because:

(1) This form is filed for a CCT, PSA, DCG or MTIA. (2) It will be attached to the next Form 5500 pursuant to 29 CFR 2520.104-50.

Part IV Compliance Questions

4 CCTs and PSAs do not complete Part IV. MTIAs, 103-12 IEs, and GIAs do not complete lines 4a, 4e, 4f, 4g, 4h, 4k, 4m, 4n, or 5. 103-12 IEs also do not complete lines 4j and 4l. MTIAs also do not complete line 4l. DCGs do not complete lines 4e, 4f, 4k, 4l, and 5, and DCGs generally complete the rest of Part IV collectively for all plans in the DCG, except as otherwise provided (see instructions).

During the plan year:

	Yes	No	Amount
a Was there a failure to transmit to the plan any participant contributions within the time period described in 29 CFR 2510.3-102? Continue to answer "Yes" for any prior year failures until fully corrected. (See instructions and DOL's Voluntary Fiduciary Correction Program.)		X	
b Were any loans by the plan or fixed income obligations due the plan in default as of the close of the plan year or classified during the year as uncollectible? Disregard participant loans secured by participant's account balance. (Attach Schedule G (Form 5500) Part I if "Yes" is checked.)		X	
c Were any leases to which the plan was a party in default or classified during the year as uncollectible? (Attach Schedule G (Form 5500) Part II if "Yes" is checked.)		X	
d Were there any nonexempt transactions with any party-in-interest? (Do not include transactions reported on line 4a. Attach Schedule G (Form 5500) Part III if "Yes" is checked.)		X	
e Was this plan covered by a fidelity bond?	X		3500000
f Did the plan have a loss, whether or not reimbursed by the plan's fidelity bond, that was caused by fraud or dishonesty?		X	
g Did the plan hold any assets whose current value was neither readily determinable on an established market nor set by an independent third party appraiser?		X	
h Did the plan receive any noncash contributions whose value was neither readily determinable on an established market nor set by an independent third party appraiser?		X	
i Did the plan have assets held for investment? (Attach schedule(s) of assets if "Yes" is checked, and see instructions for format requirements.)		X	
j Were any plan transactions or series of transactions in excess of 5% of the current value of plan assets? (Attach schedule of transactions if "Yes" is checked and see instructions for format requirements.)		X	
k Were all the plan assets either distributed to participants or beneficiaries, transferred to another plan, or brought under the control of the PBGC?		X	
l Has the plan failed to provide any benefit when due under the plan?		X	
m If this is an individual account plan, was there a blackout period? (See instructions and 29 CFR 2520.101-3.)		X	
n If 4m was answered "Yes," check the "Yes" box if you either provided the required notice or one of the exceptions to providing the notice applied under 29 CFR 2520.101-3.			

5a Has a resolution to terminate the plan been adopted during the plan year or any prior plan year? Yes No
If "Yes," enter the amount of any plan assets that reverted to the employer this year _____.

5b If, during this plan year, any assets or liabilities were transferred from this plan to another plan(s), identify the plan(s) to which assets or liabilities were transferred. (See instructions.)

5b(1) Name of plan(s)	5b(2) EIN(s)	5b(3) PN(s)

5c Was the plan a defined benefit plan covered under the PBGC insurance program at any time during this plan year? (See ERISA section 4021 and instructions.) Yes No Not determined

If "Yes" is checked, enter the My PAA confirmation number from the PBGC premium filing for this plan year 550982.

SCHEDULE R (Form 5500) <small>Department of the Treasury Internal Revenue Service</small> <small>Department of Labor Employee Benefits Security Administration</small> <small>Pension Benefit Guaranty Corporation</small>	Retirement Plan Information This schedule is required to be filed under sections 104 and 4065 of the Employee Retirement Income Security Act of 1974 (ERISA) and section 6058(a) of the Internal Revenue Code (the Code). ▶ File as an attachment to Form 5500.	<small>OMB No. 1210-0110</small> 2024 This Form is Open to Public Inspection.
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For calendar plan year 2024 or fiscal plan year beginning 01/01/2024 and ending 12/31/2024

A Name of plan <u>HOURLY EMPLOYEES PENSION PLAN (MULTIPLANT)</u>	B Three-digit plan number (PN) ▶	<u>040</u>
C Plan sponsor's name as shown on line 2a of Form 5500 <u>PILKINGTON NORTH AMERICA, INC.</u>	D Employer Identification Number (EIN) <u>34-1506654</u>	

Part I	Distributions
---------------	----------------------

All references to distributions relate only to payments of benefits during the plan year.

1 Total value of distributions paid in property other than in cash or the forms of property specified in the instructions.....

1		0
---	--	---

2 Enter the EIN(s) of payor(s) who paid benefits on behalf of the plan to participants or beneficiaries during the year (if more than two, enter EINs of the two payors who paid the greatest dollar amounts of benefits):
EIN(s): 22-1211670 20-3691708

Profit-sharing plans, ESOPs, and stock bonus plans, skip line 3.

3 Number of participants (living or deceased) whose benefits were distributed in a single sum, during the plan year.....

3		0
---	--	---

Part II	Funding Information (If the plan is not subject to the minimum funding requirements of section 412 of the Internal Revenue Code or ERISA section 302, skip this Part.)
----------------	---

4 Is the plan administrator making an election under Code section 412(d)(2) or ERISA section 302(d)(2)?..... Yes No N/A
If the plan is a defined benefit plan, go to line 8.

5 If a waiver of the minimum funding standard for a prior year is being amortized in this plan year, see instructions and enter the date of the ruling letter granting the waiver. **Date:** Month _____ Day _____ Year _____
If you completed line 5, complete lines 3, 9, and 10 of Schedule MB and do not complete the remainder of this schedule.

6 a Enter the minimum required contribution for this plan year (include any prior year accumulated funding deficiency not waived)	6a	
b Enter the amount contributed by the employer to the plan for this plan year	6b	
c Subtract the amount in line 6b from the amount in line 6a. Enter the result (enter a minus sign to the left of a negative amount).....	6c	

If you completed line 6c, skip lines 8 and 9.

7 Will the minimum funding amount reported on line 6c be met by the funding deadline?..... Yes No N/A

8 If a change in actuarial cost method was made for this plan year pursuant to a revenue procedure or other authority providing automatic approval for the change or a class ruling letter, does the plan sponsor or plan administrator agree with the change?..... Yes No N/A

Part III	Amendments
-----------------	-------------------

9 If this is a defined benefit pension plan, were any amendments adopted during this plan year that increased or decreased the value of benefits? If yes, check the appropriate box. If no, check the "No" box..... Increase Decrease Both No

Part IV	ESOPs (see instructions). If this is not a plan described under section 409(a) or 4975(e)(7) of the Internal Revenue Code, skip this Part.
----------------	---

10 Were unallocated employer securities or proceeds from the sale of unallocated securities used to repay any exempt loan? Yes No

11 a Does the ESOP hold any preferred stock?..... Yes No

b If the ESOP has an outstanding exempt loan with the employer as lender, is such loan part of a "back-to-back" loan? (See instructions for definition of "back-to-back" loan.)..... Yes No

12 Does the ESOP hold any stock that is not readily tradable on an established securities market?..... Yes No

Part V Additional Information for Multiemployer Defined Benefit Pension Plans

13 Enter the following information for each employer that (1) contributed more than 5% of total contributions to the plan during the plan year or (2) was one of the top-ten highest contributors (measured in dollars). See instructions. Complete as many entries as needed to report all applicable employers.

a Name of contributing employer _____

b EIN _____ **c** Dollar amount contributed by employer _____

d Date collective bargaining agreement expires (If employer contributes under more than one collective bargaining agreement, check box and see instructions regarding required attachment. Otherwise, enter the applicable date.) Month _____ Day _____ Year _____

e Contribution rate information (If more than one rate applies, check this box and see instructions regarding required attachment. Otherwise, complete lines 13e(1) and 13e(2).)

(1) Contribution rate (in dollars and cents) _____

(2) Base unit measure: Hourly Weekly Unit of production Other (specify): _____

a Name of contributing employer _____

b EIN _____ **c** Dollar amount contributed by employer _____

d Date collective bargaining agreement expires (If employer contributes under more than one collective bargaining agreement, check box and see instructions regarding required attachment. Otherwise, enter the applicable date.) Month _____ Day _____ Year _____

e Contribution rate information (If more than one rate applies, check this box and see instructions regarding required attachment. Otherwise, complete lines 13e(1) and 13e(2).)

(1) Contribution rate (in dollars and cents) _____

(2) Base unit measure: Hourly Weekly Unit of production Other (specify): _____

a Name of contributing employer _____

b EIN _____ **c** Dollar amount contributed by employer _____

d Date collective bargaining agreement expires (If employer contributes under more than one collective bargaining agreement, check box and see instructions regarding required attachment. Otherwise, enter the applicable date.) Month _____ Day _____ Year _____

e Contribution rate information (If more than one rate applies, check this box and see instructions regarding required attachment. Otherwise, complete lines 13e(1) and 13e(2).)

(1) Contribution rate (in dollars and cents) _____

(2) Base unit measure: Hourly Weekly Unit of production Other (specify): _____

a Name of contributing employer _____

b EIN _____ **c** Dollar amount contributed by employer _____

d Date collective bargaining agreement expires (If employer contributes under more than one collective bargaining agreement, check box and see instructions regarding required attachment. Otherwise, enter the applicable date.) Month _____ Day _____ Year _____

e Contribution rate information (If more than one rate applies, check this box and see instructions regarding required attachment. Otherwise, complete lines 13e(1) and 13e(2).)

(1) Contribution rate (in dollars and cents) _____

(2) Base unit measure: Hourly Weekly Unit of production Other (specify): _____

a Name of contributing employer _____

b EIN _____ **c** Dollar amount contributed by employer _____

d Date collective bargaining agreement expires (If employer contributes under more than one collective bargaining agreement, check box and see instructions regarding required attachment. Otherwise, enter the applicable date.) Month _____ Day _____ Year _____

e Contribution rate information (If more than one rate applies, check this box and see instructions regarding required attachment. Otherwise, complete lines 13e(1) and 13e(2).)

(1) Contribution rate (in dollars and cents) _____

(2) Base unit measure: Hourly Weekly Unit of production Other (specify): _____

a Name of contributing employer _____

b EIN _____ **c** Dollar amount contributed by employer _____

d Date collective bargaining agreement expires (If employer contributes under more than one collective bargaining agreement, check box and see instructions regarding required attachment. Otherwise, enter the applicable date.) Month _____ Day _____ Year _____

e Contribution rate information (If more than one rate applies, check this box and see instructions regarding required attachment. Otherwise, complete lines 13e(1) and 13e(2).)

(1) Contribution rate (in dollars and cents) _____

(2) Base unit measure: Hourly Weekly Unit of production Other (specify): _____

14 Enter the number of deferred vested and retired participants (inactive participants), as of the beginning of the plan year, whose contributing employer is no longer making contributions to the plan for:

a The current plan year. Check the box to indicate the counting method used to determine the number of inactive participants: <input type="checkbox"/> last contributing employer <input type="checkbox"/> alternative <input type="checkbox"/> reasonable approximation (see instructions for required attachment).....	14a	
b The plan year immediately preceding the current plan year. <input type="checkbox"/> Check the box if the number reported is a change from what was previously reported (see instructions for required attachment).....	14b	
c The second preceding plan year. <input type="checkbox"/> Check the box if the number reported is a change from what was previously reported (see instructions for required attachment).....	14c	

15 Enter the ratio of the number of participants under the plan on whose behalf no employer had an obligation to make an employer contribution during the current plan year to:

a The corresponding number for the plan year immediately preceding the current plan year	15a	
b The corresponding number for the second preceding plan year	15b	

16 Information with respect to any employers who withdrew from the plan during the preceding plan year:

a Enter the number of employers who withdrew during the preceding plan year	16a	
b If line 16a is greater than 0, enter the aggregate amount of withdrawal liability assessed or estimated to be assessed against such withdrawn employers.....	16b	

17 If assets and liabilities from another plan have been transferred to or merged with this plan during the plan year, check box and see instructions regarding supplemental information to be included as an attachment

Part VI Additional Information for Single-Employer and Multiemployer Defined Benefit Pension Plans

18 If any liabilities to participants or their beneficiaries under the plan as of the end of the plan year consist (in whole or in part) of liabilities to such participants and beneficiaries under two or more pension plans as of immediately before such plan year, check box and see instructions regarding supplemental information to be included as an attachment

19 If the total number of participants is 1,000 or more, complete lines (a) and (b):

a Enter the percentage of plan assets held as:
 Public Equity: 15.9 % Private Equity: 0.0 % Investment-Grade Debt and Interest Rate Hedging Assets: 75.9 %
 High-Yield Debt: 0.0 % Real Assets: 0.0 % Cash or Cash Equivalents: 2.9 % Other: 5.3 %

b Provide the average duration of the Investment-Grade Debt and Interest Rate Hedging Assets:
 0-5 years 5-10 years 10-15 years 15 years or more

20 PBGC missed contribution reporting requirements. If this is a multiemployer plan or a single-employer plan that is not covered by PBGC, skip line 20.

a Is the amount of unpaid minimum required contributions for all years from Schedule SB (Form 5500) line 40 greater than zero? Yes No

b If line 20a is "Yes," has PBGC been notified as required by ERISA sections 4043(c)(5) and/or 303(k)(4)? Check the applicable box:
 Yes.
 No. Reporting was waived under 29 CFR 4043.25(c)(2) because contributions equal to or exceeding the unpaid minimum required contribution were made by the 30th day after the due date.
 No. The 30-day period referenced in 29 CFR 4043.25(c)(2) has not yet ended, and the sponsor intends to make a contribution equal to or exceeding the unpaid minimum required contribution by the 30th day after the due date.
 No. Other. Provide explanation.....

Part VII IRS Compliance Questions

21a Does the plan satisfy the coverage and nondiscrimination tests of Code sections 410(b) and 401(a)(4) by combining this plan with any other plans under the permissive aggregation rules? Yes No

21b If this is a Code section 401(k) plan, check all boxes that apply to indicate how the plan is intended to satisfy the nondiscrimination requirements for employee deferrals and employer matching contributions (as applicable) under Code sections 401(k)(3) and 401(m)(2).
 Design-based safe harbor method
 "Prior year" ADP test
 "Current year" ADP test
 N/A

22 If the plan sponsor is an adopter of a pre-approved plan that received a favorable IRS Opinion Letter, enter the date of the Opinion Letter ___/___/___ (MM/DD/YYYY) and the Opinion Letter serial number _____.

Structured AttachmentDepartment of the Treasury
Internal Revenue ServiceDepartment of Labor
Employee Benefits Security Administration

Pension Benefit Guaranty Corporation

Schedule SB, line 26b
Schedule of Projection of Expected
Benefit Payments**2024****This Form is Open to**
Public Inspection

Name of Plan	HOURLY EMPLOYEES PENSION PLAN (MULTIPLANT)						
Plan Year Begin Date	01/01/2024	Plan Year End Date	12/31/2024	EIN	34-1506654	PN	040

Plan Year	Active Participants	Terminated Vested Participants	Retired Participants and Beneficiaries Receiving Payments	Total
2024	31312	732230	4487816	5251358
2025	41671	296279	4321951	4659901
2026	44341	314096	4136346	4494783
2027	45282	346569	3936823	4328674
2028	46148	364307	3727737	4138192
2029	47493	370193	3512228	3929914
2030	46716	371121	3293840	3711677
2031	46027	370337	3075952	3492316
2032	45305	366949	2858814	3271068
2033	44482	361334	2645711	3051527
2034	42993	355271	2437680	2835944
2035	41387	348717	2235685	2625789
2036	39658	341622	2040020	2421300
2037	37807	333934	1851295	2223036
2038	35835	325597	1670107	2031539
2039	33749	316554	1497059	1847362
2040	31561	306752	1332773	1671086
2041	29288	296139	1177905	1503332
2042	26954	284677	1033093	1344724
2043	24586	272341	898895	1195822
2044	22217	259125	775741	1057083
2045	19880	245053	663880	928813
2046	17609	230181	563364	811154
2047	15436	214599	474024	704059
2048	13387	198436	395511	607334

Name of Plan	HOURLY EMPLOYEES PENSION PLAN (MULTIPLANT)						
Plan Year Begin Date	01/01/2024	Plan Year End Date	12/31/2024	EIN	34-1506654	PN	040

Plan Year	Active Participants	Terminated Vested Participants	Retired Participants and Beneficiaries Receiving Payments	Total
2049	11483	181855	327326	520664
2050	9739	165046	268829	443614
2051	8165	148226	219262	375653
2052	6764	131627	177772	316163
2053	5535	115489	143463	264487
2054	4470	100047	115429	219946
2055	3562	85512	92780	181854
2056	2800	72068	74672	149540
2057	2169	59856	60328	122353
2058	1656	48964	49046	99666
2059	1244	39434	40213	80891
2060	921	31252	33309	65482
2061	670	24368	27898	52936
2062	479	18688	23629	42796
2063	337	14091	20223	34651
2064	233	10442	17463	28138
2065	158	7604	15182	22944
2066	105	5440	13258	18803
2067	69	3822	11604	15495
2068	44	2636	10158	12838
2069	28	1786	8878	10692
2070	17	1187	7737	8941
2071	10	775	6714	7499
2072	6	496	5795	6297
2073	3	311	4969	5283

Pilkington North America, Inc. Hourly Employees
Pension Plan

Modified Cash Basis Financial Statements
December 31, 2024

Pilkington North America, Inc. Hourly Employees Pension Plan

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Independent Auditor's Report

To the Plan Administrator and Members of the
Pension Investment Review Board
Pilkington North America, Inc.
Hourly Employees Pension Plan

Scope and Nature of the ERISA Section 103(a)(3)(C) Audits

We have performed audits of the financial statements of Pilkington North America, Inc. Hourly Employees Pension Plan (the "Plan"), an employee benefit plan subject to the Employee Retirement Income Security Act of 1974 (ERISA), as permitted by ERISA Section 103(a)(3)(C) (ERISA Section 103(a)(3)(C) audit). The financial statements comprise the statement of net assets available for benefits (modified cash basis) as of December 31, 2024 and 2023 and the related statement of changes in net assets available for benefits (modified cash basis) for the years then ended and the related notes to the financial statements.

Management, having determined it is permissible in the circumstances, has elected to have the audits of the Plan's financial statements performed in accordance with ERISA Section 103(a)(3)(C) pursuant to 29 CFR 2520.103-8 of the Department of Labor's (DOL) Rules and Regulations for Reporting and Disclosure under ERISA. As permitted by ERISA Section 103(a)(3)(C), our audits need not extend to any statements or information related to assets held for investment of the Plan (investment information) by a bank or similar institution or insurance carrier that is regulated, supervised, and subject to periodic examination by a state or federal agency, provided that the statements or information regarding assets so held are prepared and certified to by the bank or similar institution or insurance carrier in accordance with 29 CFR 2520.103-5 of the DOL's Rules and Regulations for Reporting and Disclosure under ERISA (qualified institution).

Management has obtained certifications from a qualified institution as of December 31, 2024 and 2023 and for the years then ended stating that the certified investment information, as described in Note 3 to the financial statements, is complete and accurate.

Opinion

In our opinion, based on our audits and on the procedures performed as described in the *Auditor's Responsibilities for the Audits of the Financial Statements* section:

- The amounts and disclosures in the accompanying financial statements, other than those agreed to or derived from the certified investment information, are presented fairly, in all material respects, in accordance with the modified cash basis of accounting described in Note 2.
- The information in the accompanying financial statements related to assets held by and certified to by a qualified institution agrees to, or is derived from, in all material respects, the information prepared and certified by an institution that management determined meets the requirements of ERISA Section 103(a)(3)(C).

Basis for Opinion

We conducted our audits in accordance with auditing standards generally accepted in the United States of America (GAAS). Our responsibilities under those standards are further described in the *Auditor's Responsibilities for the Audits of the Financial Statements* section of our report. We are required to be independent of the Plan and to meet our other ethical responsibilities in accordance with the relevant ethical requirements relating to our audits. We believe that the audit evidence we have obtained is sufficient and appropriate to provide a basis for our ERISA Section 103(a)(3)(C) audit opinion.

To the Plan Administrator and Members of the
Pension Investment Review Board
Pilkington North America, Inc.
Hourly Employees Pension Plan

Basis of Accounting

We draw attention to Note 2 to the modified cash basis financial statements, which describes the basis of accounting. The financial statements are prepared on a modified cash basis of accounting, which is a basis of accounting other than accounting principles generally accepted in the United States of America. Our opinion is not modified with respect to this matter.

Responsibilities of Management for the Financial Statements

Management is responsible for the preparation and fair presentation of the financial statements in accordance with the modified cash basis of accounting described in Note 2 and for determining that the modified cash basis of accounting is an acceptable basis for the preparation of the financial statements in the circumstances. Management is also responsible for the design, implementation, and maintenance of internal control relevant to the preparation and fair presentation of modified cash basis financial statements that are free from material misstatement, whether due to fraud or error. Management's election of the ERISA Section 103(a)(3)(C) audit does not affect management's responsibility for the financial statements.

Management is also responsible for maintaining a current plan instrument, including all plan amendments; administering the Plan; and determining that the Plan's transactions that are presented and disclosed in the financial statements are in conformity with the Plan's provisions, including maintaining sufficient records with respect to each of the participants, to determine the benefits due or that may become due to such participants.

Auditor's Responsibilities for the Audits of the Financial Statements

Except as described in the *Scope and Nature of the ERISA Section 103(a)(3)(C) Audits* section of our report, our objectives are to obtain reasonable assurance about whether the financial statements as a whole are free from material misstatement, whether due to fraud or error, and to issue an auditor's report that includes our opinion. Reasonable assurance is a high level of assurance but is not absolute assurance and, therefore, is not a guarantee that audits conducted in accordance with GAAS will always detect a material misstatement when it exists. The risk of not detecting a material misstatement resulting from fraud is higher than for one resulting from error, as fraud may involve collusion, forgery, intentional omissions, misrepresentations, or the override of internal control. Misstatements are considered material if there is substantial likelihood that, individually or in the aggregate, they would influence the judgment made by a reasonable user based on the financial statements.

In performing audits in accordance with GAAS, we:

- Exercise professional judgment and maintain professional skepticism throughout the audits.
- Identify and assess the risks of material misstatement of the financial statements, whether due to fraud or error, and design and perform audit procedures responsive to those risks. Such procedures include examining, on a test basis, evidence regarding the amounts and disclosures in the financial statements.
- Obtain an understanding of internal control relevant to the audits in order to design audit procedures that are appropriate in the circumstances but not for the purpose of expressing an opinion on the effectiveness of the Plan's internal control. Accordingly, no such opinion is expressed.
- Evaluate the appropriateness of accounting policies used and the reasonableness of significant accounting estimates made by management, as well as evaluate the overall presentation of the financial statements.
- Conclude whether, in our judgment, there are conditions or events, considered in the aggregate, that raise substantial doubt about the Plan's ability to continue as a going concern for a reasonable period of time.

Our audits did not extend to the certified investment information except for obtaining and reading the certifications, comparing the certified investment information with the related information presented and disclosed in the financial statements, and reading the disclosures relating to the certified investment information to assess whether they are in accordance with the presentation and disclosure requirements of the modified cash basis of accounting described in Note 2.

To the Plan Administrator and Members of the
Pension Investment Review Board
Pilkington North America, Inc.
Hourly Employees Pension Plan

Accordingly, the objective of the ERISA Section 103(a)(3)(C) audit is not to express an opinion about whether the financial statements as a whole are presented fairly, in all material respects, in accordance with the modified cash basis of accounting described in Note 2.

We are required to communicate with those charged with governance regarding, among other matters, the planned scope and timing of the audits, significant audit findings, and certain internal control-related matters that we identified during the audits.

Plante & Moran, PLLC

Southfield, Michigan
October 9, 2025

Pilkington North America, Inc. Hourly Employees Pension Plan

**Statement of Net Assets Available for Benefits - Modified
Cash Basis**

	December 31, 2024 and 2023	
	<u>2024</u>	<u>2023</u>
Assets		
Investments at fair value - Interest in Pilkington North America, Inc. Master Retirement Trust (Note 4)	<u>\$ 36,093,474</u>	<u>\$ 37,522,550</u>
Net Assets Available for Benefits	<u>\$ 36,093,474</u>	<u>\$ 37,522,550</u>

See notes to modified cash basis financial statements.

Pilkington North America, Inc. Hourly Employees Pension Plan

Statement of Changes in Net Assets Available for Benefits - Modified Cash Basis

Years Ended December 31, 2024 and 2023

	2024	2023
Additions to Net Assets		
Contributions	\$ 2,700,000	\$ -
Investment income - Plan interest in Pilkington North America, Inc. Master Retirement Trust (Note 4)	1,706,917	2,799,398
Total additions to net assets	4,406,917	2,799,398
Deductions from Net Assets		
Benefits paid directly to participants or beneficiaries	5,057,858	3,753,300
Administrative expenses	778,135	1,104,398
Total deductions from net assets	5,835,993	4,857,698
Net Decrease	(1,429,076)	(2,058,300)
Net Assets Available for Benefits		
Beginning of year	37,522,550	39,580,850
End of year	<u>\$ 36,093,474</u>	<u>\$ 37,522,550</u>

Pilkington North America, Inc. Hourly Employees Pension Plan

Notes to Modified Cash Basis Financial Statements

December 31, 2024 and 2023

Note 1 - Plan Description

The following description of Pilkington North America, Inc. Hourly Employees Pension Plan (the "Plan") provides only general information. Participants should refer to the plan agreement for a more complete description of the Plan's provisions.

General

The Plan is a defined benefit plan that provides retirement and disability benefits to certain hourly employees represented by the United Steelworkers of America, AFL-CIO, CLC (the "Union") at certain Pilkington North America, Inc. (the "Company") plants; former represented employees of the Company; and former employees of Pilkington Visioncare, Inc. The Plan also includes certain participants who transferred from Pilkington North America, Inc. Restated Salaried Retirement Plan who were covered under eligible bargaining units. The Plan is subject to the provisions of the Employee Retirement Income Security Act of 1974 (ERISA).

Eligibility and Vesting

The Plan was frozen with respect to new participants effective December 31, 1986 (June 30, 1987 for certain other participants, as defined in the plan agreement); therefore, participants' benefits are fully vested.

Pension Benefits

The normal monthly retirement benefit is calculated as either (a) certain percentages of average monthly compensation (defined by the Plan), multiplied by the participant's years of benefit service, or (b) years of benefit service multiplied by fixed dollar amounts, as set forth in the applicable attachments to the Plan. The normal benefit is adjusted for early or late retirement, disability, or upon the participant's death, as stated in the Plan.

Funding

Contributions are made by the Company in actuarially determined amounts. The Company's policy is to make contributions necessary to satisfy ERISA funding standards. Annual contributions meet the minimum funding requirements of ERISA. No participant contributions are permitted.

Party-in-interest Transactions

Certain administrative functions are performed by officers or employees of the Company. No such officer or employee receives compensation from the Plan. Other administrative expenses are paid directly by the Plan.

Certain plan assets are in investment funds managed by Matrix Trust Company (Matrix). Matrix is the trustee of the plan; therefore, these transactions qualify as party-in-interest transactions, as defined under ERISA guidelines.

Note 2 - Summary of Significant Accounting Policies

Basis of Accounting

The accompanying financial statements have been prepared on a modified cash basis of accounting, which is a comprehensive basis of accounting other than accounting principles generally accepted in the United States of America (GAAP). On a modified cash basis of accounting, revenue is recognized when cash is received, and expenses are recognized when paid. On a GAAP basis of accounting, revenue is recognized as earned, and expenses are recognized when the obligations are incurred. Investments are recognized at fair value, which is consistent with a GAAP basis of accounting.

Pilkington North America, Inc. Hourly Employees Pension Plan

Notes to Modified Cash Basis Financial Statements

December 31, 2024 and 2023

Note 2 - Summary of Significant Accounting Policies (Continued)

Investment Valuation

The fair value of the Plan's interest in the Pilkington North America, Inc. Master Retirement Trust (the "Master Trust") is based on the beginning of year value of the Plan's interest in the trust, plus actual contributions and allocated investment income, less actual distributions and allocated administrative expenses. The Master Trust's investments are stated at fair value.

The private equity funds are valued at net asset value per share (NAV) (or its equivalent) of the funds, which is based on the fair value of the funds' underlying net assets. These funds are subject to some redemption restrictions, as described in Note 6. There are no unfunded commitments on these investments. The corporate bonds, government securities, asset-backed securities, and commercial paper are valued using quoted market prices and/or other market data for the same or comparable instruments and transactions in establishing the prices, discounted cash flow models, and other pricing models. These models are primarily industry-standard models that consider various assumptions, including time value and yield curve, as well as other relevant economic measures. The money market fund and cash equivalents are valued at fair value based on their outstanding balances. All other investments are valued based on quoted market prices reported in active markets. See Notes 4 and 6 for additional information.

The methods described above may produce a fair value calculation that may not be indicative of net realizable value or reflective of future fair values. Furthermore, while the Plan believes its valuation methods are appropriate and consistent with other market participants, the use of different methodologies or assumptions to determine the fair value of certain financial instruments could result in a different fair value measurement at the reporting date.

Administrative Expenses

Various administrative costs are paid by the Company.

Benefit Payments

Benefits are recorded when paid.

Actuarial Assumptions

The actuarial present value of accumulated plan benefits is determined by an actuary and is the amount that results from applying actuarial assumptions to adjust the accumulated plan benefits to reflect the time value of money and probability of payment between the valuation date and the expected date of payment.

The significant actuarial assumptions used in the valuation of the Plan at January 1, 2024 are summarized as follows:

Actuarial cost method	Projected unit credit cost method
Assumed rate of return	5.35 percent per annum
Mortality basis	Plan-specific mortality table with fully generational projection using scale MP-2021

The foregoing actuarial assumptions are based on the presumption that the Plan will continue. Were the Plan to terminate, different actuarial assumptions and other factors might be applicable in determining the actuarial present value of accumulated plan benefits.

Allocated Contracts

The Plan has allocated insurance contracts for retirees who were covered under the Plan in prior years. These contracts remain intact, and no additional contracts have been purchased. The activity related to the allocated insurance contracts for retirees receiving benefits is excluded from the financial statements. The Plan receives no income from these allocated insurance contracts.

Pilkington North America, Inc. Hourly Employees Pension Plan

Notes to Modified Cash Basis Financial Statements

December 31, 2024 and 2023

Note 2 - Summary of Significant Accounting Policies (Continued)

Use of Estimates

The preparation of financial statements on the modified cash basis of accounting, which is a comprehensive basis of accounting other than accounting principles generally accepted in the United States of America, requires management to make estimates and assumptions that affect the reported amounts of assets and liabilities and changes therein and disclosure of contingent assets and liabilities. Actual results could differ from those estimates.

Risks and Uncertainties

Contributions to the Plan and the accumulated plan benefits are reported based on certain assumptions pertaining to interest rates, inflation rates, and employee demographics. Due to the changing nature of these assumptions, it is at least reasonably possible that changes in these assumptions will occur in the near term and, due to the uncertainties inherent in setting assumptions, that the effect of such changes could be material to the financial statements. Investment securities are exposed to various risks, such as interest rate, market, and credit risks. It is at least reasonably possible that changes in the values of investment securities will occur in the near term and that such changes could materially affect the financial statements.

Reclassification

Income and expense amounts in the prior year have been reclassified to conform to the current year presentation. In 2023, it was determined that investment income that offset expenses by approximately \$980,000 should more appropriately be classified as investment income. Additionally, the prior year net realized and unrealized gains on investments presented in the Master Trust disclosure (Note 4) increased by approximately \$1,350,000 to reflect the reclassifications of both plans in the Master Trust. There was no impact on the statement of net assets available for benefits - modified cash basis or net decrease to the statement of changes in net assets available for benefits - modified cash basis as a result of this reclassification.

Subsequent Events

The financial statements and related disclosures include evaluation of events up through and including October 9, 2025, which is the date the financial statements were available to be issued.

Note 3 - Certified Information

Matrix Trust Company (the "Trustee") holds the Master Trust's investments and executes all investment transactions during the periods under audit. The investment balances and related investment results included in the accompanying financial statements, including master trust information included in Note 4, are based solely on information certified by the Trustee.

Note 4 - Interest in Master Trust

The Plan's investments are in the Master Trust, which was established for the investment of assets of the Plan and another plan sponsored by Pilkington North America, Inc. Each participating benefit plan has an undivided interest in the Master Trust. The assets of the Master Trust are held by Matrix Trust Company.

At December 31, 2024 and 2023, the Plan's interest in the net assets of the Master Trust was approximately 51 and 49 percent, respectively.

Investment income and administrative expenses relating to the Master Trust are allocated to the individual plans based upon average monthly balances invested by each plan.

Pilkington North America, Inc. Hourly Employees Pension Plan

Notes to Modified Cash Basis Financial Statements

December 31, 2024 and 2023

Note 4 - Interest in Master Trust (Continued)

The net assets of the Master Trust and the Plan's interest in the net assets of the Master Trust at December 31, 2024 and 2023 are as follows:

	2024		2023	
	Master Trust Balances	Plan's Interest in Master Trust Balances	Master Trust Balances	Plan's Interest in Master Trust Balances
Investments:				
Money market fund	\$ 607,085	\$ 258,304	\$ 1,065,195	\$ 466,076
Commercial paper	229,183	229,183	-	-
Common and preferred stocks	4,634,568	2,391,807	6,424,939	3,262,920
Mutual funds	2,705,127	1,441,427	3,133,757	1,598,623
Exchange-traded funds	5,527,964	2,853,337	4,093,328	2,029,456
Government securities	6,025,055	3,519,682	8,423,749	3,959,258
Asset-backed securities	5,933,128	2,643,313	8,504,490	4,116,449
Corporate bonds	41,941,841	20,957,987	41,331,558	20,468,597
Private equity funds	3,704,322	1,798,434	3,339,203	1,621,171
Cash and cash equivalents	-	-	2,844	-
Total investments	<u>\$ 71,308,273</u>	<u>\$ 36,093,474</u>	<u>\$ 76,319,063</u>	<u>\$ 37,522,550</u>

The investment income for the Master Trust for the years ended December 31, 2024 and 2023 is as follows:

	2024	2023
Net realized and unrealized gains on investments	\$ 799,367	\$ 3,271,453
Interest and dividends	2,625,133	3,019,109
Total investment income	<u>\$ 3,424,500</u>	<u>\$ 6,290,562</u>

Note 5 - Accumulated Plan Benefits

The actuarial present value of accumulated plan benefits is determined by consulting actuaries. The calculations of the actuarial present value of accumulated plan benefits attributable to participants in the Plan, which were made as of and for the year ended January 1, 2024, the most recent actuarial valuation, are as follows:

Actuarial present value of accumulated plan benefits - Vested benefits:	
Retired employees	\$ 37,987,941
Active, terminated, and transferred employees not presently receiving benefits	5,778,894
Nonvested benefits	303
Total actuarial present value of accumulated plan benefits	<u>\$ 43,767,138</u>

Pilkington North America, Inc. Hourly Employees Pension Plan

Notes to Modified Cash Basis Financial Statements

December 31, 2024 and 2023

Note 5 - Accumulated Plan Benefits (Continued)

A summary of significant changes in the actuarial present value of accumulated plan benefits during the year ended January 1, 2024 is as follows:

Actuarial present value of accumulated plan benefits - Beginning of year	\$ 47,122,063
Increase (decrease) during the year attributable to:	
Interest accumulation	2,399,291
Benefits paid	(3,753,300)
Changes in actuarial assumptions	(147,634)
Other	<u>(1,853,282)</u>
Net decrease	<u>(3,354,925)</u>
Actuarial present value of accumulated plan benefits - End of year	<u>\$ 43,767,138</u>

The change in accumulated plan benefits as a result of assumption changes relates to a change in the assumed rate of return from 5.30 percent to 5.35 percent.

The other component above represents the normal operations of the pension plan. It consists primarily of the increase due to ongoing benefit accruals (if any) and those items of plan experience that are not associated with plan asset performance.

Note 6 - Fair Value Measurements

Accounting standards require certain assets and liabilities be reported at fair value in the financial statements and provide a framework for establishing that fair value. The framework for determining fair value is based on a hierarchy that prioritizes the valuation techniques and inputs used to measure fair value.

Level 1

Fair values determined by Level 1 inputs use quoted prices in active markets for identical assets that the Plan has the ability to access.

Level 2

Fair values determined by Level 2 inputs use other inputs that are observable, either directly or indirectly. These Level 2 inputs include quoted prices for similar assets in active markets, quoted prices for identical or similar assets in markets that are not active, and inputs other than quoted prices that are observable for the asset.

Level 3

Level 3 inputs are unobservable inputs, including inputs that are available in situations where there is little, if any, market activity for the related asset.

In instances where inputs used to measure fair value fall into different levels of the fair value hierarchy, fair value measurements in their entirety are categorized based on the lowest level input that is significant to the valuation. The Master Trust's assessment of the significance of particular inputs to these fair value measurements requires judgment and considers factors specific to each asset.

Pilkington North America, Inc. Hourly Employees Pension Plan

Notes to Modified Cash Basis Financial Statements

December 31, 2024 and 2023

Note 6 - Fair Value Measurements (Continued)

The following tables present information about the Master Trust's assets measured at fair value on a recurring basis at December 31, 2024 and 2023:

	Assets Measured at Fair Value on a Recurring Basis at December 31, 2024		
	Master Trust Investments (at Fair Value)	Level 1	Level 2
Money market fund	\$ 607,085	\$ -	\$ 607,085
Common and preferred stocks	4,634,568	4,634,568	-
Mutual funds	2,705,127	2,705,127	-
Exchange-traded funds	5,527,964	5,527,964	-
Government securities	6,025,055	-	6,025,055
Asset-backed securities	5,933,128	-	5,933,128
Corporate bonds	41,941,841	-	41,941,841
Commercial paper	229,183	-	229,183
Total	67,603,951	\$ 12,867,659	\$ 54,736,292

Investments measured at NAV - Private equity funds (1)	3,704,322
Total investments at fair value	\$ 71,308,273

	Assets Measured at Fair Value on a Recurring Basis at December 31, 2023		
	Master Trust Investments (at Fair Value)	Level 1	Level 2
Money market fund	\$ 1,065,195	\$ -	\$ 1,065,195
Common and preferred stocks	6,424,939	6,424,939	-
Mutual funds	3,133,757	3,133,757	-
Exchange-traded funds	4,093,328	4,093,328	-
Government securities	8,423,749	-	8,423,749
Asset-backed securities	8,504,490	-	8,504,490
Corporate bonds	41,331,558	-	41,331,558
Cash and cash equivalents	2,844	-	2,844
Total	72,979,860	\$ 13,652,024	\$ 59,327,836

Investments measured at NAV - Private equity funds (1)	3,339,203
Total investments at fair value	\$ 76,319,063

Notes to Modified Cash Basis Financial Statements

December 31, 2024 and 2023

Note 6 - Fair Value Measurements (Continued)

- (1) This class represents investments in private equity funds.

One private equity fund holds positions in readily marketable investments and derivatives that are valued at quoted market values and/or less liquid nonmarketable investments and derivatives that are valued at estimated fair value. The mix and concentration of more readily marketable investments and less liquid nonmarketable investments vary across the underlying investment funds based on various factors, including the nature of their investment strategy. The fund's investments in investment funds are subject to the terms and conditions of the respective operating agreements and offering memoranda. Investors have access to 100 percent of their capital semiannually at June 30 and December 31, provided that the signed redemption form is received 95 calendar days prior to the prospective redemption date.

One private equity fund invests in publicly traded securities, private investment companies, and other investments. Shareholders have redemption rights that contain certain restrictions. Shareholders may redeem up to 50 percent of their capital semiannually. Redemptions occur only on June 30 and December 31, and notification is required by March 15 and September 15 of the fiscal year, respectively.

Note 7 - Plan Termination

Although it has not expressed any intention to do so, the Company has the right under the Plan to terminate the Plan subject to the provisions set forth in ERISA. In the event the Plan terminates, the net assets of the Plan will be allocated, as prescribed by ERISA and its related regulations, generally to provide the following benefits in the order indicated:

1. Provide benefits for all participants or beneficiaries whose benefits have been, or could have been, in pay status for the entire three-year period prior to termination based on the plan provisions in effect during the five-year period ending on such date under which such benefit would be the least
2. Provide all other benefits guaranteed under Title IV of the Employee Retirement Income Security Act of 1974 (without regard to the limitation of Section 4022(b)(3) or the limitation on benefits payable to substantial owners of Section 4022(b)(5))
3. Provide all other vested benefits other than those becoming nonforfeitable solely on account of the termination of the Plan
4. Provide all other benefits under the Plan

The Pension Benefit Guaranty Corporation (PBGC) guarantees the payment of all nonforfeitable basic benefits subject to certain limitations prescribed by ERISA. Whether all participants receive their benefits should the Plan terminate at some future time will depend on the sufficiency, at that time, of the Plan's net assets to provide those benefits and may also depend on the level of benefits guaranteed by the PBGC.

Note 8 - Tax Status

The Plan has received a determination letter from the Internal Revenue Service indicating that the Plan, as designed, is qualified for tax-exempt treatment under the applicable section of the Internal Revenue Code (IRC). Although the Plan has been amended since receiving the determination letter, management believes that the Plan is designed and is currently being operated in compliance with the applicable requirements of the IRC.

Pilkington North America, Inc. Hourly Employees Pension Plan

Notes to Modified Cash Basis Financial Statements

December 31, 2024 and 2023

Note 9 - Reconciliation of the Financial Statements to Form 5500

The following is a reconciliation of net assets available for benefits per the financial statements at December 31, 2024 and 2023 to Form 5500:

	<u>2024</u>	<u>2023</u>
Net assets available for benefits per the financial statements	\$ 36,093,474	\$ 37,522,550
Contributions receivable	<u>-</u>	<u>2,700,000</u>
Net assets available for benefits per Form 5500	<u>\$ 36,093,474</u>	<u>\$ 40,222,550</u>

The following is a reconciliation of net change in net assets available for benefits per the financial statements for the years ended December 31, 2024 and 2023 to Form 5500:

	<u>2024</u>	<u>2023</u>
Net decrease in net assets available for benefits per the financial statements	\$ (1,429,076)	\$ (2,058,300)
Change in contributions receivable	<u>(2,700,000)</u>	<u>2,700,000</u>
Net (decrease) increase in net assets available for benefits per Form 5500	<u>\$ (4,129,076)</u>	<u>\$ 641,700</u>

Total expenses presented on the accompanying statement of changes in net assets available for benefits - modified cash basis are net of amounts included in other income on Form 5500 of approximately (\$281,000) and \$386,000 for the years ended December 31, 2024 and 2023, respectively.

Schedule SB Attachment (Form 5500)—2024 Plan Year
 Hourly Employees Pension Plan (Multiplant)
 EIN: 34-1506654 PN: 040

Schedule SB, line 26a — Schedule of Active Participant Data
 as of January 1, 2024

Number of Participants

Attained Age	Years of Credited Service									
	<1	1-4	5-9	10-14	15-19	20-24	25-29	30-34	35-39	40+
<25										
25-29										
30-34										
35-39										
40-44										
45-49										
50-54										
55-59										
60-64		4	1							
65-69			4	3	1					
70+				1	4					

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Schedule SB Attachment (Form 5500)—2024 Plan Year
Hourly Employees Pension Plan (Multiplant)
EIN: 34-1506654 PN: 040

Schedule SB, Part V — Statement of Actuarial Assumptions/Methods

Interest Rates for Minimum Funding Purposes

Based on segment rates with a four-month lookback (as of September 2023), each adjusted as needed to fall within the 25-year average interest rate stabilization corridor under ARPA.

1st Segment Rate	4.75%
2nd Segment Rate	4.87%
3rd Segment Rate	5.59%

Interest Rates for Maximum Tax Purposes

Based on segment rates with a four-month lookback (as of September 2023), without regard to interest rate stabilization.

1st Segment Rate	3.62%
2nd Segment Rate	4.46%
3rd Segment Rate	4.52%

Optional Payment Form Election Percentage

Laurinburg:
65% elect single life annuity
15% elect 50% joint & survivor annuity
20% elect 100% joint & survivor annuity

Vision Care and Modern Tools:
50% elect single life annuity
25% elect 60% joint & survivor annuity
25% elect 100% joint & survivor annuity

All others:
50% elect single life annuity
50% elect 60% joint & survivor annuity

Schedule SB Attachment (Form 5500)—2024 Plan Year
Hourly Employees Pension Plan (Multiplant)
EIN: 34-1506654 PN: 040

Retirement Age

Active Participants

See Table 1

Terminated Vested Participants

Age 63

Mortality Rates

Healthy and Disabled

Annuitant Mortality: Base mortality rates from section 1.430(h)(3)-1(d) with a 119.4012% adjustment for credibility as described in section 1.430(h)(3)-2. Rates are projected on a fully generational basis using Scale MP-2017 from 2006 to 2015, and with Scale MP-2021 for 2015 and beyond.

Non-Annuitant Mortality: Base mortality rates from section 1.430(h)(3)-1(d) without adjustment. Rates are projected on a fully generational basis from 2006 using Scale MP-2021.

Withdrawal Rates

See Table 2

Disability Rates

See Table 3

Decrement Timing

Beginning of year decrements

Surviving Spouse Benefit

It is assumed that 80% (85% for Laurinburg) of males and 80% (85% for Laurinburg) of females have an eligible spouse, and that males are three years older than their spouses.

Benefit Limits

Projected benefits are limited by the current IRC section 415 maximum benefit of \$275,000.

Schedule SB Attachment (Form 5500)—2024 Plan Year
Hourly Employees Pension Plan (Multiplant)
EIN: 34-1506654 PN: 040

Valuation of Plan Assets

Smoothed fair market value of assets over the current and prior two years, adjusted for contributions, benefit payments, administrative expenses, and expected earnings. The average value of assets calculated in this manner is further limited to not less than 90% nor more than 110% of fair market value.

A characteristic of this method is that the expected distribution of the value of plan assets is skewed toward understatement relative to the corresponding market values for expected long-term rates of return in excess of the third segment rate under IRC section 430(h)(2)(C)(iii).

Expected Return on Assets

2022 Plan Year	3.80%
2023 Plan Year	5.30%
2024 Plan Year	5.35%

Trust Expenses Included in Target Normal Cost

\$566,000. Based on prior year's actual expenses and current year's expected PBGC premium.

Actuarial Method

Standard unit credit cost method

Valuation Date

January 1, 2024

Schedule SB Attachment (Form 5500)—2024 Plan Year
Hourly Employees Pension Plan (Multiplant)
EIN: 34-1506654 PN: 040

Actuarial Assumptions and Methods

Table 1

Probability of Retirement

Age	Percent
55	5.00%
56	5.00%
57	5.00%
58	5.00%
59	10.00%
60	15.00%
61	20.00%
62	20.00%
63	20.00%
64	5.00%
65	5.00%
66	25.00%
67	15.00%
68	15.00%
69	15.00%
70+	100.00%

Schedule SB Attachment (Form 5500)—2024 Plan Year
 Hourly Employees Pension Plan (Multiplant)
 EIN: 34-1506654 PN: 040

Table 2

Probability of Withdrawal

Age	Years of Service	
	0-4	5+
15	11.620%	3.873%
16	11.620%	3.873%
17	11.620%	3.873%
18	11.620%	3.873%
19	11.620%	3.873%
20	11.010%	3.670%
21	10.400%	3.467%
22	9.830%	3.277%
23	9.290%	3.097%
24	8.800%	2.933%
25	8.360%	2.787%
26	7.900%	2.633%
27	7.470%	2.490%
28	7.060%	2.353%
29	6.670%	2.223%
30	6.300%	2.100%
31	5.940%	1.980%
32	5.610%	1.870%
33	5.300%	1.767%
34	5.030%	1.677%
35	4.770%	1.590%
36	4.520%	1.507%
37	4.300%	1.433%
38	4.100%	1.367%
39	3.920%	1.307%
40	3.760%	1.253%
41	3.620%	1.207%
42	3.460%	1.153%
43	3.300%	1.100%
44	3.150%	1.050%

Schedule SB Attachment (Form 5500)—2024 Plan Year
 Hourly Employees Pension Plan (Multiplant)
 EIN: 34-1506654 PN: 040

Table 2 (continued)

Probability of Withdrawal

Age	Years of Service	
	0-4	5+
45	3.000%	1.000%
46	2.850%	0.950%
47	2.720%	0.907%
48	2.590%	0.863%
49	2.470%	0.823%
50	2.350%	0.783%
51	2.510%	0.837%
52	2.700%	0.900%
53	2.900%	0.967%
54	3.090%	1.030%
55+	0.000%	0.000%

Schedule SB Attachment (Form 5500)—2024 Plan Year
 Hourly Employees Pension Plan (Multiplant)
 EIN: 34-1506654 PN: 040

Table 3

Probability of Disability

Age	Male	Female	Age	Male	Female
15	0.04%	0.04%	45	0.22%	0.34%
16	0.04%	0.04%	46	0.25%	0.37%
17	0.04%	0.04%	47	0.29%	0.41%
18	0.04%	0.04%	48	0.34%	0.46%
19	0.04%	0.04%	49	0.40%	0.51%
20	0.04%	0.04%	50	0.46%	0.56%
21	0.04%	0.04%	51	0.55%	0.62%
22	0.04%	0.04%	52	0.65%	0.68%
23	0.04%	0.04%	53	0.75%	0.75%
24	0.04%	0.04%	54	0.85%	0.82%
25	0.04%	0.04%	55	0.96%	0.89%
26	0.04%	0.05%	56	1.07%	0.96%
27	0.04%	0.05%	57	1.20%	1.04%
28	0.04%	0.05%	58	1.33%	1.12%
29	0.04%	0.05%	59	1.47%	1.19%
30	0.04%	0.06%	60	1.61%	1.27%
31	0.04%	0.06%	61	1.77%	1.34%
32	0.04%	0.07%	62	1.94%	1.41%
33	0.04%	0.08%	63	2.11%	1.47%
34	0.05%	0.09%	64	2.29%	1.52%
35	0.05%	0.10%	65+	0.00%	0.00%
36	0.06%	0.11%			
37	0.07%	0.13%			
38	0.08%	0.14%			
39	0.09%	0.16%			
40	0.11%	0.18%			
41	0.12%	0.21%			
42	0.14%	0.24%			
43	0.17%	0.27%			
44	0.19%	0.30%			

SCHEDULE SB (Form 5500) <small>Department of the Treasury Internal Revenue Service</small> <small>Department of Labor Employee Benefits Security Administration</small> <small>Pension Benefit Guaranty Corporation</small>	Single-Employer Defined Benefit Plan Actuarial Information This schedule is required to be filed under section 104 of the Employee Retirement Income Security Act of 1974 (ERISA) and section 6059 of the Internal Revenue Code (the Code). ▶ File as an attachment to Form 5500 or 5500-SF.	<small>OMB No. 1210-0110</small> 2024 This Form is Open to Public Inspection
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For calendar plan year 2024 or fiscal plan year beginning 01/01/2024 and ending 12/31/2024

▶ **Round off amounts to nearest dollar.**

▶ **Caution:** A penalty of \$1,000 will be assessed for late filing of this report unless reasonable cause is established.

A Name of plan HOURLY EMPLOYEES PENSION PLAN (MULTIPLANT)	B Three-digit plan number (PN) ▶	040
C Plan sponsor's name as shown on line 2a of Form 5500 or 5500-SF PILKINGTON NORTH AMERICA, INC.	D Employer Identification Number (EIN) 34-1506654	
E Type of plan: <input checked="" type="checkbox"/> Single <input type="checkbox"/> Multiple-A <input type="checkbox"/> Multiple-B	F Prior year plan size: <input type="checkbox"/> 100 or fewer <input type="checkbox"/> 101-500 <input checked="" type="checkbox"/> More than 500	

Part I Basic Information

1	Enter the valuation date: Month <u>01</u> Day <u>01</u> Year <u>2024</u>		
2	Assets:		
	a Market value	2a	40,166,440
	b Actuarial value	2b	44,183,084
3	Funding target/participant count breakdown	(1) Number of participants	(2) Vested Funding Target
	a For retired participants and beneficiaries receiving payment	1,232	39,013,323
	b For terminated vested participants	175	5,362,784
	c For active participants	18	560,940
	d Total	1,425	44,937,047
4	If the plan is in at-risk status, check the box and complete lines (a) and (b) <input type="checkbox"/>		
	a Funding target disregarding prescribed at-risk assumptions	4a	
	b Funding target reflecting at-risk assumptions, but disregarding transition rule for plans that have been in at-risk status for fewer than five consecutive years and disregarding loading factor	4b	
5	Effective interest rate	5	4.96%
6	Target normal cost		
	a Present value of current plan year accruals	6a	0
	b Expected plan-related expenses	6b	566,000
	c Target normal cost	6c	566,000

Statement by Enrolled Actuary
 To the best of my knowledge, the information supplied in this schedule and accompanying schedules, statements and attachments, if any, is complete and accurate. Each prescribed assumption was applied in accordance with applicable law and regulations. In my opinion, each other assumption is reasonable (taking into account the experience of the plan and reasonable expectations) and such other assumptions, in combination, offer my best estimate of anticipated experience under the plan.

SIGN HERE	PAMELA D. SEEGARS <i>PDS</i> Signature of actuary	09/19/2025 Date
	PAMELA D. SEEGARS Type or print name of actuary	2306348 Most recent enrollment number
	AON CONSULTING, INC. Firm name	404-261-3400 Telephone number (including area code)
	MSC # 17838 PO BOX 551343 ATLANTA GA 30355 Address of the firm	

If the actuary has not fully reflected any regulation or ruling promulgated under the statute in completing this schedule, check the box and see instructions

Part II		Beginning of Year Carryover and Prefunding Balances	
		(a) Carryover balance	(b) Prefunding balance
7	Balance at beginning of prior year after applicable adjustments (line 13 from prior year)	0	306,949
8	Portion elected for use to offset prior year's funding requirement (line 35 from prior year)	0	306,949
9	Amount remaining (line 7 minus line 8)	0	0
10	Interest on line 9 using prior year's actual return of <u>6.61%</u>	0	0
11	Prior year's excess contributions to be added to prefunding balance:		
	a Present value of excess contributions (line 38a from prior year)		1,537,536
	b(1) Interest on the excess, if any, of line 38a over line 38b from prior year Schedule SB, using prior year's effective interest rate of <u>5.08%</u>		62,514
	b(2) Interest on line 38b from prior year Schedule SB, using prior year's actual return		20,289
	c Total available at beginning of current plan year to add to prefunding balance.....		1,620,339
	d Portion of (c) to be added to prefunding balance		1,620,339
12	Other reductions in balances due to elections or deemed elections	0	0
13	Balance at beginning of current year (line 9 + line 10 + line 11d - line 12).....	0	1,620,339

Part III		Funding Percentages	
14	Funding target attainment percentage.....	14	94.71%
15	Adjusted funding target attainment percentage.....	15	97.24%
16	Prior year's funding percentage for purposes of determining whether carryover/prefunding balances may be used to reduce current year's funding requirement	16	90.37%
17	If the current value of the assets of the plan is less than 70 percent of the funding target, enter such percentage.....	17	%

Part IV		Contributions and Liquidity Shortfalls				
18 Contributions made to the plan for the plan year by employer(s) and employees:						
(a) Date (MM-DD-YYYY)	(b) Amount paid by employer(s)	(c) Amount paid by employees	(a) Date (MM-DD-YYYY)	(b) Amount paid by employer(s)	(c) Amount paid by employees	
Totals ▶			18(b)	0	18(c)	0

19	Discounted employer contributions – see instructions for small plan with a valuation date after the beginning of the year:		
	a Contributions allocated toward unpaid minimum required contributions from prior years.	19a	0
	b Contributions made to avoid restrictions adjusted to valuation date.....	19b	0
	c Contributions allocated toward minimum required contribution for current year adjusted to valuation date.	19c	0

20	Quarterly contributions and liquidity shortfalls:		
	a Did the plan have a "funding shortfall" for the prior year?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
	b If line 20a is "Yes," were required quarterly installments for the current year made in a timely manner?.....	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
	c If line 20a is "Yes," see instructions and complete the following table as applicable:		
Liquidity shortfall as of end of quarter of this plan year			
(1) 1st	(2) 2nd	(3) 3rd	(4) 4th
0	0	0	0

Part V Assumptions Used to Determine Funding Target and Target Normal Cost

21 Discount rate:

a Segment rates:

1st segment: 4.75 %	2nd segment: 4.87 %	3rd segment: 5.59 %	<input type="checkbox"/> N/A, full yield curve used
------------------------	------------------------	------------------------	---

b Applicable month (enter code)..... **21b** 4

22 Weighted average retirement age **22** 62

23 Mortality table(s) (see instructions) Prescribed - combined Prescribed - separate Substitute

Part VI Miscellaneous Items

24 Has a change been made in the non-prescribed actuarial assumptions for the current plan year? If "Yes," see instructions regarding required attachment..... Yes No

25 Has a method change been made for the current plan year? If "Yes," see instructions regarding required attachment..... Yes No

26 Demographic and benefit information

a Is the plan required to provide a Schedule of Active Participants? If "Yes," see instructions regarding required attachment..... Yes No

b Is the plan required to provide a projection of expected benefit payments? If "Yes," see instructions regarding required attachment... Yes No

27 If the plan is subject to alternative funding rules, enter applicable code and see instructions regarding attachment..... **27**

Part VII Reconciliation of Unpaid Minimum Required Contributions For Prior Years

28 Unpaid minimum required contributions for all prior years **28** 0

29 Discounted employer contributions allocated toward unpaid minimum required contributions from prior years (line 19a)..... **29** 0

30 Remaining amount of unpaid minimum required contributions (line 28 minus line 29) **30** 0

Part VIII Minimum Required Contribution For Current Year

31 Target normal cost and excess assets (see instructions):

a Target normal cost (line 6c)..... **31a** 566,000

b Excess assets, if applicable, but not greater than line 31a **31b** 0

32 Amortization installments:

	Outstanding Balance	Installment
a Net shortfall amortization installment.....	2,374,614	235,750
b Waiver amortization installment.....	0	0

33 If a waiver has been approved for this plan year, enter the date of the ruling letter granting the approval (Month _____ Day _____ Year _____) and the waived amount **33**

34 Total funding requirement before reflecting carryover/prefunding balances (lines 31a - 31b + 32a + 32b - 33).... **34** 801,750

	Carryover balance	Prefunding balance	Total balance
35 Balances elected for use to offset funding requirement.....	0	801,750	801,750

36 Additional cash requirement (line 34 minus line 35)..... **36** 0

37 Contributions allocated toward minimum required contribution for current year adjusted to valuation date (line 19c)..... **37** 0

38 Present value of excess contributions for current year (see instructions)

a Total (excess, if any, of line 37 over line 36)..... **38a** 0

b Portion included in line 38a attributable to use of prefunding and funding standard carryover balances **38b** 0

39 Unpaid minimum required contribution for current year (excess, if any, of line 36 over line 37)..... **39** 0

40 Unpaid minimum required contributions for all years **40** 0

Part IX Pension Funding Relief Under the American Rescue Plan Act of 2021 (See Instructions)

41 If an election was made to use the extended amortization rule for a plan year beginning on or before December 31, 2021, check the box to indicate the first plan year for which the rule applies. 2019 2020 2021

Schedule SB Attachment (Form 5500)—2024 Plan Year
 Hourly Employees Pension Plan (Multiplant)
 EIN: 34-1506654 PN: 040

Schedule SB, line 22 – Description of Weighted Average Retirement Age

The average retirement age shown in line 22 has been calculated by assuming the following retirement rates and no decrements other than retirement for this calculation. All retirements are assumed to occur at beginning of year.

(a) Age	(b) Rate	(c) Weight	(d) Product (a) × (b) × (c)
55	5.00%	1.0000	2.75
56	5.00%	0.9500	2.66
57	5.00%	0.9025	2.57
58	5.00%	0.8574	2.49
59	10.00%	0.8145	4.81
60	15.00%	0.7331	6.60
61	20.00%	0.6231	7.60
62	20.00%	0.4985	6.18
63	20.00%	0.3988	5.02
64	5.00%	0.3190	1.02
65	5.00%	0.3031	0.98
66	25.00%	0.2879	4.75
67	15.00%	0.2159	2.17
68	15.00%	0.1835	1.87
69	15.00%	0.1560	1.61
70	100.00%	0.1326	9.28
Weighted Average			62.36

Schedule SB Attachment (Form 5500)—2024 Plan Year
Hourly Employees Pension Plan (Multiplant)
EIN: 34-1506654 PN: 040

Schedule SB, line 23 — Information on Use of Substitute Mortality Tables

The Plan has been granted permission to use substitute mortality tables for making computations under section 430 of the Internal Revenue Code with respect to the following populations:

- Male participants (annuitants), including disabled participants
- Female participants (annuitants), including disabled participants

The following populations will continue to use the standard mortality tables for calculations under section 430 of the Code:

- Male participants (non-annuitants)
- Female participants (non-annuitants)

The IRS granted approval for this request on July 3, 2019. This ruling is effective for a period of 10 plan years beginning with the plan year commencing January 1, 2020.

Schedule SB Attachment (Form 5500)—2024 Plan Year
Hourly Employees Pension Plan (Multiplant)
EIN: 34-1506654 PN: 040

Schedule SB, Part V — Statement of Actuarial Assumptions/Methods

Interest Rates for Minimum Funding Purposes

Based on segment rates with a four-month lookback (as of September 2023), each adjusted as needed to fall within the 25-year average interest rate stabilization corridor under ARPA.

1st Segment Rate	4.75%
2nd Segment Rate	4.87%
3rd Segment Rate	5.59%

Interest Rates for Maximum Tax Purposes

Based on segment rates with a four-month lookback (as of September 2023), without regard to interest rate stabilization.

1st Segment Rate	3.62%
2nd Segment Rate	4.46%
3rd Segment Rate	4.52%

Optional Payment Form Election Percentage

Laurinburg:
65% elect single life annuity
15% elect 50% joint & survivor annuity
20% elect 100% joint & survivor annuity

Vision Care and Modern Tools:
50% elect single life annuity
25% elect 60% joint & survivor annuity
25% elect 100% joint & survivor annuity

All others:
50% elect single life annuity
50% elect 60% joint & survivor annuity

Schedule SB Attachment (Form 5500)—2024 Plan Year
Hourly Employees Pension Plan (Multiplant)
EIN: 34-1506654 PN: 040

Retirement Age

Active Participants

See Table 1

Terminated Vested Participants

Age 63

Mortality Rates

Healthy and Disabled

Annuitant Mortality: Base mortality rates from section 1.430(h)(3)-1(d) with a 119.4012% adjustment for credibility as described in section 1.430(h)(3)-2. Rates are projected on a fully generational basis using Scale MP-2017 from 2006 to 2015, and with Scale MP-2021 for 2015 and beyond.

Non-Annuitant Mortality: Base mortality rates from section 1.430(h)(3)-1(d) without adjustment. Rates are projected on a fully generational basis from 2006 using Scale MP-2021.

Withdrawal Rates

See Table 2

Disability Rates

See Table 3

Decrement Timing

Beginning of year decrements

Surviving Spouse Benefit

It is assumed that 80% (85% for Laurinburg) of males and 80% (85% for Laurinburg) of females have an eligible spouse, and that males are three years older than their spouses.

Benefit Limits

Projected benefits are limited by the current IRC section 415 maximum benefit of \$275,000.

Schedule SB Attachment (Form 5500)—2024 Plan Year
Hourly Employees Pension Plan (Multiplant)
EIN: 34-1506654 PN: 040

Valuation of Plan Assets

Smoothed fair market value of assets over the current and prior two years, adjusted for contributions, benefit payments, administrative expenses, and expected earnings. The average value of assets calculated in this manner is further limited to not less than 90% nor more than 110% of fair market value.

A characteristic of this method is that the expected distribution of the value of plan assets is skewed toward understatement relative to the corresponding market values for expected long-term rates of return in excess of the third segment rate under IRC section 430(h)(2)(C)(iii).

Expected Return on Assets

2022 Plan Year	3.80%
2023 Plan Year	5.30%
2024 Plan Year	5.35%

Trust Expenses Included in Target Normal Cost

\$566,000. Based on prior year's actual expenses and current year's expected PBGC premium.

Actuarial Method

Standard unit credit cost method

Valuation Date

January 1, 2024

Schedule SB Attachment (Form 5500)—2024 Plan Year
Hourly Employees Pension Plan (Multiplant)
EIN: 34-1506654 PN: 040

Actuarial Assumptions and Methods

Table 1

Probability of Retirement

Age	Percent
55	5.00%
56	5.00%
57	5.00%
58	5.00%
59	10.00%
60	15.00%
61	20.00%
62	20.00%
63	20.00%
64	5.00%
65	5.00%
66	25.00%
67	15.00%
68	15.00%
69	15.00%
70+	100.00%

Schedule SB Attachment (Form 5500)—2024 Plan Year
 Hourly Employees Pension Plan (Multiplant)
 EIN: 34-1506654 PN: 040

Table 2

Probability of Withdrawal

Age	Years of Service	
	0-4	5+
15	11.620%	3.873%
16	11.620%	3.873%
17	11.620%	3.873%
18	11.620%	3.873%
19	11.620%	3.873%
20	11.010%	3.670%
21	10.400%	3.467%
22	9.830%	3.277%
23	9.290%	3.097%
24	8.800%	2.933%
25	8.360%	2.787%
26	7.900%	2.633%
27	7.470%	2.490%
28	7.060%	2.353%
29	6.670%	2.223%
30	6.300%	2.100%
31	5.940%	1.980%
32	5.610%	1.870%
33	5.300%	1.767%
34	5.030%	1.677%
35	4.770%	1.590%
36	4.520%	1.507%
37	4.300%	1.433%
38	4.100%	1.367%
39	3.920%	1.307%
40	3.760%	1.253%
41	3.620%	1.207%
42	3.460%	1.153%
43	3.300%	1.100%
44	3.150%	1.050%

Schedule SB Attachment (Form 5500)—2024 Plan Year
 Hourly Employees Pension Plan (Multiplant)
 EIN: 34-1506654 PN: 040

Table 2 (continued)

Probability of Withdrawal

Age	Years of Service	
	0-4	5+
45	3.000%	1.000%
46	2.850%	0.950%
47	2.720%	0.907%
48	2.590%	0.863%
49	2.470%	0.823%
50	2.350%	0.783%
51	2.510%	0.837%
52	2.700%	0.900%
53	2.900%	0.967%
54	3.090%	1.030%
55+	0.000%	0.000%

Schedule SB Attachment (Form 5500)—2024 Plan Year
 Hourly Employees Pension Plan (Multiplant)
 EIN: 34-1506654 PN: 040

Table 3

Probability of Disability

Age	Male	Female	Age	Male	Female
15	0.04%	0.04%	45	0.22%	0.34%
16	0.04%	0.04%	46	0.25%	0.37%
17	0.04%	0.04%	47	0.29%	0.41%
18	0.04%	0.04%	48	0.34%	0.46%
19	0.04%	0.04%	49	0.40%	0.51%
20	0.04%	0.04%	50	0.46%	0.56%
21	0.04%	0.04%	51	0.55%	0.62%
22	0.04%	0.04%	52	0.65%	0.68%
23	0.04%	0.04%	53	0.75%	0.75%
24	0.04%	0.04%	54	0.85%	0.82%
25	0.04%	0.04%	55	0.96%	0.89%
26	0.04%	0.05%	56	1.07%	0.96%
27	0.04%	0.05%	57	1.20%	1.04%
28	0.04%	0.05%	58	1.33%	1.12%
29	0.04%	0.05%	59	1.47%	1.19%
30	0.04%	0.06%	60	1.61%	1.27%
31	0.04%	0.06%	61	1.77%	1.34%
32	0.04%	0.07%	62	1.94%	1.41%
33	0.04%	0.08%	63	2.11%	1.47%
34	0.05%	0.09%	64	2.29%	1.52%
35	0.05%	0.10%	65+	0.00%	0.00%
36	0.06%	0.11%			
37	0.07%	0.13%			
38	0.08%	0.14%			
39	0.09%	0.16%			
40	0.11%	0.18%			
41	0.12%	0.21%			
42	0.14%	0.24%			
43	0.17%	0.27%			
44	0.19%	0.30%			

Schedule SB Attachment (Form 5500)—2024 Plan Year
Hourly Employees Pension Plan (Multiplant)
EIN: 34-1506654 PN: 040

Schedule SB, Part V — Summary of Plan Provisions

Effective Date

Originally effective October 1, 1985. The plan was amended and restated as of January 1, 2021.

Participation

Any employee of the company who is a member of a bargaining unit covered by the plan on or before December 31, 1988 is a participant under the terms of the plan.

Plan Status

The credited service and pay were frozen on the following dates:

Plant	Service	Pay
Rossford, Ottawa, Lathrop	12/31/1988	N/A
Laurinburg	12/31/1986	12/31/1999
Modern Tools	06/30/1987	12/31/1999

Schedule SB Attachment (Form 5500)—2024 Plan Year
 Hourly Employees Pension Plan (Multiplant)
 EIN: 34-1506654 PN: 040

Rossford, Ottawa, and Lathrop

Normal Retirement

Eligibility

An employee is eligible to receive normal retirement benefits upon attaining age 65 after attaining five years of continuous service.

Benefit

The monthly benefit payable at normal retirement age is determined based on the following benefit rates per year of credited service:

Plant	Effective	Years <18	Years >=18 and <28	Years 28+
Lathrop	11/01/1995	\$23.00	\$25.00	\$27.30
Ottawa	11/01/1995	\$19.50	\$23.00	\$25.30
Rossford	07/01/1987	\$16.00	\$19.00	\$21.30

Early Retirement

Eligibility

An employee is eligible for early retirement benefits upon attaining the earlier of (i) age 60 with 10 years of continuous service or (ii) age 55 with age plus service at least 85.

Benefit

The monthly benefit payable upon attaining early retirement eligibility is the normal retirement benefit multiplied by the following early retirement factor (ERF) based on age at benefit commencement.

Age	ERF
55	0.579
56	0.635
57	0.694
58	0.752
59	0.808
60	0.867
61	0.933
62	1.000

Schedule SB Attachment (Form 5500)—2024 Plan Year
 Hourly Employees Pension Plan (Multiplant)
 EIN: 34-1506654 PN: 040

Deferred Vested Early Retirement

Eligibility An employee who terminates with at least five years of continuous service is eligible to receive deferred vested early retirement benefits as early as age 60.

Benefit The deferred vested early retirement benefit is as calculated under the normal retirement benefit reduced by 5/900 for each month retirement precedes age 65.

Participant Past Normal Retirement Age The participant receives a make-up payment to reflect any missed payments from the retroactive annuity starting date (normal retirement date) to the date of the actual make-up payment with an appropriate adjustment for interest on the missed payments.

Special Early (Double Dip)

Eligibility An employee is eligible for special early (Double Dip) retirement benefits upon attaining age 60 (but must not have attained age 65) with 15 years of continuous service.

Benefit The special early (Double Dip) benefit is two times the benefit calculated under normal retirement plus a \$200 temporary monthly supplement payable from retirement under special early retirement eligibility until age 65, at which time the normal retirement benefit is payable.

Special Thirty Retirement

Eligibility An employee is eligible for special thirty retirement benefits upon attainment of age 56 and 30 years of continuous service. However, an employee who attained 30 years of continuous service by December 31, 1995 is grandfathered and allowed to retire on or after May 1, 1996 prior to age 56.

Benefit The special thirty benefit provides for a supplement to bring monthly benefit payments defined under early retirement up to the level indicated in the following:

Plant	Effective	Benefit Until Age 62	Monthly Benefit After Age 62
Lathrop	10/01/1998	\$1,315.00	Normal Benefit
Ottawa	07/01/1995	\$1,315.00	Normal Benefit
Rosford	03/01/1995	\$1,215.00	Normal Benefit

Schedule SB Attachment (Form 5500)—2024 Plan Year
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Disability Retirement

Eligibility

An employee with 10 years of continuous service is eligible for disability benefits if totally and permanently disabled for at least six months while in active employment or within the first two years of layoff. Eligibility for disability benefits ends when the employee is no longer totally and permanently disabled.

Benefit

The benefit determined under normal retirement (not less than \$100 per month) is payable immediately for life. In addition, a temporary monthly benefit of \$14 per year of service (not more than 25 years) is payable until age 65 for those employees who do not qualify for Social Security disability benefits. Participants with 30 years of continuous service are also eligible for the supplements described under Special Thirty Benefits.

Supplemental Benefit

In addition to the benefits described above, a supplemental benefit of \$5.06 per month is payable over the life of the participant only. This benefit is not doubled under Special Early.

Preretirement Survivor Retirement

Eligibility/Benefit

An employee who dies prior to retirement benefit commencement is deemed to have terminated on the date of death, survived to the deferred vested early retirement age, retired under the 50% joint and survivor form of benefit and died the next day.

Postretirement Survivor Retirement

Eligibility/Benefit

At the time of retirement, an employee may elect to receive 95% of the life only form of benefit which is payable as the 60% joint and survivor form of benefit if the age of the employee and spouse are the same. The conversion factor of 95% is increased by ½% (up to a maximum of 100%) for each 12 months in excess of five years the spouse's age exceeds the employee's age and decreased by ½% for each 12 months in excess of five years by which the spouse's age is less than the employee's age. 60% of the benefit payable while the employee is alive is payable to the surviving spouse after the employee dies.

Schedule SB Attachment (Form 5500)—2024 Plan Year
Hourly Employees Pension Plan (Multiplant)
EIN: 34-1506654 PN: 040

Definitions

Credited Service	Effective December 31, 1988, credited service used to determine the amount of plan benefits was frozen.
Eligibility Service	Although credited service was frozen, eligibility service continues to accrue for purposes of determining eligibility for retirement benefits.
Actuarial Equivalence	The optional payment form conversion factors are based on the 1984 Unisex Pensioner Mortality table set back two years, and an 8% interest rate.
Forms of Payment	Lump sum if the present value of the benefit is \$5,000 or less; single life annuity; 10-year certain only annuity; 10 year certain and continuous annuity; 50%, 55%, 60%, 66 ² / ₃ %, 75%, or 100% joint and survivor annuity.

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Laurinburg

Normal Retirement

Eligibility

A member shall be eligible to retire on the first of the month after having reached age 65.

1974 Benefit

The basic monthly benefit will be 1% of the covered effective compensation for each year of credited service plus 1.5% of the excess effective covered compensation for each year of credited service. The benefit is payable for the lifetime of the member, with 50% continued to the member's surviving spouse or children under a specified age, after the member's death.

For retirement on and after January 1, 2000, the 1974 benefit is increased by 10%.

Early Retirement

Eligibility

An employee is eligible for an early retirement allowance upon attaining the earlier of age 55 and 10 years of eligibility service, or age 60 and five years of eligibility service.

1974 Benefit

The early retirement allowance will be the normal retirement basic monthly benefit, reduced by 0.5% for each month before age 62.

Disability Retirement

Eligibility

Having completed five years of eligibility service, and having been totally and permanently disabled for at least six consecutive months, the employee shall be eligible for a disability retirement allowance.

1974 Benefit

The disability retirement allowance will be the normal retirement basic monthly benefit payable on an actuarially reduced basis. Employees at the Laurinburg location receive this benefit without any reduction. The disability retirement benefit is reduced by any other company-provided disability benefits.

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Deferred Vested Retirement

Eligibility	Five years of service and termination of employment, other than by death, entitles a member to a deferred vested retirement allowance.
1974 Benefit	The normal retirement basic monthly benefit allowance for all participants after five years of service. Benefits may be received as early as age 55 on an actuarially reduced basis from age 65.
Participant Past Normal Retirement Age	The participant receives a make-up payment to reflect any missed payments from the retroactive annuity starting date (normal retirement date) to the date of the actual make-up payment with an appropriate adjustment for interest on the missed payments.

Preretirement Surviving Spouse's Benefit

Eligibility	Death of a married member, after having fulfilled vesting eligibility, entitles the surviving spouse to a benefit.
1974 Benefit	The monthly benefit will be one-half of the early retirement benefit which the employee would have received if he/she had retired the first day of the month preceding death. The benefit should be payable to the surviving spouse at the employee's earliest retirement age.

Postretirement Surviving Spouse's Benefit

Eligibility	Death of a retired member, disabled retiree or vested termination receiving benefits, entitles the family to a monthly payment.
1974 Benefit	The monthly benefit will be one-half of the retirement allowance. This amount is payable to the surviving spouse as long as he/she is alive, or to parentless children until age 18 or age 23, if in school.

Forms of Payment

A participant may elect to receive the 1974 normal retirement benefit, 1974 early retirement benefit, 1974 disability benefit, or the 1974 deferred vested benefit on an actuarially reduced basis in the form of a 10-year certain and continuous annuity, or 50%, 66 $\frac{2}{3}$ %, 75%, or 100% joint and survivor annuity form based on the definition of actuarial equivalence defined below. A married participant must have notarized spousal consent to receive a form of benefit other than a qualified joint and survivor annuity (including the designation of a beneficiary other than his spouse).

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Optional Forms of Payment

50% contingent annuity, beneficiary other than spouse.

Definitions

Effective Compensation

The average annual compensation during the five highest paid consecutive calendar years of service through December 31, 1999. Effective for participants who retire on or after January 1, 2000, compensation earned after December 31, 1999 is not used to determine retirement benefits.

Covered Effective Compensation

The 35-year average of Social Security taxable wage bases ending in the year a participant attains Social Security normal retirement age. The Social Security wage base is projected level forward in making this determination.

Effective for participants who retire on or after January 1, 2000, this value is determined based on the Social Security taxable wage bases through 1999 and does not increase based on any increases to the Social Security taxable wage bases in the year 2000 or later. However, the covered effective compensation is determined by projecting the Social Security taxable wage base in effect during the most recent year that compensation was used in the determination of effective compensation.

Credited Service

Effective December 31, 1986 (June 30, 1987 for participants in the Modern Tools Plan), credited service used to determine the amount of plan benefits was frozen.

Eligibility Service

Although credited service was frozen, eligibility service continues to accrue for purposes of determining eligibility for retirement benefits.

An employee who transfers to salaried status covered by the plan from a status not covered by the plan shall have the period of service while not covered by the plan included solely for the purpose of determining eligibility for benefits.

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Actuarial Equivalence

The single lump sum value of a participant's benefit is determined using the "applicable mortality table" and "applicable interest rate" determined under section 417(e)(3)(A) of the Internal Revenue Code.

Optional forms of benefit are determined based on the 1951 Group Annuity Mortality table projected to 1975 by Scale C, with a one-year setback for pensioners and a six-year setback for spouses. Interest is the "Factor K-1" promulgated by the Pension Guaranty Corporation as of January 1 (for retirements beginning in February through the following January).

Participants may elect to receive benefits on an actuarially adjusted basis in the form of a 10-year certain and continuous annuity, or 50%, 66 $\frac{2}{3}$ %, 75%, or 100% joint and survivor annuity form based on the definition of actuarial equivalence. A married participant must have notarized spousal consent to receive a form of benefit other than a qualified joint and survivor annuity (including the designation of a beneficiary other than his spouse).

**Minimum Benefits Under the 1974 Plan
(Article III Benefits)**

A salaried employee actively employed at the time of his retirement and who retires after January 1, 1987 may elect to receive the following minimum benefits in lieu of and in substitution for any other benefits under this plan. (For the purpose of valuation calculations, it has been assumed that this election is made whenever it produces a larger benefit.)

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Forms of Benefits

Minimum Normal Retirement

With at least 10 years of eligibility service at normal retirement, the participant may elect to receive a pension equal to the number of years of credited service as of the earlier of the normal retirement date (or current age for employees over age 65) and December 31, 1986 (June 30, 1987 with respect to former participants in the Modern Tools Plan) multiplied by the following amounts:

Credited Service	Annual Multiplier
< = 19	\$180.00
> 19, < = 29	\$216.00
> 29	\$240.00

Retirements after October 1, 1987:

Credited Service	Annual Multiplier
< = 18	\$192.00
> 18, < = 28	\$228.00
> 28	\$255.60

This benefit is payable as a life only annuity.

Minimum Early Retirement

Upon age 60 and 10 years of eligibility service or age 55, with age plus eligibility service at least 85, the minimum normal benefit is payable after applying the following factor prorated for intermediate ages.

Age	Factor
55	0.579
56	0.635
57	0.694
58	0.752
59	0.808
60	0.867
61	0.933
62	1.000

If, at the time of retirement, the participant is actively employed and has attained age 62 with 15 or more years of eligibility service, the minimum early benefit is doubled for each monthly payment up to and including the earlier of the month in which age 65 is attained or until eligible for an unreduced old age or disability Social Security allowance.

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Minimum Special Thirty

An active salaried employee who retires with 30 years of eligibility service may elect to receive a benefit equal to the amount of the minimum early retirement benefit, plus a special allowance to bring his annual benefit to \$10,980.

A person that qualifies for this benefit and has less than 30 years of credited service as of December 31, 1986 shall receive a fraction of this benefit relative to credited service as of December 31, 1986 divided by 30 years.

At age 62, the minimum normal retirement benefit is payable.

Minimum Survivor Option

In lieu of minimum normal, minimum early, or special thirty benefits, a participant may elect to receive an allowance of 95% (if the participant and spouse's ages are the same) of the amounts otherwise payable with a survivor benefit payable to the spouse for the spouse's lifetime of 60% of the reduced amount.

95% is increased by ½% (up to a maximum of 100%) for each 12 months in excess of five years by which the spouse's age exceeds the participant's age and decreased by ½% for each 12 months in excess of five years by which the spouse's age is less than the participant's age.

Minimum Preretirement Survivor

For a salaried employee who dies prior to retirement but after becoming eligible for these minimum benefits, the surviving spouse shall be entitled to a monthly benefit for life, commencing the first of the month after the employee's death. The monthly benefit is the amount the spouse would have been entitled to receive under the minimum survivor benefit option if the employee had retired on the date of death.

The surviving spouse of a salaried employee who dies after attaining 10 or more years of eligibility service but prior to becoming eligible for retirement benefits shall be entitled to a monthly benefit commencing at any time after the employee would have attained age 60. The amount of this benefit is 50% of the minimum normal benefit reduced as defined under the minimum survivor benefit option and additionally reduced by 5/9% for each complete calendar month prior to the date the employee would have attained age 65.

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Visioncare

Normal Retirement

An employee is eligible to receive normal retirement benefits upon attaining age 65 after attaining five years of vesting service.

Early Retirement

Eligibility

An employee is eligible for early retirement benefits upon attaining age 50 with 10 years of vesting service. A Sola Optical USA participant is eligible for early retirement benefits upon attaining age 55 with four years of vesting service.

Benefit

The monthly benefit payable upon attaining early retirement eligibility is the normal retirement benefit multiplied by the following early retirement factor (ERF) based on age at benefit commencement.

Age	ERF
50	0.440
51	0.490
52	0.540
53	0.590
54	0.640
55	0.690
56	0.740
57	0.790
58	0.840
59	0.890
60	0.940
61	0.970
62 – 65	1.000

For Sola Optical USA participants, the monthly benefit payable is the normal retirement benefit multiplied by the following ERF based on age at benefit commencement.

Age	ERF
55	0.500
56	0.533
57	0.567
58	0.600
59	0.633
60	0.667
61	0.733
62	0.800
63	0.867
64	0.933
65	1.000

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Hourly Employees Pension Plan (Multiplant)
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Deferred Vested

Eligibility/Benefit

An employee who terminates with at least five years of vesting service is eligible to receive deferred vested early retirement benefits as early as age 50 on an actuarially reduced basis.

Participant Past Normal Retirement Age

The participant receives a make-up payment to reflect any missed payments from the retroactive annuity starting date (normal retirement date) to the date of the actual make-up payment with an appropriate adjustment for interest on the missed payments.

Preretirement Survivor Retirement

Eligibility/Benefit

An employee who dies prior to retirement benefit commencement is deemed to have terminated on the date of death, survived to earliest retirement age, retired under the 50% joint and survivor form of benefit and died the next day.

Definitions

Actuarial Equivalence

The optional payment form conversion factors are based on the 1984 Unisex Pensioner Mortality table set back two years, and an 8% interest rate.

Forms of Payment

Lump sum if the present value of the benefit is \$5,000 or less;
single life annuity;
10-year certain only annuity;
10-year certain and continuous annuity;
50%, 75%, or 100% joint and survivor annuity.

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Other Information to Fully and Fairly Disclose the Actuarial Position of
the Plan

Form 5500 EFAST Software Limitations

Due to software limitations with the electronic filing process, information filed electronically cannot be controlled by the Enrolled Actuary. The values on the signed Schedule SB will govern to the extent there are any differences in the entries filed electronically and the actual data contained on the signed Schedule SB.

Schedule SB Attachment (Form 5500)—2024 Plan Year
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Schedule SB, line 24 — Change in Actuarial Assumptions

The funding valuation reflects the following assumption change:

- A change in the unlimited expected rate of return on plan assets from 5.30 percent to 5.35 percent.

This change was made to better reflect the anticipated plan experience. This assumption change did not reduce the funding shortfall; as such, approval of the Commissioner is not required.

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Schedule SB, line 26a — Schedule of Active Participant Data
 as of January 1, 2024

Number of Participants

Attained Age	Years of Credited Service									
	<1	1-4	5-9	10-14	15-19	20-24	25-29	30-34	35-39	40+
<25										
25-29										
30-34										
35-39										
40-44										
45-49										
50-54										
55-59										
60-64		4	1							
65-69			4	3	1					
70+				1	4					

N-18

Schedule SB Attachment (Form 5500)—2024 Plan Year
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Schedule SB, line 26b – Schedule of Projection of Expected
 Benefit Payments

Plan Year	Active Participants	Terminated Vested Participants	Retired Participants and Beneficiaries Receiving Payments	Total
2024	31,312	732,230	4,487,816	5,251,358
2025	41,671	296,279	4,321,951	4,659,901
2026	44,341	314,096	4,136,346	4,494,783
2027	45,282	346,569	3,936,823	4,328,674
2028	46,148	364,307	3,727,737	4,138,192
2029	47,493	370,193	3,512,228	3,929,914
2030	46,716	371,121	3,293,840	3,711,677
2031	46,027	370,337	3,075,952	3,492,316
2032	45,305	366,949	2,858,814	3,271,068
2033	44,482	361,334	2,645,711	3,051,527
2034	42,993	355,271	2,437,680	2,835,944
2035	41,387	348,717	2,235,685	2,625,789
2036	39,658	341,622	2,040,020	2,421,300
2037	37,807	333,934	1,851,295	2,223,036
2038	35,835	325,597	1,670,107	2,031,539
2039	33,749	316,554	1,497,059	1,847,362
2040	31,561	306,752	1,332,773	1,671,086
2041	29,288	296,139	1,177,905	1,503,332
2042	26,954	284,677	1,033,093	1,344,724
2043	24,586	272,341	898,895	1,195,822
2044	22,217	259,125	775,741	1,057,083
2045	19,880	245,053	663,880	928,813
2046	17,609	230,181	563,364	811,154
2047	15,436	214,599	474,024	704,059
2048	13,387	198,436	395,511	607,334
2049	11,483	181,855	327,326	520,664
2050	9,739	165,046	268,829	443,614
2051	8,165	148,226	219,262	375,653
2052	6,764	131,627	177,772	316,163
2053	5,535	115,489	143,463	264,487
2054	4,470	100,047	115,429	219,946
2055	3,562	85,512	92,780	181,854
2056	2,800	72,068	74,672	149,540
2057	2,169	59,856	60,328	122,353
2058	1,656	48,964	49,046	99,666
2059	1,244	39,434	40,213	80,891
2060	921	31,252	33,309	65,482
2061	670	24,368	27,898	52,936
2062	479	18,688	23,629	42,796
2063	337	14,091	20,223	34,651
2064	233	10,442	17,463	28,138
2065	158	7,604	15,182	22,944
2066	105	5,440	13,258	18,803
2067	69	3,822	11,604	15,495
2068	44	2,636	10,158	12,838

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Plan Year	Active Participants	Terminated Vested Participants	Retired Participants and Beneficiaries Receiving Payments	Total
2069	28	1,786	8,878	10,692
2070	17	1,187	7,737	8,941
2071	10	775	6,714	7,499
2072	6	496	5,795	6,297
2073	3	311	4,969	5,283

Schedule SB Attachment (Form 5500)—2024 Plan Year
Hourly Employees Pension Plan (Multiplant)
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Schedule SB, line 32 — Schedule of Amortization Bases

Type of Base	Present Value of Installment	Date Established	Years Remaining	Amortization Installment
Shortfall	\$ 4,416,112	January 1, 2023	14	\$ 421,486
Shortfall	\$ (2,041,498)	January 1, 2024	15	\$ (185,736)

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 Hourly Employees Pension Plan (Multiplant)
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Schedule SB, line 22 – Description of Weighted Average Retirement Age

The average retirement age shown in line 22 has been calculated by assuming the following retirement rates and no decrements other than retirement for this calculation. All retirements are assumed to occur at beginning of year.

(a) Age	(b) Rate	(c) Weight	(d) Product (a) × (b) × (c)
55	5.00%	1.0000	2.75
56	5.00%	0.9500	2.66
57	5.00%	0.9025	2.57
58	5.00%	0.8574	2.49
59	10.00%	0.8145	4.81
60	15.00%	0.7331	6.60
61	20.00%	0.6231	7.60
62	20.00%	0.4985	6.18
63	20.00%	0.3988	5.02
64	5.00%	0.3190	1.02
65	5.00%	0.3031	0.98
66	25.00%	0.2879	4.75
67	15.00%	0.2159	2.17
68	15.00%	0.1835	1.87
69	15.00%	0.1560	1.61
70	100.00%	0.1326	9.28
Weighted Average			62.36

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Hourly Employees Pension Plan (Multiplant)
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Schedule SB, Part V — Summary of Plan Provisions

Effective Date

Originally effective October 1, 1985. The plan was amended and restated as of January 1, 2021.

Participation

Any employee of the company who is a member of a bargaining unit covered by the plan on or before December 31, 1988 is a participant under the terms of the plan.

Plan Status

The credited service and pay were frozen on the following dates:

Plant	Service	Pay
Rossford, Ottawa, Lathrop	12/31/1988	N/A
Laurinburg	12/31/1986	12/31/1999
Modern Tools	06/30/1987	12/31/1999

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Rossford, Ottawa, and Lathrop

Normal Retirement

Eligibility

An employee is eligible to receive normal retirement benefits upon attaining age 65 after attaining five years of continuous service.

Benefit

The monthly benefit payable at normal retirement age is determined based on the following benefit rates per year of credited service:

Plant	Effective	Years <18	Years >=18 and <28	Years 28+
Lathrop	11/01/1995	\$23.00	\$25.00	\$27.30
Ottawa	11/01/1995	\$19.50	\$23.00	\$25.30
Rossford	07/01/1987	\$16.00	\$19.00	\$21.30

Early Retirement

Eligibility

An employee is eligible for early retirement benefits upon attaining the earlier of (i) age 60 with 10 years of continuous service or (ii) age 55 with age plus service at least 85.

Benefit

The monthly benefit payable upon attaining early retirement eligibility is the normal retirement benefit multiplied by the following early retirement factor (ERF) based on age at benefit commencement.

Age	ERF
55	0.579
56	0.635
57	0.694
58	0.752
59	0.808
60	0.867
61	0.933
62	1.000

Schedule SB Attachment (Form 5500)—2024 Plan Year
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Deferred Vested Early Retirement

Eligibility An employee who terminates with at least five years of continuous service is eligible to receive deferred vested early retirement benefits as early as age 60.

Benefit The deferred vested early retirement benefit is as calculated under the normal retirement benefit reduced by 5/900 for each month retirement precedes age 65.

Participant Past Normal Retirement Age The participant receives a make-up payment to reflect any missed payments from the retroactive annuity starting date (normal retirement date) to the date of the actual make-up payment with an appropriate adjustment for interest on the missed payments.

Special Early (Double Dip)

Eligibility An employee is eligible for special early (Double Dip) retirement benefits upon attaining age 60 (but must not have attained age 65) with 15 years of continuous service.

Benefit The special early (Double Dip) benefit is two times the benefit calculated under normal retirement plus a \$200 temporary monthly supplement payable from retirement under special early retirement eligibility until age 65, at which time the normal retirement benefit is payable.

Special Thirty Retirement

Eligibility An employee is eligible for special thirty retirement benefits upon attainment of age 56 and 30 years of continuous service. However, an employee who attained 30 years of continuous service by December 31, 1995 is grandfathered and allowed to retire on or after May 1, 1996 prior to age 56.

Benefit The special thirty benefit provides for a supplement to bring monthly benefit payments defined under early retirement up to the level indicated in the following:

Plant	Effective	Benefit Until Age 62	Monthly Benefit After Age 62
Lathrop	10/01/1998	\$1,315.00	Normal Benefit
Ottawa	07/01/1995	\$1,315.00	Normal Benefit
Rosford	03/01/1995	\$1,215.00	Normal Benefit

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Disability Retirement

Eligibility

An employee with 10 years of continuous service is eligible for disability benefits if totally and permanently disabled for at least six months while in active employment or within the first two years of layoff. Eligibility for disability benefits ends when the employee is no longer totally and permanently disabled.

Benefit

The benefit determined under normal retirement (not less than \$100 per month) is payable immediately for life. In addition, a temporary monthly benefit of \$14 per year of service (not more than 25 years) is payable until age 65 for those employees who do not qualify for Social Security disability benefits. Participants with 30 years of continuous service are also eligible for the supplements described under Special Thirty Benefits.

Supplemental Benefit

In addition to the benefits described above, a supplemental benefit of \$5.06 per month is payable over the life of the participant only. This benefit is not doubled under Special Early.

Preretirement Survivor Retirement

Eligibility/Benefit

An employee who dies prior to retirement benefit commencement is deemed to have terminated on the date of death, survived to the deferred vested early retirement age, retired under the 50% joint and survivor form of benefit and died the next day.

Postretirement Survivor Retirement

Eligibility/Benefit

At the time of retirement, an employee may elect to receive 95% of the life only form of benefit which is payable as the 60% joint and survivor form of benefit if the age of the employee and spouse are the same. The conversion factor of 95% is increased by ½% (up to a maximum of 100%) for each 12 months in excess of five years the spouse's age exceeds the employee's age and decreased by ½% for each 12 months in excess of five years by which the spouse's age is less than the employee's age. 60% of the benefit payable while the employee is alive is payable to the surviving spouse after the employee dies.

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Definitions

Credited Service	Effective December 31, 1988, credited service used to determine the amount of plan benefits was frozen.
Eligibility Service	Although credited service was frozen, eligibility service continues to accrue for purposes of determining eligibility for retirement benefits.
Actuarial Equivalence	The optional payment form conversion factors are based on the 1984 Unisex Pensioner Mortality table set back two years, and an 8% interest rate.
Forms of Payment	Lump sum if the present value of the benefit is \$5,000 or less; single life annuity; 10-year certain only annuity; 10 year certain and continuous annuity; 50%, 55%, 60%, 66 ² / ₃ %, 75%, or 100% joint and survivor annuity.

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Laurinburg

Normal Retirement

Eligibility

A member shall be eligible to retire on the first of the month after having reached age 65.

1974 Benefit

The basic monthly benefit will be 1% of the covered effective compensation for each year of credited service plus 1.5% of the excess effective covered compensation for each year of credited service. The benefit is payable for the lifetime of the member, with 50% continued to the member's surviving spouse or children under a specified age, after the member's death.

For retirement on and after January 1, 2000, the 1974 benefit is increased by 10%.

Early Retirement

Eligibility

An employee is eligible for an early retirement allowance upon attaining the earlier of age 55 and 10 years of eligibility service, or age 60 and five years of eligibility service.

1974 Benefit

The early retirement allowance will be the normal retirement basic monthly benefit, reduced by 0.5% for each month before age 62.

Disability Retirement

Eligibility

Having completed five years of eligibility service, and having been totally and permanently disabled for at least six consecutive months, the employee shall be eligible for a disability retirement allowance.

1974 Benefit

The disability retirement allowance will be the normal retirement basic monthly benefit payable on an actuarially reduced basis. Employees at the Laurinburg location receive this benefit without any reduction. The disability retirement benefit is reduced by any other company-provided disability benefits.

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Deferred Vested Retirement

Eligibility	Five years of service and termination of employment, other than by death, entitles a member to a deferred vested retirement allowance.
1974 Benefit	The normal retirement basic monthly benefit allowance for all participants after five years of service. Benefits may be received as early as age 55 on an actuarially reduced basis from age 65.
Participant Past Normal Retirement Age	The participant receives a make-up payment to reflect any missed payments from the retroactive annuity starting date (normal retirement date) to the date of the actual make-up payment with an appropriate adjustment for interest on the missed payments.

Preretirement Surviving Spouse's Benefit

Eligibility	Death of a married member, after having fulfilled vesting eligibility, entitles the surviving spouse to a benefit.
1974 Benefit	The monthly benefit will be one-half of the early retirement benefit which the employee would have received if he/she had retired the first day of the month preceding death. The benefit should be payable to the surviving spouse at the employee's earliest retirement age.

Postretirement Surviving Spouse's Benefit

Eligibility	Death of a retired member, disabled retiree or vested termination receiving benefits, entitles the family to a monthly payment.
1974 Benefit	The monthly benefit will be one-half of the retirement allowance. This amount is payable to the surviving spouse as long as he/she is alive, or to parentless children until age 18 or age 23, if in school.

Forms of Payment

A participant may elect to receive the 1974 normal retirement benefit, 1974 early retirement benefit, 1974 disability benefit, or the 1974 deferred vested benefit on an actuarially reduced basis in the form of a 10-year certain and continuous annuity, or 50%, 66 $\frac{2}{3}$ %, 75%, or 100% joint and survivor annuity form based on the definition of actuarial equivalence defined below. A married participant must have notarized spousal consent to receive a form of benefit other than a qualified joint and survivor annuity (including the designation of a beneficiary other than his spouse).

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Optional Forms of Payment

50% contingent annuity, beneficiary other than spouse.

Definitions

Effective Compensation

The average annual compensation during the five highest paid consecutive calendar years of service through December 31, 1999. Effective for participants who retire on or after January 1, 2000, compensation earned after December 31, 1999 is not used to determine retirement benefits.

Covered Effective Compensation

The 35-year average of Social Security taxable wage bases ending in the year a participant attains Social Security normal retirement age. The Social Security wage base is projected level forward in making this determination.

Effective for participants who retire on or after January 1, 2000, this value is determined based on the Social Security taxable wage bases through 1999 and does not increase based on any increases to the Social Security taxable wage bases in the year 2000 or later. However, the covered effective compensation is determined by projecting the Social Security taxable wage base in effect during the most recent year that compensation was used in the determination of effective compensation.

Credited Service

Effective December 31, 1986 (June 30, 1987 for participants in the Modern Tools Plan), credited service used to determine the amount of plan benefits was frozen.

Eligibility Service

Although credited service was frozen, eligibility service continues to accrue for purposes of determining eligibility for retirement benefits.

An employee who transfers to salaried status covered by the plan from a status not covered by the plan shall have the period of service while not covered by the plan included solely for the purpose of determining eligibility for benefits.

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Actuarial Equivalence

The single lump sum value of a participant's benefit is determined using the "applicable mortality table" and "applicable interest rate" determined under section 417(e)(3)(A) of the Internal Revenue Code.

Optional forms of benefit are determined based on the 1951 Group Annuity Mortality table projected to 1975 by Scale C, with a one-year setback for pensioners and a six-year setback for spouses. Interest is the "Factor K-1" promulgated by the Pension Guaranty Corporation as of January 1 (for retirements beginning in February through the following January).

Participants may elect to receive benefits on an actuarially adjusted basis in the form of a 10-year certain and continuous annuity, or 50%, 66 $\frac{2}{3}$ %, 75%, or 100% joint and survivor annuity form based on the definition of actuarial equivalence. A married participant must have notarized spousal consent to receive a form of benefit other than a qualified joint and survivor annuity (including the designation of a beneficiary other than his spouse).

**Minimum Benefits Under the 1974 Plan
(Article III Benefits)**

A salaried employee actively employed at the time of his retirement and who retires after January 1, 1987 may elect to receive the following minimum benefits in lieu of and in substitution for any other benefits under this plan. (For the purpose of valuation calculations, it has been assumed that this election is made whenever it produces a larger benefit.)

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Forms of Benefits

Minimum Normal Retirement

With at least 10 years of eligibility service at normal retirement, the participant may elect to receive a pension equal to the number of years of credited service as of the earlier of the normal retirement date (or current age for employees over age 65) and December 31, 1986 (June 30, 1987 with respect to former participants in the Modern Tools Plan) multiplied by the following amounts:

Credited Service	Annual Multiplier
< = 19	\$180.00
> 19, < = 29	\$216.00
> 29	\$240.00

Retirements after October 1, 1987:

Credited Service	Annual Multiplier
< = 18	\$192.00
> 18, < = 28	\$228.00
> 28	\$255.60

This benefit is payable as a life only annuity.

Minimum Early Retirement

Upon age 60 and 10 years of eligibility service or age 55, with age plus eligibility service at least 85, the minimum normal benefit is payable after applying the following factor prorated for intermediate ages.

Age	Factor
55	0.579
56	0.635
57	0.694
58	0.752
59	0.808
60	0.867
61	0.933
62	1.000

If, at the time of retirement, the participant is actively employed and has attained age 62 with 15 or more years of eligibility service, the minimum early benefit is doubled for each monthly payment up to and including the earlier of the month in which age 65 is attained or until eligible for an unreduced old age or disability Social Security allowance.

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Minimum Special Thirty

An active salaried employee who retires with 30 years of eligibility service may elect to receive a benefit equal to the amount of the minimum early retirement benefit, plus a special allowance to bring his annual benefit to \$10,980.

A person that qualifies for this benefit and has less than 30 years of credited service as of December 31, 1986 shall receive a fraction of this benefit relative to credited service as of December 31, 1986 divided by 30 years.

At age 62, the minimum normal retirement benefit is payable.

Minimum Survivor Option

In lieu of minimum normal, minimum early, or special thirty benefits, a participant may elect to receive an allowance of 95% (if the participant and spouse's ages are the same) of the amounts otherwise payable with a survivor benefit payable to the spouse for the spouse's lifetime of 60% of the reduced amount.

95% is increased by ½% (up to a maximum of 100%) for each 12 months in excess of five years by which the spouse's age exceeds the participant's age and decreased by ½% for each 12 months in excess of five years by which the spouse's age is less than the participant's age.

Minimum Preretirement Survivor

For a salaried employee who dies prior to retirement but after becoming eligible for these minimum benefits, the surviving spouse shall be entitled to a monthly benefit for life, commencing the first of the month after the employee's death. The monthly benefit is the amount the spouse would have been entitled to receive under the minimum survivor benefit option if the employee had retired on the date of death.

The surviving spouse of a salaried employee who dies after attaining 10 or more years of eligibility service but prior to becoming eligible for retirement benefits shall be entitled to a monthly benefit commencing at any time after the employee would have attained age 60. The amount of this benefit is 50% of the minimum normal benefit reduced as defined under the minimum survivor benefit option and additionally reduced by 5/9% for each complete calendar month prior to the date the employee would have attained age 65.

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Visioncare

Normal Retirement

An employee is eligible to receive normal retirement benefits upon attaining age 65 after attaining five years of vesting service.

Early Retirement

Eligibility

An employee is eligible for early retirement benefits upon attaining age 50 with 10 years of vesting service. A Sola Optical USA participant is eligible for early retirement benefits upon attaining age 55 with four years of vesting service.

Benefit

The monthly benefit payable upon attaining early retirement eligibility is the normal retirement benefit multiplied by the following early retirement factor (ERF) based on age at benefit commencement.

Age	ERF
50	0.440
51	0.490
52	0.540
53	0.590
54	0.640
55	0.690
56	0.740
57	0.790
58	0.840
59	0.890
60	0.940
61	0.970
62 – 65	1.000

For Sola Optical USA participants, the monthly benefit payable is the normal retirement benefit multiplied by the following ERF based on age at benefit commencement.

Age	ERF
55	0.500
56	0.533
57	0.567
58	0.600
59	0.633
60	0.667
61	0.733
62	0.800
63	0.867
64	0.933
65	1.000

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Deferred Vested

Eligibility/Benefit

An employee who terminates with at least five years of vesting service is eligible to receive deferred vested early retirement benefits as early as age 50 on an actuarially reduced basis.

Participant Past Normal Retirement Age

The participant receives a make-up payment to reflect any missed payments from the retroactive annuity starting date (normal retirement date) to the date of the actual make-up payment with an appropriate adjustment for interest on the missed payments.

Preretirement Survivor Retirement

Eligibility/Benefit

An employee who dies prior to retirement benefit commencement is deemed to have terminated on the date of death, survived to earliest retirement age, retired under the 50% joint and survivor form of benefit and died the next day.

Definitions

Actuarial Equivalence

The optional payment form conversion factors are based on the 1984 Unisex Pensioner Mortality table set back two years, and an 8% interest rate.

Forms of Payment

Lump sum if the present value of the benefit is \$5,000 or less;
single life annuity;
10-year certain only annuity;
10-year certain and continuous annuity;
50%, 75%, or 100% joint and survivor annuity.

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Other Information to Fully and Fairly Disclose the Actuarial Position of
the Plan

Form 5500 EFAST Software Limitations

Due to software limitations with the electronic filing process, information filed electronically cannot be controlled by the Enrolled Actuary. The values on the signed Schedule SB will govern to the extent there are any differences in the entries filed electronically and the actual data contained on the signed Schedule SB.

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Schedule SB, line 32 — Schedule of Amortization Bases

Type of Base	Present Value of Installment	Date Established	Years Remaining	Amortization Installment
Shortfall	\$ 4,416,112	January 1, 2023	14	\$ 421,486
Shortfall	\$ (2,041,498)	January 1, 2024	15	\$ (185,736)

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Schedule SB, line 24 — Change in Actuarial Assumptions

The funding valuation reflects the following assumption change:

- A change in the unlimited expected rate of return on plan assets from 5.30 percent to 5.35 percent.

This change was made to better reflect the anticipated plan experience. This assumption change did not reduce the funding shortfall; as such, approval of the Commissioner is not required.

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Schedule SB, line 23 — Information on Use of Substitute Mortality Tables

The Plan has been granted permission to use substitute mortality tables for making computations under section 430 of the Internal Revenue Code with respect to the following populations:

- Male participants (annuitants), including disabled participants
- Female participants (annuitants), including disabled participants

The following populations will continue to use the standard mortality tables for calculations under section 430 of the Code:

- Male participants (non-annuitants)
- Female participants (non-annuitants)

The IRS granted approval for this request on July 3, 2019. This ruling is effective for a period of 10 plan years beginning with the plan year commencing January 1, 2020.